

## Appendix B Accessories

### B.1 All Brake Resistors & Brake Units Used in AC Motor Drives

Note: Please only use DELTA resistors and recommended values. Other resistors and values will void Delta's warranty. Please contact your nearest Delta representative for use of special resistors. The brake unit should be at least 10 cm away from AC motor drive to avoid possible interference. Refer to the "Brake unit Module User Manual" for further details.

Voltage	Applicable Motor		Full Load Torque Nm	Resistor value spec for each AC Motor Drive	Brake Resistors Model and No. of Units Used	Brake Torque 10%ED	Min. Equivalent Resistor Value for each AC Motor Drive	
	hp	kW						
115V/230V Series	1/4	0.2	0.110	80W 200Ω	BR080W200	1	400	120Ω
	1/2	0.4	0.216	80W 200Ω	BR080W200	1	220	120Ω
	1	0.75	0.427	80W 200Ω	BR080W200	1	125	80Ω
	2	1.5	0.849	300W 100Ω	BR300W100	1	125	55Ω
	3	2.2	1.262	300W 70Ω	BR300W70	1	125	35Ω
460V Series	1/2	0.4	0.216	80W 750Ω	BR080W750	1	230	470Ω
	1	0.75	0.427	80W 750Ω	BR080W750	1	125	260Ω
	2	1.5	0.849	300W 400Ω	BR300W400	1	125	190Ω
	3	2.2	1.262	300W 250Ω	BR300W250	1	125	145Ω

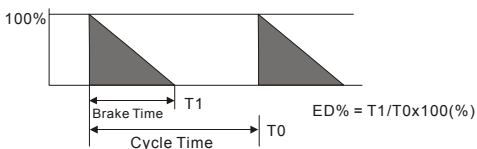


#### NOTE

1. Please select the brake unit and/or brake resistor according to the table. "-" means no Delta product. Please use the brake unit according to the Equivalent Resistor Value.
2. If damage to the drive or other equipment is due to the fact that the brake resistors and the brake modules in use are not provided by Delta, the warranty will be void.
3. Take into consideration the safety of the environment when installing the brake resistors.
4. If the minimum resistance value is to be utilized, consult local dealers for the calculation of the power in Watt.
5. Please select thermal relay trip contact to prevent resistor over load. Use the contact to switch power off to the AC motor drive!
6. When using more than 2 brake units, equivalent resistor value of parallel brake unit can't be less than the value in the column "Minimum Equivalent Resistor Value for Each AC Drive" (the right-most column in the table).

7. Please read the wiring information in the user manual of the brake unit thoroughly prior to installation and operation.
8. In applications with brake resistor or brake unit, Pr.6-00 (Over-voltage stall prevention) must be disabled. And Pr.8-15 (AVR function) shall not be used.
9. Definition for Brake Usage ED%

Explanation: The definition of the brake usage ED(%) is for assurance of enough time for the brake unit and brake resistor to dissipate away heat generated by braking. When the brake resistor heats up, the resistance would increase with temperature, and brake torque would decrease accordingly. Suggest cycle time is one minute



10. For safety reasons, install a thermal overload relay between brake unit and brake resistor. Together with the magnetic contactor (MC) in the mains supply circuit to the drive it offers protection in case of any malfunctioning. The purpose of installing the thermal overload relay is to protect the brake resistor against damage due to frequent braking or in case the brake unit is continuously on due to unusual high input voltage. Under these circumstances the thermal overload relay switches off the power to the drive. Never let the thermal overload relay switch off only the brake resistor as this will cause serious damage to the AC Motor Drive.

