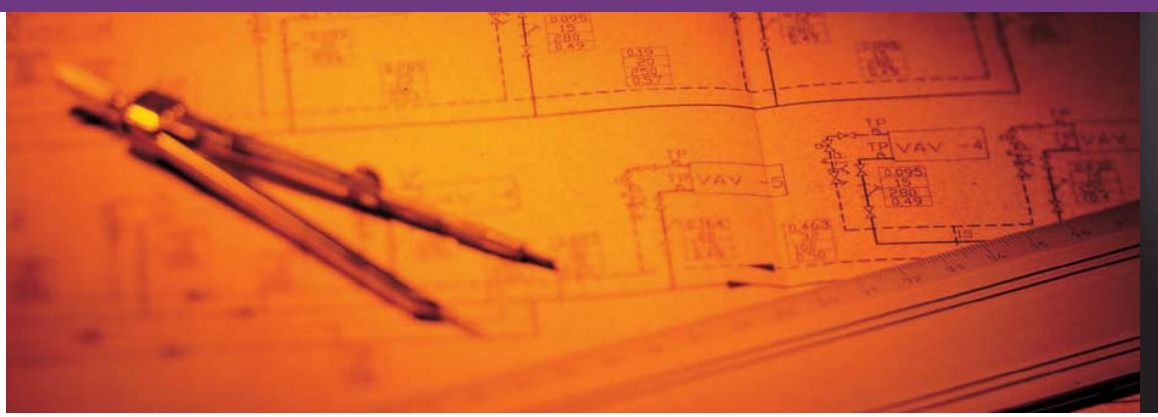
Drives and Controls

VLT® DriveMotor

FCM 300





Design Guide

IEC Motor Version

VLT® is a trademark of Danfoss A/S

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Symbols

When reading through this Design Guide, you will come across various symbols that require special attention.

The symbols used are the following:



Indicates a general warning.



Indicates something to be noted by the reader.



Indicates a high-voltage warning.

Chapter 1 ■ Safety ..... page 4



All operations must be carried out by appropriately trained personel.

Use all lifting facilities provided e.g. both lifting points if fitted or single lifting point if fitted*.

Vertical lifting - Prevent uncontrolled rotation.

Lift machine - Do not lift other equipment with motor lifting points only.

Before installation check for fan cover damage, shaft damage, foot/mounting damage, and loose fasteners. Check nameplate details.

Ensure level mounting surface, balanced mounting, not misaligned.

Gaskets, and/or sealants, and guards must be correctly fitted.

Correct belt tension.

Please observe derating rules, see "*Special conditions".*

*Note: maximum hand lift is 20 kg below shoulder, but above ground level. Max. gross weights:

- Frame size 80: 15 kg
- Frame size 90 & 100: 30 kg
- Frame size 112: 45 kg
- Frame size 132: 80 kg



The voltage on the FC motor is dangerous when the motor is connected to mains. Incorrect installation of the FC motor may lead to material damage or serious injury, or it may be fatal.

Consequently, the instructions in this manual as well as national and local rules and safety regulations must be complied with.

Touching the electrical parts may be fatal, even after the mains supply has been disconnected. Wait at least 4 minutes.

- Installation must be fused and isolated correctly.

- Covers and cable entries must be fitted.



NB!
It is the user's or certified electrician's responsibility to ensure correct earthing and protection in accordance with applicable national and local requirements and standards.

■ Safety regulations

1. The VLT® DriveMotor (FC motor) must be disconnected from mains if repair work is to be carried out.
   Check that the mains supply has been disconnected and that the necessary time has passed (4 minutes).
2. Correct protective earthing of the equipment must be established, the user must be protected against supply voltage, and the motor must be protected against overload in accordance with applicable national and local regulations.
   Use of RCD's (ELCB relays) is described in chapter 10.
3. The earth leakage currents are higher than 3.5 mA. This means that the FC motor requires a fixed, permanent installation as well as reinforced protective earthing.

■ Warning against unintended start

1. The motor can be brought to a stop by means of digital commands, bus commands, or references, while the frequency converter is connected to mains.
   If personal safety considerations make it necessary to ensure that no unintended start occurs, these stop functions are not sufficient.
2. While parameters are being changed, the motor may start.
3. A motor that has been stopped may start if faults occur in the electronics of the FC motor, or if a temporary overload or a fault in the mains supply ceases.

Chapter 2 ■ Introduction ..... page 6

Specific technical publications on the FCM 300 series:

Design Guide: Gives all required information for design purposes, and gives a good insight into the product concept, product range, technical data, control, programming, etc.

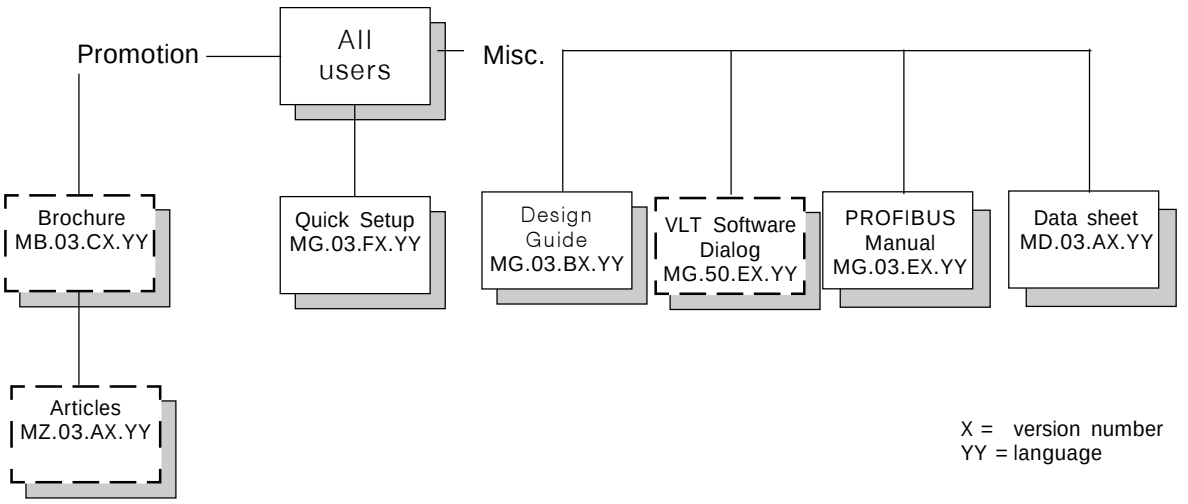
Quick Setup: Helps the users to quickly get their FCM 300 Series motor unit installed and running.

The Quick Setup is always delivered with the unit.

If you have any questions concerning FCM 300 Series, please call us. We have drive specialists all over the world ready to advise you on applications, programming, training and service.

Available literature

The chart below gives an overview of the literature available for the FCM 300 Series.



Chapter 3 ■ Product concept ..... page 8

Product concept

Integration of frequency converter and motor

The Danfoss VLT® frequency converter integrated onto the asynchronous motor gives infinite speed control in one unit.

The VLT® DriveMotor FCM 300 Series is a very compact alternative to the ordinary solution with VLT frequency converter and motor as separate units. The frequency converter is attached instead of the motor terminal box, and it is no higher than the standard terminal box, nor wider or longer than the motor (see chapter 6).

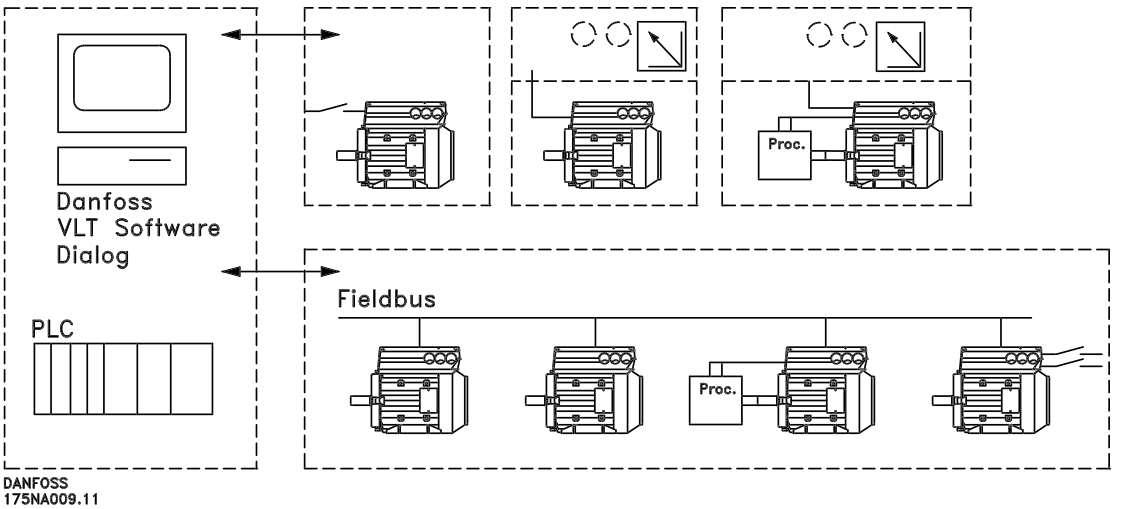
Installation is made extremely easy. Panel space is not a problem. There is no need for special details on wiring to meet the EMC directive, since motor cables are not necessary. The only connections are mains and control connections.

Factory-set adaption between frequency converter and motor gives precise and energy efficient control in addition to eliminating pre-setting on site.

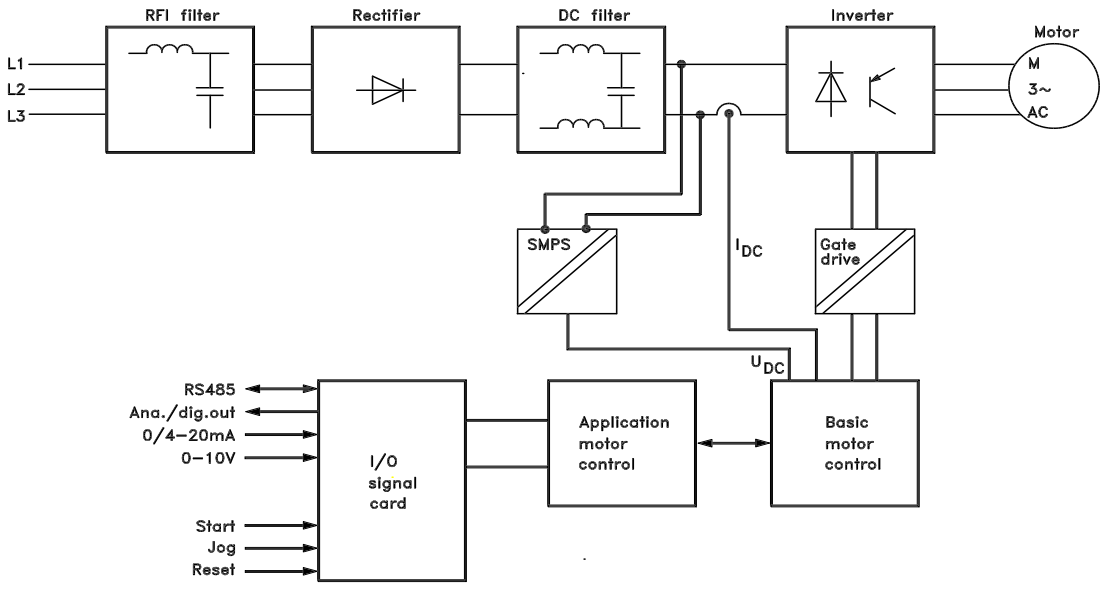
The FC motor can be used in stand alone systems with traditional control signals, such as start/stop signals, speed references and closed loop process control or in multiple drive systems with control signals distributed by a field bus.

Combination of fieldbus and traditional control signals and closed loop PID control is possible.

Control structures



Key diagram for FCM 300 Series



Chapter 4

■ Product range ..... page 10

■ Ordering ..... page 10

■ Product range

VLT® DriveMotor FCM 300 Series, 2/4 poled motors

Type	Motor output	Mains supply
FCM 305	0.55 kW	3 phase 380-480 V
FCM 307	0.75 kW	
FCM 311	1.1 kW	
FCM 315	1.5 kW	
FCM 322	2.2 kW	
FCM 330	3.0 kW	
FCM 340	4.0 kW	
FCM 355	5.5 kW	
FCM 375	7.5 kW	

Each type in the product range is available in different versions.

Inverter versions

Drive control:

- *ST:* Standard version
- *SP:* Version for PROFIBUS

RFI filter:

Inverter with integrated RFI filter, class A1 (industrial) or class B1 (domestic).

Cooling:

- TEFV: Motor cooled by a shaft mounted fan (IC 411)
- FV: Motor cooled by an independent fan (IC 416)

Mounting versions

- Foot mounting (B3)
- Flange mounting (B5)
- Face mounting (B14)
- Foot + flange mounting (B35)
- Foot + face mounting (B34)

See chapter 6.

Inverter box position: Top, right side or left side.
Drainhole (+ position): None, between feet, opposite feet, vertical drive end, vertical non-drive end, 90° right of feet, 90° left of feet.
Brake kits: No brake, brake with or without hand-release

■ Ordering

Take a copy of the ordering forms on page 12. Fill in and post or fax your order to the nearest branch office of the Danfoss sales organisation. On the basis of your order, the FCM 300 Series motor is given a type code, which may look as follows:

FCM 330-P-T4-ST-S55-R1-100LT-4-1-B05-215-T-D1

This means that the FC motor ordered is a FCM 330 for three-phase mains voltage of 380-480 V (T4) and for process applications (P). The inverter is a standard version for remote control (ST) in an IP55 enclosure (S55) with integrated RFI filter, class A1 (R1). The motor frame size is 100LT. The motor has 4 poles (4) and is cooled by a shaft mounted fan (1). The motor is for flange mounting (B05) and the flange size is 215 mm. The inverter box is mounted on the top of the motor (T) and the drainhole is placed between feet (D1).

If you wish to place your order by using the type code directly, please use the codes given in parenthesis on the left-hand side of the ordering forms. The code sequence in the type code is stated at the top of each part of the form (character number).

The ordering form for the basic unit must always be completed. When the type code is written, always state the characters of the basic string (1-30). Together with the order confirmation the customer receives an 8-figure code number to be used when reordering.

Danfoss PC software for serial communication

All FCM 300 Series units have an RS 485 port as standard, which enables them to communicate e.g. with a PC. A programme entitled VLT® Software Dialog is available for this purpose (see chapter 9).

Ordering numbers, VLT® Software Dialog

VLT® Software Dialog	175Z0953

Incl Basic, Logging, Template, Guided tour modules in 6 languages (Danish, English, German, Italian, Spanish and French)

Accessories for the FC motor

A Local Operation Pad (LOP) for local set point and start/stop is available for the FC motor. The LOP is IP 66 enclosed. A Local Control Panel (LCP 2) which makes up a complete interface for operation, programming and monitoring of the FC motor is also available.

Ordering numbers, accessories

Local Operation Pad (LOP)		175N0128
Local Control Panel (LCP 2)		175N0131
Remote mounting kit (LCP 2)		175N0160
Plug kit (LCP 2)		175N0161
Cable for plug kit (LCP 2)		175N0162
Cable (direct mounting)	(LCP 2)	175N0165
Service plug kit (LCP 2)		175N0166
PG 16 to ½" NPT		176H9207
PG 21 to 3/4" NPT		176H9208

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■ Ordering info for Frames and Flanges

Frame sizes and the corresponding flange sizes for different mounting versions

Type	Motor frame size		Mounting version	Flange size, standard (S) [mm]	Flange size, alternatives (A) [mm]	Flange size alternatives (B) [mm]
	4 pole	2 pole				
FCM 305	080MG	080MF	B5/B35	165	85/100/115/130	
			B14/B34	100		75/85/115/130/165
FCM 307	080MR	080MF	B5/B35	165	85/100/115/130	
			B14/B34	100		75/85/115/130/165
FCM 311	090LK	090SJ	B5/B35	165	100/115/130	215
			B14/B34	115		85/100/130/165
FCM 315	090LT	090SJ	B5/B35	165	100/115/130	
			B14/B34	115		85/100/130/165
FCM 322	100LR	100LJ	B5/B35	215	165	
			B14/B34	130	165	85/100/115/215
FCM 330	100LT	100LM	B5/B35	215	165	
			B14/B34	130	165	85/100/115/215
FCM 340	112MT	112MS	B5/B35	215	115/130/165	
			B14/B34	130	165	85/100/115/215
FCM 355	132SJ	132SF	B5/B35	265	215	
			B14/B34	165	215	
FCM 375	132MT	132SJ	B5/B35	265	215	
			B14/B34	165	215	

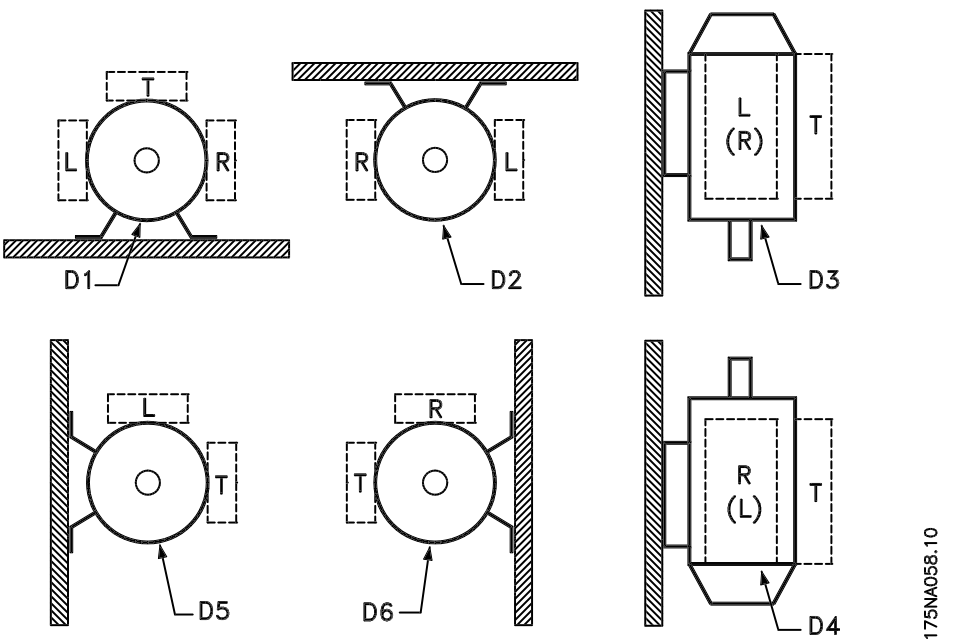
Flange size according to IEC ref. FFxxx (Dimension M in chapter 6)

S: Available as standard shaft

A: Available as an alternative with specially elongated shaft to provide standard shaft for frame

B: Available as an alternative with standard shaft for frame, requiring no modification

■ Ordering info for inverter box position and drain hole position.



Ordering form	FCM 300 Series

FCM type (character nos. 1-6) **FCM** ☐☐☐

Select the required FCM type from the product range on the previous page and fill in the squares.

Application range (char. no. 7)

(P) **Process**

Mains voltage (char. nos. 8-9)

(T4) **3-phase 380-480 V AC**

Tick off as appropriate.

Inverter vs. (char. nos. 10-11)

(ST) **Standard** ☐

(SP) **PROFIBUS 3 M_{BAUD}** ☐

(SH) **PROFIBUS 12 M_{BAUD}** ☐

Tick off as appropriate.

Enclosure (char. no. 12-14)

(S55) **IP55** ☐

(S56) **IP56** ☐

(S66) **IP66** ☐

RFI filter (char. nos. 15-16)

(R1) **W/ integrated filter, class A1** ☐

(R2) **W/integrated filter, class B1** ☐

Tick off as appropriate.

Frame size (char. nos. 17-21) ☐☐☐☐☐

Fill in the squares with the appropriate value from column 2 and 3 in the table on page 11.

Polarity (char. no. 22)

(4) **4 poles** ☐

(2) **2 poles** ☐

Tick off as appropriate.

Cooling (char. no. 23)

(1) (IC 411) **Shaft mounted fan** ☐

(6) (IC 416) **Forced ventilation unit** ☐

Tick off as appropriate.

Ordering form	FCM 300 Series

Mounting vs. and flange size (char. nos. 24-29)

(B03) **B3 Foot** ☐ **0 0 0**

(B05) **B5 Flange** ☐ **flange size** ☐☐☐

(B35) **Foot & flange** ☐ **flange size** ☐☐☐

(B14) **Face** ☐ **flange size** ☐☐☐

(B34) **Foot & face** ☐ **flange size** ☐☐☐

Tick off as appropriate and select flange size from the table on page 11.

Inverter box position (char. no. 30)

(T) **Top** ☐

(R) **Right side** ☐

(L) **Left side** ☐

Tick off as appropriate.
Inverter box position is seen from drive end.
(See drawing on page 11).

Drain hole position (char. nos. 31-32)

(00) **None** ☐

(D1) **Between feet** ☐

(D2) **Opposite feet** ☐

(D3) **Vertical drive end** ☐

(D4) **Vertical non-drive end** ☐

(D5) **90° right of feet** ☐

(D6) **90° left of feet** ☐

Tick off as appropriate.
(See drawing on page 11).

Other options (contact Danfoss for code) ☐☐☐

☐☐☐

☐☐☐

Number of FCM 300 Series ordered ☐☐☐

Ordered by:

Date: _____

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Chapter 5

■ FCM 305-375 for 3 phases, 380-480 V..... page 14

■ General technical data ..... page 14

■ FCM 305-375 for 3 phases, 380-480 V

FCM	305	307	311	315	322	330	340	355	375
Motor output									
[HP]	0.75	1.0	1.5	2.0	3.0	4.0	5.0	7.5	10.0
[kW]	0.55	0.75	1.1	1.5	2.2	3.0	4.0	5.5	7.5
Motor torque									
2 pole [Nm]	1.8	2.4	3.5	4.8	7.0	9.5	12.6	17.5	24.0
4 pole [Nm]	3.5	4.8	7.0	9.6	14.0	19.1	25.4	35.0	48.0
Frame size [mm]	80	80	90	90	100	100	112	132	132
Weight [kg]	11	13	17	20	26	28	37	56	61
Input current [A]									
380 V									
2 p	1.5	1.8	2.3	3.4	4.5	5.0	8.0	12.0	15.0
4 p	1.4	1.7	2.5	3.3	4.7	6.4	8.0	11.0	15.5
480 V									
2 p	1.2	1.4	1.8	2.7	3.6	4.0	6.3	9.5	11.9
4 p	1.1	1.3	2.0	2.6	3.7	5.1	6.3	8.7	12.3
Efficiency at nom. speed (4 pole) %	66	71	74	80	80	81	80	84	84
Efficiency at nom. speed (2 pole) %	61	64	76	75	76	85	82	83	91
Power terminals									
[AWG]	10	10	10	10	10	10	10	6	6
[mm²]	4	4	4	4	4	4	4	10	10
Gland sizes	3XPG16	3XPG16	3XPG16	3XPG16	3XPG16	3XPG16	3XPG16	1XPG21/ 2XPG16	1XPG21/ 2XPG16
Max. prefuse									
UL[1] [A]	10	10	10	10	10	15	15	25	25
IEC[1] [A]	25	25	25	25	25	25	25	25	25

[1] Type gG prefuses must be used. If you want to maintain UL/cUL you must use prefuses of the type Bussmann KTS-R 500 V or Ferraz Shawmut, ATMR Class C (max. 30A). The fuses must be placed for protection in a circuit that is capable of supplying a maximum of 100,000 amps RMS (symmetrical), 500 V maximum.

■ General technical data

Mains supply, TT, TN and IT* (L1, L2, L3):

- Supply voltage 380-480 V units ..... 3 x 380/400/415/440/460/480 V ±10%
- Supply frequency ..... 50/60 Hz
- Max. imbalance of supply voltage ..... ±2% of rated supply voltage
- Power factor / cos φ ..... max. 0.9/1.0 at rated load
- No. of switching operations on supply input L1, L2, L3 ..... approx. 1 time/2 min

See chapter 10, "Special conditions".

**) Not valid for RFI class 1B units*

Torque characteristics:

- Starting torque/overload torque ..... 160 % for 1 min
- Continuous torque ..... see above

Control card, digital/pulse inputs:

- Number of programmable digital inputs 4
- Terminal nos. ..... X101-2, -3, -4, -5
- Voltage level ..... 0-24 V DC (PNP positive logics)
- Voltage level, logic ´0´ ..... < 5 V DC
- Voltage level, logic ´1´ ..... > 10 V DC
- Maximum voltage on input ..... 28 V DC
- Input resistance, R_i ..... approx. 2 kΩ
- Scanning time ..... 20 msec

Control card, pulse input:

- No. of programmable pulse inputs 1
- Terminal nos. X101-3
- Max. frequency on terminal 3, open collector/push pull 24 V ..... 8 kHz/70 kHz
- Resolution ..... 10 bit
- Accuracy (0.1-1 kHz), terminal 3 ..... Max. error: 0.5% of full scale
- Accuracy (1-12 kHz), terminal 3 ..... Max. error: 0.1% of full scale

Control card, analogue inputs:

- No. of programmable analogue voltage inputs 1
- Terminal nos. X101-2
- Voltage level ..... 0 - 10 V DC (scalable)
- Input resistance, R_i ..... approx. 10 kΩ
- No. of programmable analogue current inputs 1
- Terminal no. X101-1
- Current range ..... 0 - 20 mA (scalable)
- Input resistance, R_i ..... approx. 300 Ω
- Resolution ..... 9 bit
- Accuracy on input ..... Max. error 1% of full scale
- Scanning time ..... 20 msec.

Control card, digital/pulse and analogue outputs:

- No. of programmable digital and analogue outputs 1
- Terminal nos. X101-9
- Voltage level at digital output/load ..... 0 - 24 V DC/25 mA
- Current at analoque output ..... 0 - 20 mA
- Maximum load to frame (terminal 8) at analogue output ..... $R_{LOAD} \leq 500$ Ω
- Accuracy of analogue output ..... Max. error: 1.5% of full scale
- Resolution on analogue output. ..... 8 bit

Control card, RS 485 serial communication:

- Terminal nos. ..... X100-1, -2

Control characteristics (frequency converter):

- Frequency range ..... 0 - 132 Hz
- Resolution on output frequency ..... 0.1 %
- System response time ..... Max. 40 msec.
- Speed acuracy (open loop, CT mode, 4 P motor driven in speed range 150-1500 rPm) ..... +/- 15 rpm

FCM 300 Series

Externals:

- Enclosure ..... IP 55 (IP56, IP66)
- Vibration test ..... (IEC 68 see page 93) 1 g
- Max. relative humidity ..... 95 % (IEC 68-2-3) for storage/transport/operation
- Ambient temperature ..... Max. 40°C (24-hour average max. 35°C)

Derating for high ambient temperature, see chapter 10.

- Min. ambient temperature in full operation ..... 0°C
- Min. ambient temperature at reduced performance ..... -10°C
- Temperature during storage/transport ..... -25 - +65/70°C
- Max. altitude above sea level ..... 1000 m

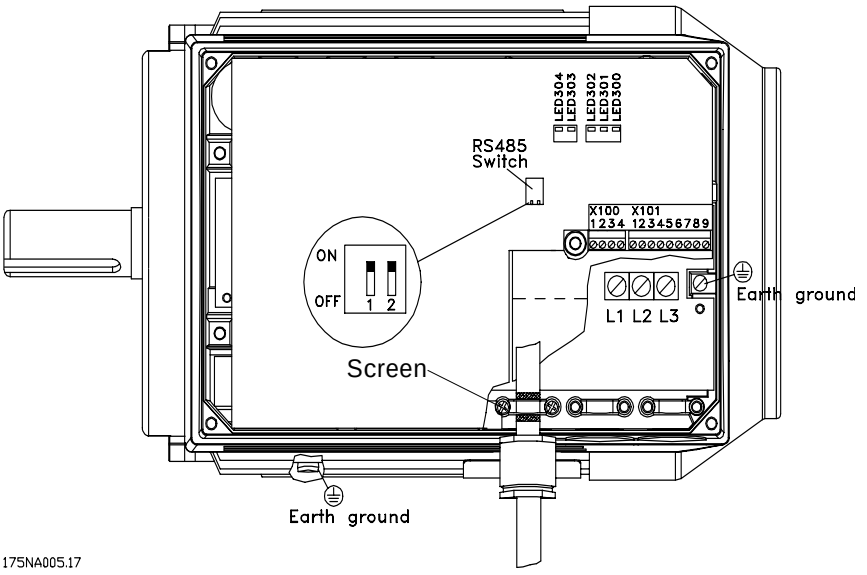
Derating for air pressure, see chapter 10.

- EMC standards applied, Emission ..... EN 50081-1/2, EN 61800-3, EN 55011, EN 55014
  Immunity ..... EN 50082-2, EN 61000-4-2, IEC 1000-4-3, EN 61000-4-4
  EN 61000-4-5, ENV 50140, ENV 50141
- Safety standards applied, ... EN 60146, EN 50178, EN 60204
  UL508

Protection:

- Thermal overload protection of motor and electronics.
- Monitoring of the intermediate circuit voltage ensures that the inverter cuts out if the intermediate circuit voltage gets too high or too low.
- If a mains phase is missing, the inverter will cut out when a load is placed on the motor.

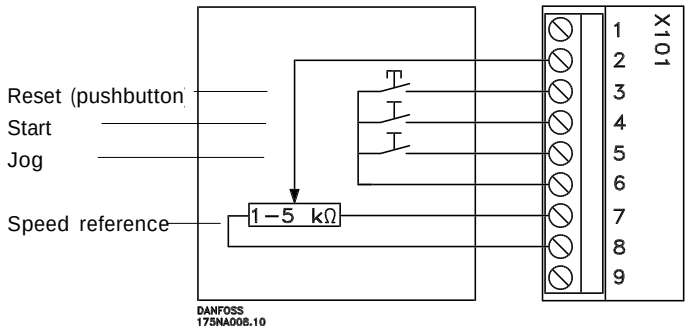
Terminal arrangement (for installation see quick setup, MG.03.Fx.xx)



X101: Terminal block for analogue/digital control signals

Terminal No.	Function	Example
1	Analogue input (0-20 mA)	Feedback signal
2	Analogue (0-10 V)/digital input 2	Speed reference
3	Digital input (or pulse) 3	Reset
4	Digital input (or precise stop) 4	Start
5	Digital input (other) 5	Jog (fixed speed)
6	24 V DC supply for digital inputs (max. 150 mA)	
7	10 V DC supply for potentiometer (max. 15 mA)	
8	0 V for terminals 1-7 and 9	
9	Analogue (0-20 mA)/digital output	Fault indication

Connection diagram - factory setting



- *Reset* to be closed short time for resetting fault trips
- *Start* to be closed for changing to *run mode*
- *Jog* will run at fixed speed while closed (10 Hz)
- *Speed reference* (0-10 V) determines speed while in *run mode*

X100: Terminal block for data communication

Terminal No.	Function	
1	P RS 485	for connection to
2	N RS 485	bus or PC
3	5 V DC	Supply for RS 485 bus
4	0 V DC	

LED 300-304

LED 300 (red): Fault trip
LED 301 (yellow): Warning
LED 302 (green): Power on
LED 303-304: Communication

For PROFIBUS versions please refer to the manual MG90AXYY.

■ Tightening Torques

Cover (lid) screws:	19.5 - 21.2 lb-in (2.2 - 2.4 Nm)
Plastic cable entrance plugs:	19.5 lb-in (2.2 Nm)
L1, L2, L3 (AC Line) screws (FCM 305-340):	5 - 7 lb-in (0.5 - 0.6 Nm)
L1, L2, L3 (AC Line) screws (FCM 355-375):	15 lb-in (1.2 - 1.5 Nm)
Earth Ground:	30.1 lb-in (3.4 Nm)

Terminal screws require a max 2.5 mm flat-blade screwdriver.
AC Line screws require a 8mm flat-blade screwdriver.
Earth ground and cable clamp screws all require T-20 Torx or flat-blade screwdriver.
Lid screws require Philips screwdriver.

■ Maximum Cable Cross Section

Note:
Use °60 C copper wire or better

	AWG	mm^2
Max size AC Line cable (FCM 305-340):	10	4.0
Max size AC Line cable (FCM 355-375):	6	10
Max size control cable:	16	1.5
Max size serial communication cable:	16	1.5
Earth Ground:	6	10

■ Screw Sizes

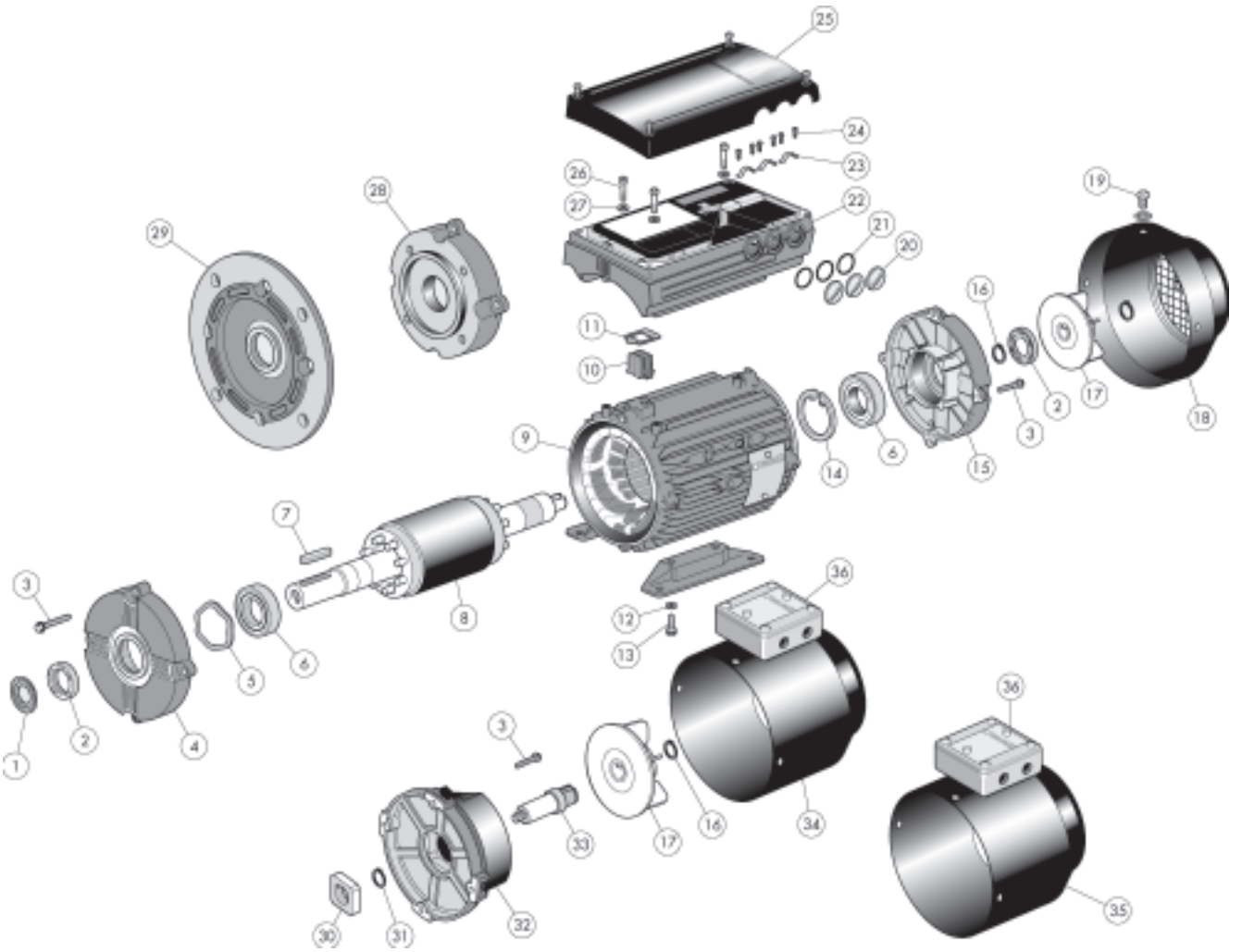
Cover (lid) screws:	M5
Earth Ground and Cable Clamp screws (FCM 305-340):	M4
Earth Ground and Cable Clamp screws (FCM 355-375):	M5

Chapter 6

- Description of the FC motor ..... page 20
- Handling the FC motor ..... page 21
- Dimensions ..... page 22
- Installation of the FC motor ..... page 24
- Maintenance ..... page 25
- Forced ventilation units ..... page 26

■ Description of the motor

The FC motor consists of the following parts:



Item	Description
1	Flinger (when fitted)
2	Drive end oilseal
3	Endshield fixing bolt
4	Drive end endshield
5	Preload washer
6	Bearing
7	Shaft key
8	Rotor assembly
9	Stator assembly with or without fee
10	Connector block
11	Gasket
12	Detachable feet
13	Foot fixing bolt and washer
14	Bearing retention circlip
15	Non-drive endshield
16	Bearing circlip
17	Fan
18	Fan cover

Item	Description
19	Fan cover screw and washer
20	Screwed bung
21	O‘ ring
22	ISM box
23	Cable strap
24	Cable strap screws
25	ISM box lid
26	Torx screw
27	Washer
28	Face endshield
29	Flange endshield
30	Brake hub
31	Brake hub retention circlip
32	Brake and adaptor plate
33	Stub shaft
34	Brake fan cover
35	Force vent fan cover
36	Terminal box

■ Handling the FC motor

Handling and lifting of VLT® DriveMotors (FC motors) must only be undertaken by qualified personnel. Full product documentation and operating instructions must be available together with tools and equipment necessary for safe working practice. Eyebolts and/or lifting trunnions supplied with the FC motor are designed to support only the weight of the FC motor, not the weight of the FC motor and any auxcillary equipment attached to it. Be absolutely sure that cranes, jacks, slings and lifting beams are capable of carrying the weight of equipment to be lifted.

Where an eyebolt is provided with the motor, this should be screwed down until its shoulder is firmly against the face of the stator frame to be lifted.

FCM type	approx. weight (kg.)
FCM 305	11
FCM 307	13
FCM 311	17
FCM 315	20
FCM 322	26
FCM 330	28
FCM 340	37
FCM 355	56
FCM 375	61

■ Bearings.

To avoid static indention, the storage area should be vibration free. Where exposure to some vibration is unavoidable, the shaft should be locked. Bearings may be fitted with a shaft locking device which should be kept in place during storage.
Shafts should be rotated by hand, one quarter of a revolution, at weekly intervals.
Bearings are despatched from the works fully charged with lithium based grease.

Lubrication

Frame size	Lubrication type	Temperatur range
80-132	Esso unirex N3	-10 to + 140°C

Bearing life

Maximum hours bearing life (Lna) expected at 80° C bearing temp. x 10^3 hours.

FCM	3000 min^{-1}		1500 min^{-1}	
	Horiz.	Vert.	Horiz.	Vert.
305-315	22	22	32	32
322-340	26	26	35	35
355-375	26	26	35	35

Lna bearing life is the adjusted, L10 life rating, taking account of: -Reliability -Material improvement -Lubrication conditions.

Standard Bearing references and oil seals

FCM	Mounting	Poles (2/4)	Bearings		Oil seals - Bore x O/D x width in mm	
			Drive end	Non-drive end	Drive end	Non-drive end
305-307	All	All	6204 2Z	6003 2Z	20 x 30 x 7	15 x 24 x 5
311-315	All	All	6205 2Z	6203 2Z	25 x 35 x 7	17 x 28 x 6
322-330	All	All	6206 2Z	6205 2Z	30 x 42 x 7	25 x 37 x 7
340	All	All	6206 2Z	6205 2Z	30 x 42 x 7	25 x 37 x 7
355-375	All	All	6208 2Z	6305 2Z	40 x 52 x 7	25 x 37 x 7

■ Output shafts.

Output shafts are produced from 35/40 Ton (460/540 MN/m^2) tensile steel. Drive end shafts are provided with a tapped hole to DIN 332 Form D and a closed profile keyway as standard.

Balance

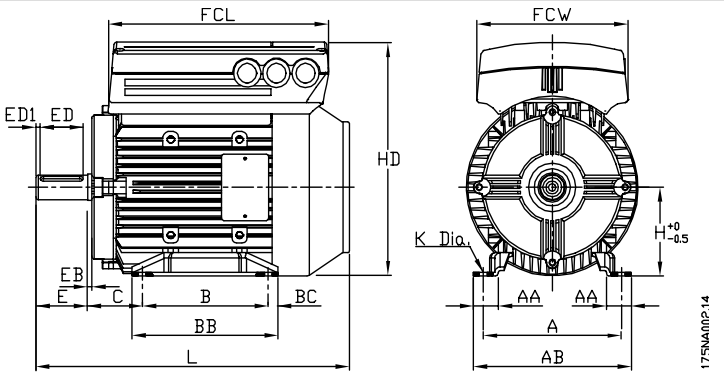
All motors are dynamically balanced, to ISO 2373 with key convention to IEC 34-14.

Inertia

FCM	J [kgm^2]	
	2 pole	4 pole
305	0.0015	0.0019
307	0.0015	0.0027
311	0.0024	0.0035
315	0.0024	0.0047
322	0.006	0.009
330	0.007	0.010
340	0.008	0.016
355	0.017	0.027
375	0.020	0.032

■ Dimensions

Foot mounting - B3

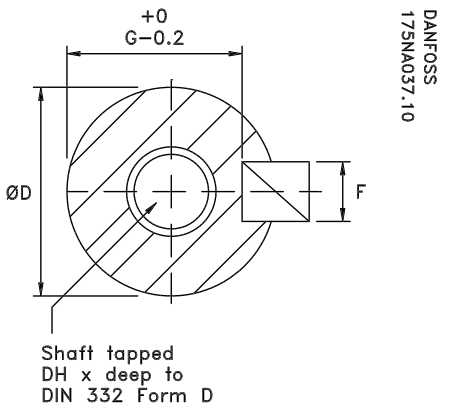


General

FCM		305	307	311	315	322	330	340	355	375
Frame size		80	80	90	90	100	100	112	132	132
A	[mm]	125	125	140	140	160	160	190	216	216
B	[mm]	100	100	125	125	140	140	140	140	178
C	[mm]	50	50	56	56	63	63	70	89	89
H	[mm]	80	80	90	90	100	100	112	132	132
K	[mm]	10	10	10	10	12	12	12	12	12
AA	[mm]	27	27	28	28	28	28	35	38	38
AB	[mm]	157	157	164	164	184	184	218	242	242
BB	[mm]	127	127	150	150	170	170	170	208	208
BC	[mm]	13.5	13.5	12.5 [1]	12.5 [1]	15	15	15	53	15
L	[mm]	278	278	322	322	368	368	381	489	489 [2]
AC	[mm]	160	160	178	178	199	199	215	255	255
HD	[mm]	219.5	219.5	238	238	264	264	291	334	334
EB	[mm]	1.5	1.5	2.5	2.5	6	6	6	6	6
FCL	[mm]	206	206	230	230	256	256	286	358	358
FCW	[mm]	141	141	158	158	176	176	197	245	245

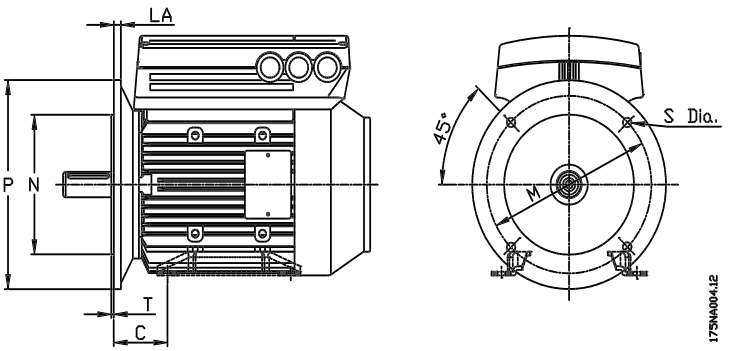
[1] 2 pole motor = 37,5 [2] 2 pole motor = 53

Shaft Drive End



FCM		305	307	311	315	322	330	340	355	375
Frame size		80	80	90	90	100	100	112	132	132
D	[mm]	19	19	24	24	28	28	28	38	38
E	[mm]	40	40	50	50	60	60	60	80	80
ED	[mm]	32	32	40	40	50	50	50	70	70
ED1	[mm]	4	4	5	5	5	5	5	5	5
DH		M6x16	M6x16	M8x19	M8x19	M10x22	M10x22	M10x22	M12x28	M12x28
F	[mm]	6	6	8	8	8	8	8	10	10
G	[mm]	15.5	15.5	20	20	24	24	24	33	33

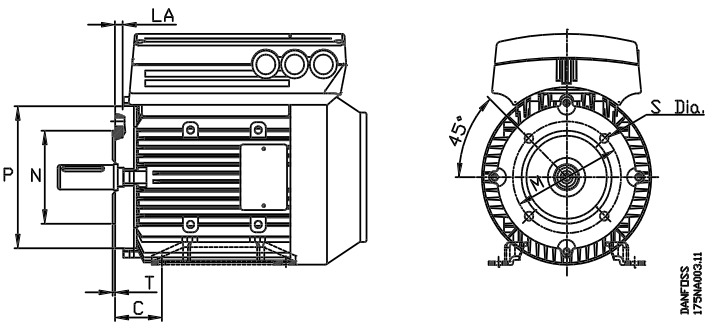
Flange mounting - B5, B35 (B3+B5)



B5

FCM					305/ 307	311/ 315	322/ 330	340	355/ 375
Frame size	48	56	63	71	80	90	100	112	132
IEC Ref.	FF85	FF100	FF115	FF130	FF165	FF165	FF215	FF215	FF265
DIN Ref.	A105	A120	A140	A160	A200	A200	A250	A250	A300
M [mm]	85	100	115	130	165	165	215	215	265
N [mm]	70	80	95	110	130	130	180	180	230
P [mm]	105	120	140	160	200	200	250	250	300
S [mm]			10	10	12	12	15	15	15
T [mm]			3	3.5	3.5	3.5	4	4	4
LA [mm]			7	7	12	12	12	12	12

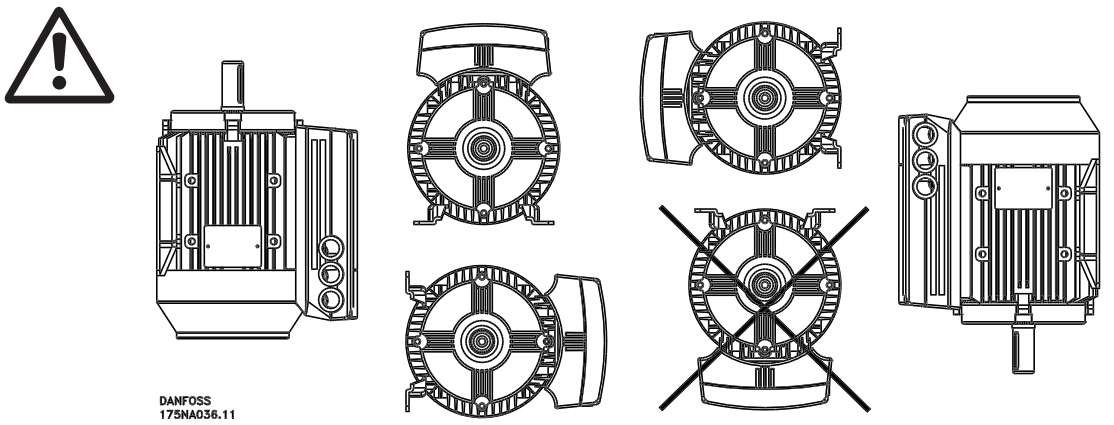
Face mounting - B14, B34 (B3+B14)



B14

FCM				305/ 307	311/ 315	322/ 330	340	355/ 375
Frame size	56	63	71	80	90	100	112	132
IEC Ref.	FT65	FT75	FT85	FT100	FT115	FT130	FT130	FT165
DIN Ref.	C80	C90	C105	C120	C140	C160	C160	C200
M [mm]	65	75	85	100	115	130	130	165
N [mm]	50	60	70	80	95	110	110	130
P [mm]	80	90	105	120	140	160	160	200
S		M5	M6	M6	M8	M8	M8	M10
T [mm]		2.5	2.5	3	3	3.5	3.5	3.5
LA [mm]		9	9	9	9	12.5	13	14
Max. length of mounting bolts penetrating the B14 flange		8.5	11	11	11.5	15	15.5	17

■ Installation of the FC motor



FC motors must be installed with adequate access for routine maintenance. A minimum of 0.75m of working space around the motor is recommended. Adequate space around the motor, particularly at the fan inlet (50 mm), is also necessary to facilitate airflow.

Where several FC motors are installed in close proximity, care must be taken to ensure that there is no recirculation of exhausted warm air. Foundations must be solid, rigid and level.

Electrical installation

Do not remove the top foil inside the inverter part, as this is a part of the protective arrangements.

Fitting pinions, pulleys and couplings.

These should be bored to our standard limits and fitted on the shaft with a screwing motion. Attention must be paid to correct guarding of all moving parts.

Tapping of fitments onto the FC motor shaft, with a hammer or mallet, causes bearing damage. This results in an increase in bearing noise and a significant reduction in bearing life.

Max. length of mounting bolts penetrating the B14 flange, see section *Dimensions* in this chapter.

■ Alignment

When the application calls for direct coupling, the shafts must be correctly aligned in all three planes. Bad alignment can be a major source of noise and vibration.

Allowance must be made for shaft endfloat and thermal expansion in both axial and vertical planes. It is preferable to use flexible drive couplings.

Maximum permissible external axial and radial loads in N[1] - standard ball bearings

		Horizontal shaft		Vertical shaft				
		Load towards	Load away	Shaft up		Shaft down		
Frame		motor	from motor	load	load	load	load	
size	Poles			Up	Down	Up	Down	Max. radial[2]
80	2	275	441	481	245	294	432	638
	4	373	549	569	343	392	520	785
90	2	412	638	598	294	373	520	824
	4	540	765	716	402	471	628	903
100	2	853	853	932	932	814	814	1207
	4	1010	1010	1118	1118	961	961	1393
112	2	853	853	932	932	814	814	1207
	4	1010	1010	1118	1118	961	961	1393
132S	2	1059	1403	1570	952	1216	1305	1785
	4	1265	1609	1825	1138	1472	1481	1972
132M	4	1256	1609	1854	1109	1501	1462	2040

[1] All figures are based on Lna bearing life of 20,000 hours.

Lna = adjusted L10 life rating taking account of:-Reliability -Material improvements -Lubrication conditions

[2] Max. permissible radial load at end of shaft (horizontal mounting).

Maximum permissible external axial and radial loads in N[1] - angular contact bearings

		Horizontal shaft		Vertical shaft				
		Load towards	Load away	Shaft up		Shaft down		
Frame		motor	from motor	load	load	load	load	
size	Poles			Up	Down	Up	Down	Max. radial[2]
80	2	1375	2205	2405	1225	1470	2160	3190
	4	1865	2745	2845	1715	1960	2600	3925
90	2	2060	3190	2990	1470	1865	2600	4120
	4	2700	3825	3580	2010	2355	3140	4515
100	2	4265	4265	4660	4660	4070	4070	6035
	4	5050	5050	5590	5590	4805	4805	6965
112	2	4265	4265	4660	4660	4070	4070	6035
	4	5050	5050	5590	5590	4805	4805	6965
132S	2	5295	7015	7850	4760	6080	6525	8925
	4	6325	8045	9125	5690	7360	7405	9860
132M	4	6280	8045	9270	5545	7505	7310	10200

[1] All figures are based on Lna bearing life of 20,000 hours.
Lna = adjusted L10 life rating taking account of:-Reliability -Material improvements -Lubrication conditions
[2] Max. permissible radial load at end of shaft (horizontal mounting).

■ Bolt torques

Endshields, feet and lid should be secured with the bolt sizes and torque's detailed in the table below.

Foot fixing bolt torques

FCM Type	Frame size	Bolt diameter	Torque
			Nm.
305-307	80	M8 (taptite)	24-25
311-315	90	M8 (taptite)	24-25
322-330	100	M8 (taptite)	32-35
340	112	M8 (taptite)	32-35
355-375	132	M8 (taptite)	32-35

LID screws torque: 2.2 - 2.4 Nm

Endshield fixing bolt torques

FCM Type	Frame size	Bolt diameter	Torque
			Nm.
305-307	80	M5	5
311-315	90	M5	5
322-330	100	M6 (taptite)	8-10
340	112	M6 (taptite)	8-10
355-375	132	M6 (taptite)	8-10

■ Maintenance

Routine cleaning of the FC motor

Remove the fan cover and ensure that all air inlet holes are completely free. Clean any dirt and obstructions from behind the fan and along the ribs of the frame, and between the motor and inverter part.

Periodic maintenance of motor part.

a) Remove the inverter part, the fan cover and the fan which is keyed to the shaft extension. Loosen and remove bearing cover screws and endshield bolts/studs.The endshields should then be eased off their spigots.

(b) The rotor can now be carefully withdrawn from the stator, taking care not to damage the stator bore and both stator and rotor windings.

(c) Having dismantled the motor, maintenance can be carried out to remove all dirt. For this purpose, the use of an air line supplying dry compressed air under comparatively low pressure is best, as a high velocity air-stream can force dirt into the spaces between the windings and insulation, etc. Grease-removing solvents can cause damage to impregnating varnish or insulation

(d) The FC-motor should be re-assembled in the reverse order from dismantling, remembering to ease endshields onto bearings and spigots. DO NOT USE FORCE.

(e) Before starting, check that the rotor revolves freely. Ensure that the electrical connections are correct.

(f) Refit any pulley, coupling, sprocket etc. which has been removed, being particularly careful to ensure correct alignment with the driven part, as misalignment will lead to ultimate bearing trouble and shaft breakage.

(g) When replacing screws and bolts, care should be taken to use only those with the requisite quality and tensile strength recommended by the manufacturer. These must also be of identical thread form and screw/bolt length (see the table above).

■ Forced ventilation (FV) units

In some applications the fan built on to the motor shaft do not give sufficient cooling for operation at low speed (see drawing on page 92). That problem is solved by mounting a FV unit.

Typical applications are for example conveyors, spindles and other contant torque (CT) applications where the customer wants a wide control range down to low speed.

The FV unit is available in 2 versions. The characteristics of the two versions are the same. The variable factors are the length and the placing of the terminal box, see below drawings.

The VLT Drive Motor yields full continuous torque down to low speed with FV built on.
The forced vent enclosure is IP 55.
Not approved according to UL.

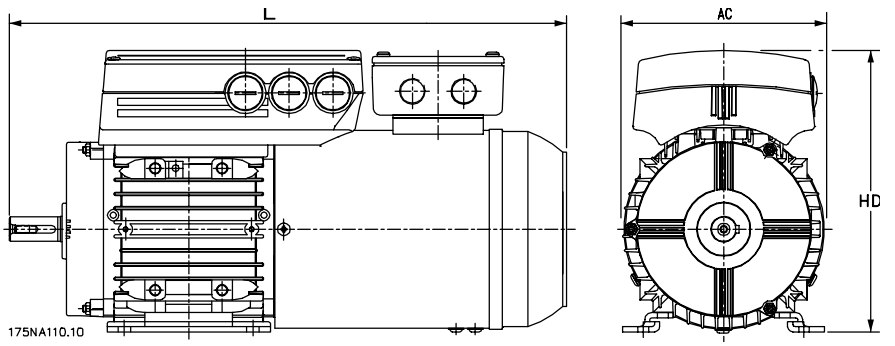
Voltage range for forced ventilation (FV) units:

Frame size:			Prefuse [A]
80	0.55 and 0.75 kW	1 phase 1 x 230V +/-6%	0.2
90-132	1.1 to 7.5 kW	3 phase 3 x 230/400V +/-6%	0.25

NB!
Restricted voltage range applies when FCM 300 series is fitted with forced ventilation unit.

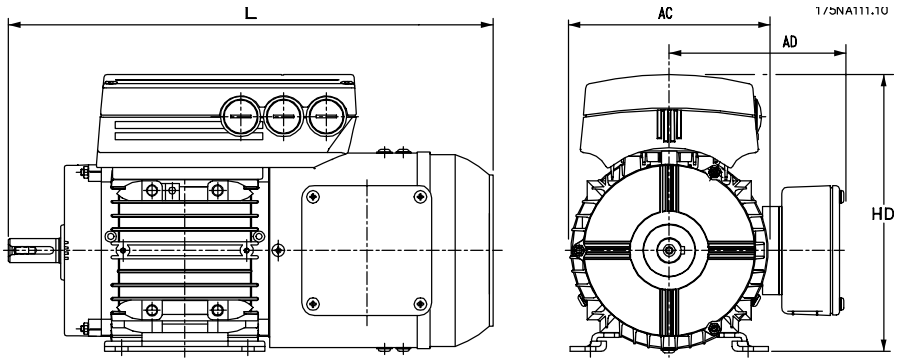
Forced ventilation units can be ordered with different supply voltages.

FCM with Force Ventilation Unit



F.V.U. TERMINAL BOX IN-LINE WITH INVERTER

FCM	305-307	311-315	322-330	340	355-375
Dimensions:					
L Length	434	510	557	573	690
HD Height	219.5	239	264	292	334
AC Width	160	178	199	215	255



F.V.U. TERMINAL BOX @ 90 DEGREES TO INVERTER

FCM	305-307	311-315	322-330	340	355-375
Dimensions:					
L Length	384	456	480	496	591
HD Height	219.5	238	264	292	334
AC Width	160	178	199	215	255
AD Centre to terminal box	138	149	160	172	192

■ Brake Motors

Mechanical braking is used for keeping the motor shaft stopped, or for bringing the motor to a stop from running speed. The energy, which can be dissipated for stop operations from running speed, is limited by the thermal capacity of the brake. To keep the motor stopped, no energy is dissipated. Mechanical brakes are fail save and thus only free to spin, when energised.

In FC controlled applications mechanical brakes often have to be controlled, by a signal dependent on the speed of the motor, and a combination with electrical braking is often required. It is desireable to use the FC ramps for decelerating the motor speed, and deenergize the brake at as low motor speed as possible. Mechanical brakes cannot be used for lowering the potential level of a mass.

The VLT Drive Motor can be delivered with an electro mechanical brake, which is controlled by the frequency converter. See parameter 138 and 139 for adjustment.

The FCM is available in 2 brake versions. The characteristics of the 2 versions are the same. The variable factors are the length and the placing of the terminal box, see below drawings.

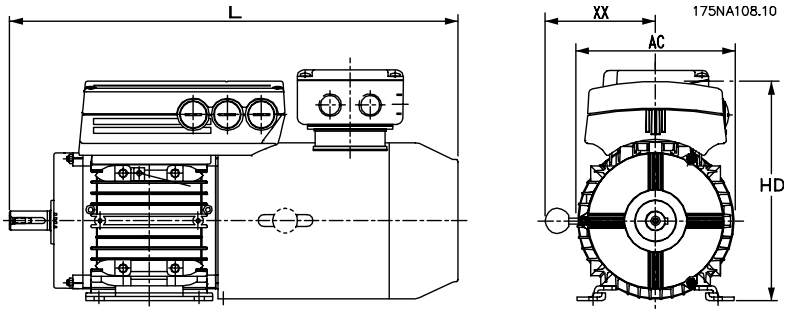
The enclosure is IP 55.

Not approved according to UL.

Brake data:

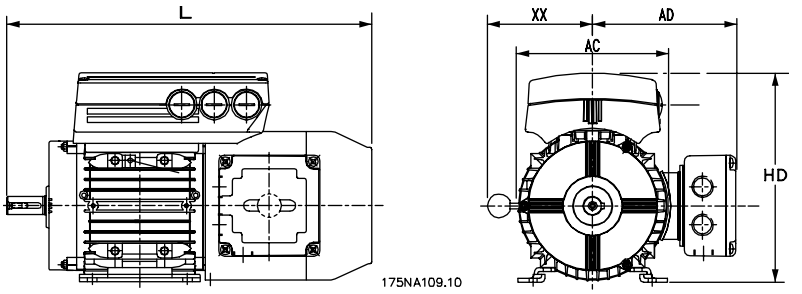
FCM type	Frame Size	Torque Nm	Thermal capacity kJ/h	Brake inertia kgcm2
305-307	80	10	250	1.22
311-315	90	20	350	2.10
322-330	100	40	550	5
340	112	40	550	14
355-375	132	80	800	70

FCM with mechanical brake



BRAKE TERMINAL BOX IN-LINE WITH INVERTER

FCM	305-307	311-315	322-330	340	355-375
Dimensions:					
L Length	449	488	523.5	537.5	658
HD Height	231	250	273	293	336
AC Width	160	178	199	215	255
XX if hand release fitted	111	131	144	144	186



BRAKE TERMINAL BOX @ 90 DEGREES TO INVERTER

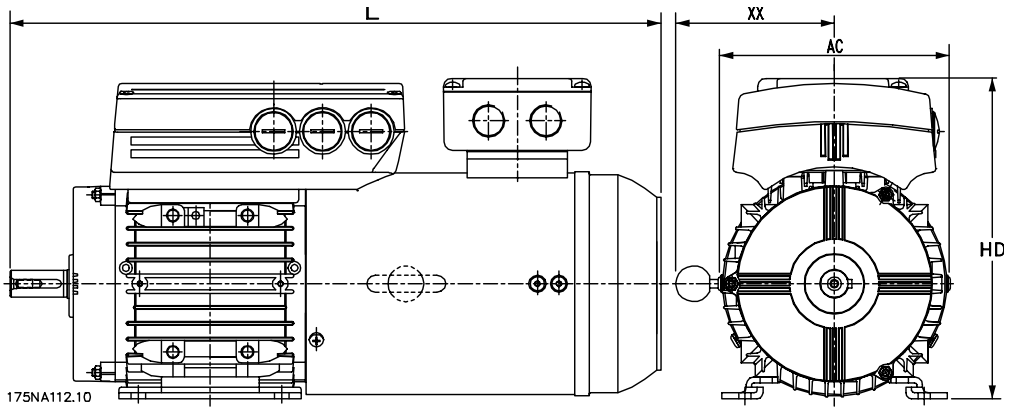
FCM	305-307	311-315	322-330	340	355-375
Dimensions:					
L Length	384	423	458	470	581.5
HD Height	219.5	238	264	292	334
AC Width	160	178	199	215	255
AD Centre to terminal box	151	160	173	181	204
XX Centre to hand release if fitted	111	131	144	144	186

■ Forced ventilation and Brake combined unit

This unit is IP 55 and available with a terminal box in line with the inverter box.
The separate electronics for both the forced vent, and the brake unit will be placed in the terminal box.

The mains cable is also connected to the terminal box.
Not approved according to UL.

NB!
Restricted voltage range as shown for the forced ventilation unit.



TERMINAL BOX IN-LINE WITH INVERTER

FCM	305-307/ 005-007	311-315/ 011-015	322-330/ 022-030	340/ 040	355-375/ 055-075
Dimensions:					
L Length	454	510	557	573	690
HD Height	223	244	264	292	334
AC Width	160	178	199	215	255
XX if hand release fitted	111	131	144	144	186

■ FCM 300 Thermal Protection

The thermal protection of FC and motor is covered in the following way:

1. Overload situations are handled by the calculated electrical load (I^2 X t).
2. Missing ventillation and high ambient temperature is handled by the temperature measurement. The derating for low speed (due to missing ventillation) is not incoporated in the electrical load calculaton but taken care of by the temperature measurement. Forced ventillation is thus automaticly covered.

Electrical load

The current is measured in the DC link and the estimated load is calculated. The level of the electrical load is set at an output torque of 105%. Above that level a counter is increased, below the level it is decreased. The counter starts at zero. When the counter reaches 100, the unit trips. At 98 the warning indication goes on (LED and status word).

Load	Time from 0 to 100	Time from 100 to 0
0%	-	60 sec
20%	-	100 sec
40%	-	150 sec
60%	-	200 sec
80%	-	250 sec
105%	900 sec (if over 105%)	300 sec (if under 105%)
120%	550 sec	-
140%	210 sec	-
160%	60 sec	-
>165%	20 sec	-

At full AC brake (parameter 400) a load > 165% is simulated => 20 sec to trip.

The value can be read in parameter 527. (LCP:FC thermal).

Temperatur measurement

The temperature measurement is sensing the temperature within the electronics box.'

At warning level => Warning indication goes on (LED and status word) and the unit might trip if the temperature doesn't sink back below warning level within 15 minutes. If the function TEMP.DEP.SW is activated in parameter 412, the switching frequency is decreased gradually down to 2 kHz attempting to decrease the temperature.

Trip level => Immediate trip and alarm indication (LED and status word).

The value can be read in parameter 537 (LCP: Heat sink temp.).

The temperature levels seem to be high, but due to a local heating of the sensor the practical levels of the inside air temperature are approx. 10 deg C lower.

Chapter 7

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- Display mode ..... page 32
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- Changing a text value ..... page 34
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- Plug kit ..... page 37
- Remote mounting kit ..... page 37
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■ Control panel (175NO131)

The FC motor optionally features a Local Control Panel - LCP 2 which makes up a complete interface for operation and monitoring of the FC motor.
IP 65 on front.

NB!
The LCP from the VLT 5000 Series (code number 175Z0401) cannot be used for the FC motor. However, the general LCP 2 (code number 175N0131) can be used for both the FCM 300, VLT 2800 and the VLT 5000 Series.

■ LCP installation

The LCP 2 is connected to the terminal X100, 1-4 (see separate instruction MI.03.AX.YY).

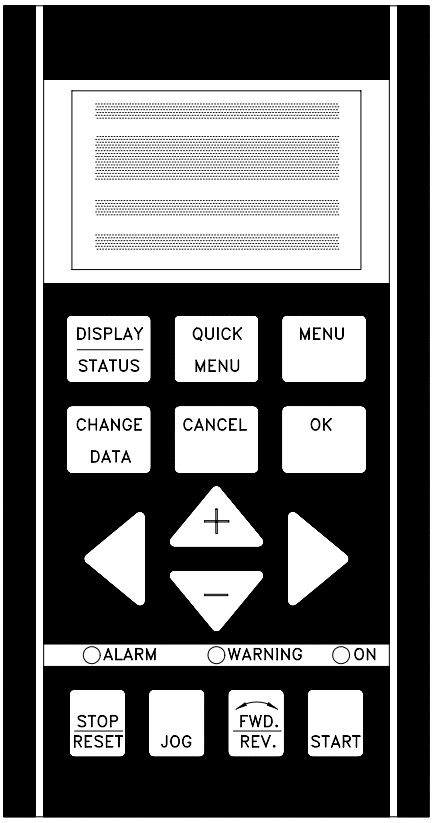
1. Service Plug Kit (175N0166)
   (see page 37) and cabel 175N0162
2. Plug kit (175N0161)
   (see page 37) and cabel 175N0162
3. Remote mounting kit (175N0160)
   (see page 37-38)

■ LCP functions

The functions of the control panel can be divided into three groups:

- display
- keys for changing program parameters
- keys for local operation

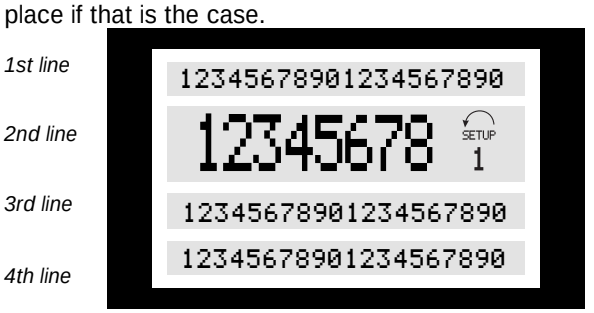
All data are indicated by means of a 4-line alpha-numeric display, which in normal operation is able to show 4 measurements and 3 operating conditions continuously. During programming, all the information required for quick, effective parameter Setup of the FC motor will be displayed. As a supplement to the display, there are three LEDs for voltage, warning and alarm.
All program parameters of the FC motor can be changed immediately from the control panel, unless this function has been blocked via parameter 018.



DANFOSS
175ZA004.10

■ Display

The LCD-display has rear lighting and a total of 4 alpha-numeric lines together with a box that shows the direction of rotation (arrow) and the chosen Setup as well as the Setup in which programming is taking place if that is the case.



1st line shows up to 3 measurements continuously in normal operating status or a text which explains the 2nd line.

2nd line shows a measurement with related unit continuously, regardless of status (except in the case of alarm/warning).

3rd line is normally blank and is used in the menu mode to show the selected parameter number or parameter group number and name.

4th line is used in operating status for showing a status text or in data change mode for showing the value of the selected parameter.



An arrow indicates the direction of rotation of the motor. Furthermore, the Setup which has been selected as the Active Setup in parameter 004 is shown. When programming another Setup than the Active Setup, the number of the Setup which is being programmed will appear to the right. This second Setup number will flash.

■ LEDs

At the bottom of the control panel is a red alarm LED and a yellow warning LED, as well as a green voltage LED.

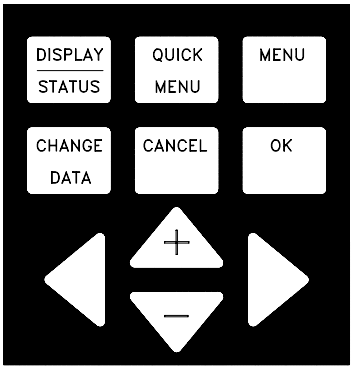


MG.03.B7.02 - VLT is a registered Danfoss trademark

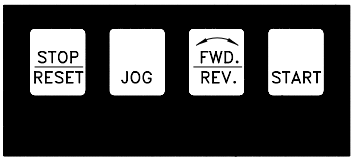
If certain threshold values are exceeded, the alarm and/or warning lamp lights up together with a status and alarm text on the control panel.
The voltage LED is activated when the FC motor receives voltage; at the same time the rear lighting of the display will be on.

■ Control keys

The control keys are divided into functions. This means that the keys between display and indicator LEDs are used for parameter Setup, including choice of display indication during normal operation.



Keys for local control are found under the indicator LEDs.



■ Control key functions

DISPLAY / STATUS — [DISPLAY / STATUS] is used for selecting the mode of display or for changing back to Display mode from either the Quick menu mode or the Menu mode.

QUICK MENU — [QUICK MENU] is used for programming the parameters that belong under the Quick menu mode. It is possible to switch directly between Quick menu mode and Menu mode.

MENU — [MENU] is used for programming all parameters. It is possible to switch directly between Menu mode and Quick menu mode.

CHANGE DATA — [CHANGE DATA] is used for changing the parameter selected either in the Menu mode or the Quick menu mode.

CANCEL — [CANCEL] is used if a change of the selected parameter is not to be carried out.

OK — [OK] is used for confirming a change of the parameter selected.

[+/-] is used for selecting parameter and for changing the chosen parameter or for changing the read out in line 2.

[<>] is used for selecting group and to move the cursor when changing numerical parameters.

STOP / RESET — [STOP / RESET] is used for stopping or for resetting the FC motor after a drop-out (trip). Can be selected via parameter 014 to be active or inactive. If stop is activated, line 2 will flash, and [START] must be activated.

NB!
Pressing [STOP/RESET] will prevent motor from running also with disconnected LCP 2. Restarting is only possible via the LCP 2 [START] key.

JOG — [JOG] overrides the output frequency to a preset frequency while the key is kept down. Can be selected via parameter 015 to be active or inactive.

FWD. / REV. — [FWD / REV] changes the direction of rotation of the motor, which is indicated by means of the arrow on the display although only in Local. Can be selected via parameter 016 to be active or inactive (parameter 013 must be set to [1] or [3] and parameter 200 set to [1].

START — [START] is used for starting the FC motor after stop via the [Stop] key. Is always active, but cannot override a stop command given via the terminal strip.

NB!
If the keys for local control have been selected as active, they will remain active both when the frequency has been set for *Local Control* and for *Remote Control* via parameter 002, although with the exception of [FWD/REV], which is only active in Local operation.

NB!
If no external stop function has been selected and the [STOP] key has been selected as inactive via parameter 014, the FC motor can be started and can only be stopped by disconnecting the voltage to the motor.

■ Display read-out state

The display read-out state can be varied - see the list on page 32 - depending on whether the FC motor is in normal operation or is being programmed.

■ Display mode

In normal operation, up to 4 different operating variables can be indicated continuously: 1,1 and 1,2 and 1,3 and 2, and in line 4 the present operating status or alarms and warnings that have arisen.



■ Display mode - selection of read-out state

There are three options in connection with the choice of read-out state in the Display mode - I, II and III. The choice of read-out state determines the number of operating variables read out.

Read-out state:	I:	II:	III:
Line 1	Description for operating variable in line 2	Data value for 3 operating variables in line 1	Description for 3 operating variables in line 1

The table below gives the units linked to the variables in the first and second line of the display (see parameter 009).

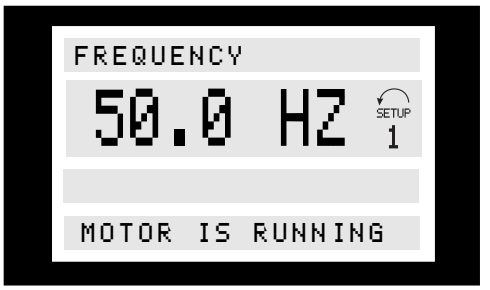
Operating variable:	Unit:
Reference	[%]
Reference	[unit]*
Feedback	[unit]*
Frequency	[Hz]
Frequency x scaling	[-]
Motor current	[A]
Torque	[%]
Power	[kW]
Power	[HP]
Motor voltage	[V]
DC-link voltage	[V]
FC thermal	[%]
Hours run	[Hours]
Input status, dig. Input	[Binary code]
External reference	[%]
Status word	[Hex]
Heat sink temp.	[ºC]
Alarm word	[Hex]
Control word	[Hex]
Warning word 1	[Hex]
Warning word 2	[Hex]
Analog input 1	[mA]
Analog input 2	[V]

*) Select in parameter 416.
The unit is shown in readout state 1 line 1 otherwise 'U' is shown.

Operating variables 1,1 and 1,2 and 1,3 in the first line, and operating variable 2 in the second line are selected via parameter 009, 010, 011 and 012.

- Read-out state I:

This read-out state is standard after starting up or after initialisation.



Line 2 gives the data value of an operating variable with related unit, and line 1 provides a text which explains line 2, cf. table. In the example, Frequency has been selected as variable via parameter 009. During normal operation another variable can immediately be read out by using the [+/-] keys.

• Read-out state II:
Switching between read-out states I and II is effected by pressing the [DISPLAY / STATUS] key.



In this state, data values for four operating values are shown at the same time, giving the related unit, cf. table. In the example, Reference, Torque, Current and Frequency are selected as variables in the first and second line.

• Read-out state III:
This read-out state can be held as long as the [DISPLAY/STATUS] key is pressed. When the key is released, the system switches back to Read-out state II, unless the key is pressed for less than approx. 1 sec..



This is where parameter names and units for operating variables in the first line are given - operating variable 2 remains unchanged.

■ Quick menu mode versus Menu mode

The FC motor series can be used for practically all assignments, which is why the number of parameters is quite large. Also, this series offers a choice between two programming modes - a Menu mode and a Quick menu mode.

• The Quick menu takes the user through a number of parameters that may be enough to get the motor to run nearly optimally, if the factory setting for the other parameters takes the desired control functions into account, as well as the configuration of signal inputs/outputs (control terminals).

• The Menu mode makes it possible to select and change all parameters at the user's option.
However, some parameters will be "missing", depending on the choice of configuration (parameter 100), e.g. open loop hides all the PID parameters.

In addition to having a name, each parameter is linked up with a number which is the same regardless of the programming mode. In the Menu mode, the parameters are divided into groups, with the first digit of the parameter number (from the left) indicating the group number of the parameter in question.

Regardless of the mode of programming, a change of a parameter will take effect and be visible both in the Menu mode and in the Quick menu mode.

■ Quick Setup via Quick menu

The Quick Setup starts with pressing the [QUICK MENU] key, which brings out the following read-out on the display:



At the bottom of the display, the parameter number and name are given together with the status/value of the first parameter under Quick Setup. The first time the [Quick Menu] key is pressed after the unit has been switched on, the read-outs will always start at pos. 1 - see table below.

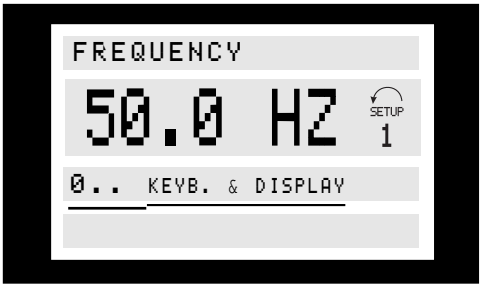
■ Parameter selection

The selection of parameter is effected by means of the [+/-] keys. The following parameters are accessible:

Pos.:	No.:	Parameter:	Unit:
1	001	Language	
2	200	Direction of rotation	
3	101	Torque characteristic	
4	204	Min. reference	[Hz]
5	205	Max. reference	[Hz]
6	207	Ramp up time	[sec.]
7	208	Ramp down time	[sec.]
8	002	Local/remote control	
9	003	Local reference	
10	500	Bus address	

■ Menu mode

The Menu mode is started by pressing the [MENU] key, which produces the following read-out on the display:



Line 3 on the display shows the parameter group number and name.

■ Parameter groups

In the Menu mode the parameters are divided into groups. Selection of parameter group is effected by means of the [<>] keys.
The following parameter groups are accessible:

Group no.	Parameter group:
0	Operation & Display
1	Load & Motor
2	References & Limits
3	Inputs & Outputs
4	Special functions
5	Serial communication
6	Technical functions

*For information on parameter group 800 and 900 for PROFIBUS, please see the FCM Profibus manual MG.03.EX.YY.

When the desired parameter group has been selected, each parameter can be chosen by means of the [+/-] keys:



The 3rd line of the display shows the parameter number and name, while the status/value of the selected parameter is shown in line 4.

■ Changing data

Regardless of whether a parameter has been selected under the Quick menu or the Menu mode, the procedure for changing data is the same.
Pressing the [CHANGE DATA] key gives access to changing the selected parameter, following which the underlining in line 4 will flash on the display.
The procedure for changing data depends on whether the selected parameter represents a numerical data value or a text value.

■ Changing a text value

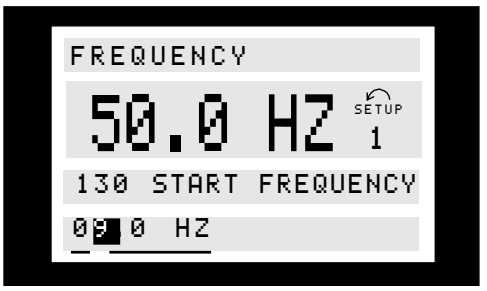
If the selected parameter is a text value, the text value is changed by means of the [+/-] keys.



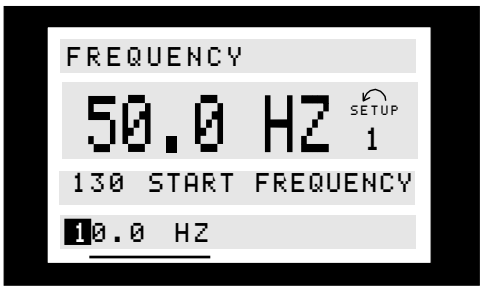
The bottom display line shows the text value that will be entered (saved) when acknowledgement is given [OK].

■ **Infinitely variable change of numeric data value**

If the chosen parameter represents a numeric data value, a digit is first selected by means of the [<>] keys.

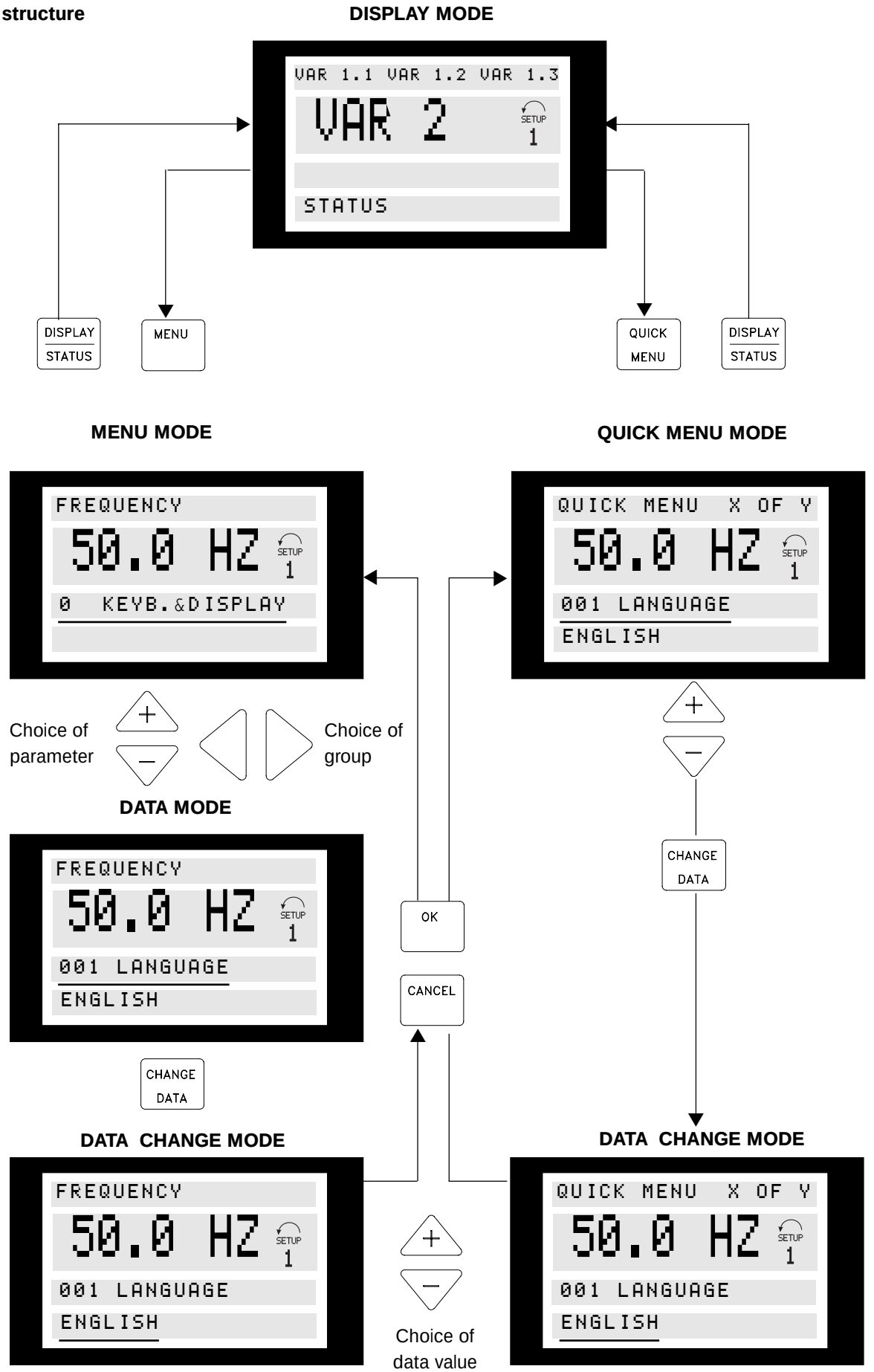


Then the chosen digit is changed infinitely variably by means of the [+/-] keys:



The chosen digit is indicated by the digit flashing. The bottom display line shows the data value that will be entered (saved) when signing off with [OK].

■ Menu structure

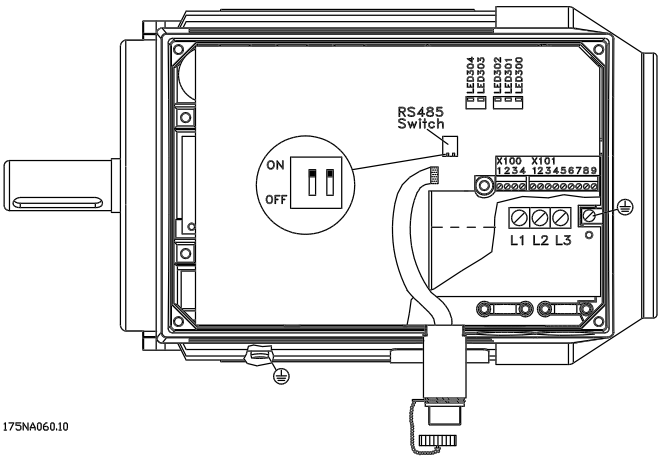


■ Service plug kit (175N0166)

Purpose:

To run LCP2 and PROFIBUS at the same time.
The service plug can be used with FCM 300 of serial number 03Gxxx and software version as from 2.03.
Used together with cable for plug kit 175N0162.

.

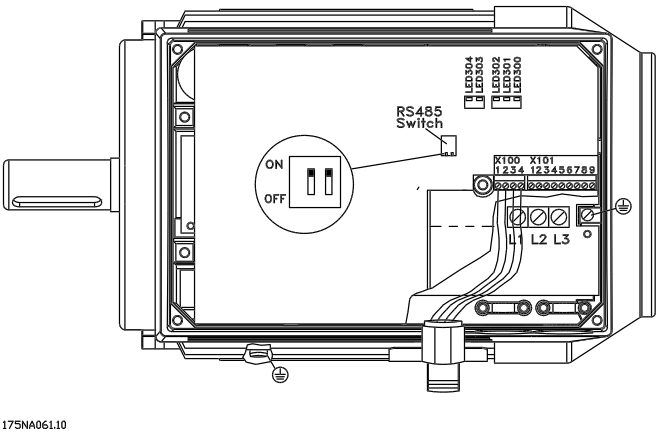


■ Plug kit (175N0161)

Purpose

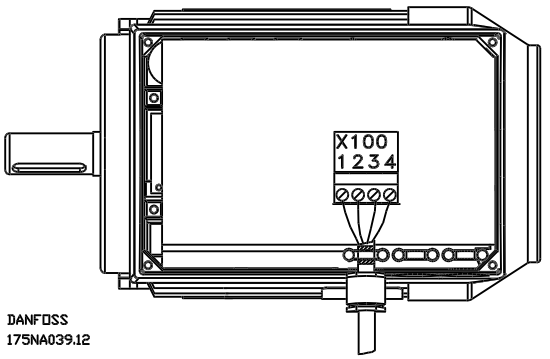
To make a plugable connection between LCP 2 and FCM 300.
Used together with cable for plug kit 175N0162.

.



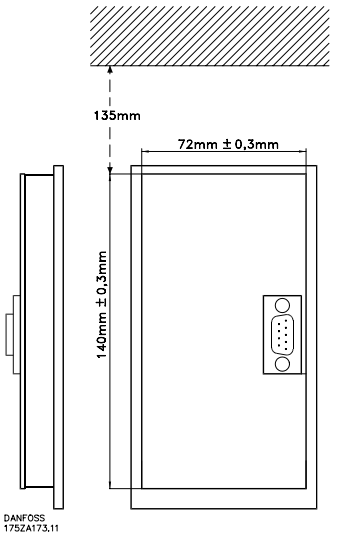
■ Remote mounting kit (175N0160)

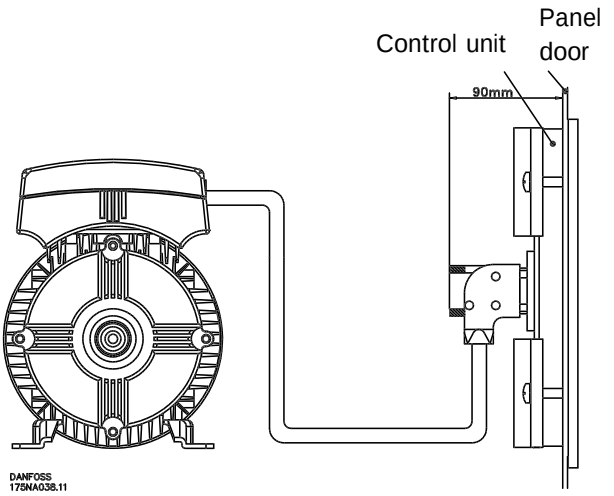
Connections:



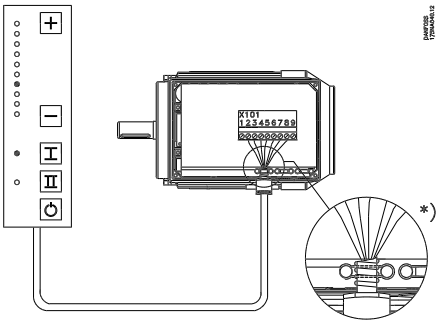
Colour of wire/	Terminal X100/	D-sub pin
yellow	1	8
green	2	9
red	3	2
blue	4	3

■ Remote mounting kit cont.





■ Local Operation Pad (LOP) (175N0128) IP65



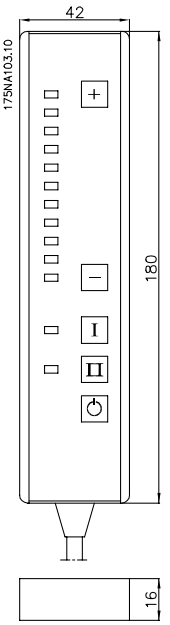
Use the +/- keys to set reference

Wiring

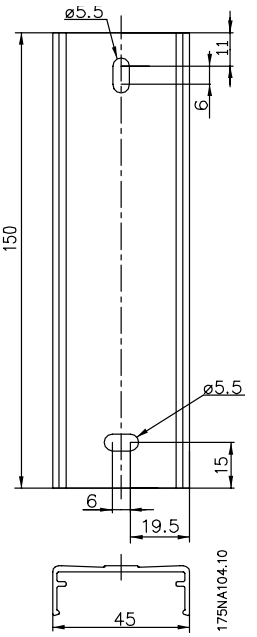
Colour of wire	Terminal	Function
White	2	Reference
Brown	3	Reset
Purple * or Grey	4	See table under button I
Green	5	See table under button II
Red	6	+24V
Yellow	7	+10V
Blue	8	Ground

* Can be orange in some cables

Local Operation Panel (LOP) 175N0128 IP 65



Fixture for LOP 175N1114



Function/settings	Key I (Start)	Key II (Start)	Key ⏻ (Stop)
Default - Dual speed operation (connect purple wire): No changes to factory setting.	Run on set reference (+/-)	Run on 10 Hz** jog speed	Stop (and reset* - if trip)
Function 2 - Dual mode operation (connect purple wire): Select desired modes of operation in Setups 1 and 2 (use para. 4-6) Parameter 335 = 18 (select Setup)	Run with Setup 1	Run with Setup 2	Stop (and reset* - if trip)
Function 3 - Dual direction operation (connect grey wire): Parameter 335 = 10 (start reversing) Parameter 200 = 1 (both directions)	Run forward	Run reverse	Stop (and reset* - if trip)

*If no reset is required,
do not connect the brown wire
**or set parameter 213

At power up the unit will always be in stop mode. Set reference will be stored during power down. If permanent start mode is desired, connect terminal 6 to terminal 4 and do not connect purple/grey wire to terminal 4. This means the stop function on LOP is disabled.

NB!
After fitting, cut off or isolate excess wire.

Chapter 8

- Operation and Display ..... page 42
- Load and motor ..... page 48
- References and limits ..... page 52
- Inputs and outputs ..... page 58
- Special functions ..... page 64
- Serial communication ..... page 69
- Technical functions ..... page 75

001 Language (LANGUAGE)

Settings:

✯ English (ENGLISH)	[0]
German (DEUTSCH)	[1]
French (FRANCAIS)	[2]
Danish (DANSK)	[3]
Spanish (ESPAÑOL)	[4]
Italian (ITALIANO)	[5]

State when delivered may vary from factory setting.

Function:

The choice in this parameter defines the language to be used on the display.

Description of choice:

There is a choice of *English* [0], *German* [1], *French* [2], *Danish* [3], *Spanish* [4] and *Italian* [5].

---

002 Local/remote control (OPERATION SITE)

Settings:

✯ Remote control (REMOTE)	[0]
Local control (LOCAL)	[1]

Function:

There is a choice of two methods of controlling the FC motor: *Remote control* [0] and *Local control* [1].

Description of choice:

If *Remote control* [0] is selected, the FC motor can be controlled via:

1. The control terminals or the serial communication port .
2. The [START] key. However, this cannot overrule Stop commands (also start-disable) entered via the digital inputs or the serial communication port.
3. The [STOP], [JOG] and [RESET] keys, provided that these are active (see parameters 014, 015 and 017).

If *Local control* [1] is selected, the FC motor can be controlled via:

1. The [START] key. However, this cannot override Stop commands on the digital terminals (if [2] or [4] has been selected in parameter 013).
2. The [STOP], [JOG] and [RESET] keys, provided that these are active (see parameters 014, 015 and 017).
3. The [FWD/REV] key, provided that this has been activated in parameter 016 and that in parameter 013 a choice of [1] or [3] has been made.
4. Via parameter 003 the local reference can be controlled by means of the "Arrow up" and "Arrow down" keys.

---

003 Local reference (LOCAL REFERENCE)

Settings:

Par 013 set for [1] or [2]:

0 - f_{MAX} ✯ 000.000

Par 013 set for [3] or [4] and par. 203 = [0] set for:

Ref_{MIN} - Ref_{MAX} ✯ 000.000

Par 013 set for [3] or [4] and par. 203 = [1] set for:

$-Ref_{MAX}$ - + Ref_{MAX} ✯ 000.000

Function:

This parameter allows manual setting of the desired reference value (speed or reference for the selected configuration, depending on the choice made in parameter 013).

The unit follows the configuration selected in parameter 100, provided that *Process regulation, closed loop* [3] has been selected.

Description of choice:

Local [1] must be selected in parameter 002 for this parameter to be used.

The set value is saved in the case of a voltage drop-out, see parameter 019.

In this parameter Data Change Mode is not exited automatically (after time out).

Local reference cannot be set via the serial communication port.



Warning: Since the value set is remembered after the power has been cut, the motor may start without warning when the power is reinstated; if parameter 019 is changed to *Auto restart*, use *saved ref.* [0].

✯ = factory setting. ( ) = display text [ ] = value for use in communication via serial communication port

004 Active Setup (ACTIVE SETUP)

Settings:

Factory Setup (FACTORY SETUP)	[0]
✯ Setup 1 (SETUP 1)	[1]
Setup 2 (SETUP 2)	[2]
Multi Setup (MULTI SETUP)	[5]

Function:

The choice in this parameter defines the Setup number you want to control the functions of the FC motor.

All parameters can be programmed in two individual parameter Setups, Setup 1 and Setup 2. In addition, there is a pre-programmed Setup, called Factory Setup, that cannot be modified.

Description of choice:

Factory Setup [0] contains the factory data. Can be used as a data source if the other Setups are to be returned to a known state.

Parameters 005 and 006 allow copying from one Setup to the other.

Setups 1 [1] and 2 [2] are two individual Setups that can be selected as required.

Multi-Setup [5] is used if remote-mounting switching between Setups is desired. Terminals 2, 3, 4, and 5 as well as the serial communication port can be used for switching between Setups.

---

005 Programming Setup (EDIT SETUP)

Settings:

Factory Setup (FACTORY SETUP)	[0]
Setup 1 (SETUP 1)	[1]
Setup 2 (SETUP 2)	[2]
✯ Active Setup (ACTIVE SETUP)	[5]

Function:

The choice is of the Setup in which programming (change of data) is to occur during operation. It is possible to programme the two Setups independently of the Setup selected as the Active Setup (selected in parameter 004).

Description of choice:

The Factory Setup [0] contains the factory data and can be used as a data source if the other Setups are to be returned to a known state.
Setups 1 [1] and 2 [2] are individual Setups which can be used as required. They can be programmed freely, regardless of the Setup selected as the Active Setup and thus controlling the functions of the FC motor.

NB!
If a general change of data or a copying to the Active Setup is effected, this immediately affects the functioning of the unit.

---

006 Copying of Setups (SETUP COPY)

Settings:

✯ No copying (NO COPY)	[0]
Copy to Setup 1 from # (COPY TO SETUP 1)	[1]
Copy to Setup 2 from # (COPY TO SETUP 2)	[2]
Copy to Setup all from # (COPY TO ALL)	[5]

= the Setup selected in parameter 005

Function:

A copy is made from the Setup selected in parameter 005 to one of the other Setups or to all the other Setups simultaneously.

NB!
Copying is only possible in Stop Mode (motor stopped on a Stop command).
Copying will take max. 3 seconds and has ended when parameter 006 has returned to value 0.

✯ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

007 LCP copy (LCP COPY)

Settings:

✯	No copying (NO COPY)	[0]
	Upload all parameters (UPLOAD ALL PARAM)	[1]
	Download all parameters (DOWNLOAD ALL)	[2]
	Download power-independent par. (DOWNLOAD SIZE INDEP.)	[3]

Function:

Parameter 007 is used if it is desired to use the integrated copying function of the control panel. You can therefore easily copy parameter value(s) from one FC motor to another.

Description of choice:

Select *Upload all parameters* [1] if all parameter values are to be transmitted to the control panel.
Select *Download all parameters* [2] if all transmitted parameter values are to be copied to the FC motor on which the control panel has been mounted.
Select *Download power-independent par.* [3] if only the power-independent parameters are to be downloaded. This is used if downloading to a FC motor that has a different rated power than the one from where the parameter Setup originates.

NB!
Uploading/Downloading can only be carried out in the Stop mode and only between units with the same major database version (see par. 626 value major.minor)

008 Display scaling of motor frequency (FREQUENCY SCALE)

Settings:

	0.01 - 100.00	[1 - 10000]
✯	1.00	[100]

Function:

This parameter chooses the factor to be multiplied by the motor frequency, f_M, for presentation in the display, when parameters 009-012 have been set for Frequency x Scaling [5].

Description of choice:

Set the desired scaling factor.

009 Display line 2 (DISPLAY LINE 2)

Settings:

	None	[0]
	Reference [%] (REFERENCE [%])	[1]
	Reference [unit] (REFERENCE [UNIT])	[2]
	Feedback [unit] (FEEDBACK [UNIT])	[3]
✯	Frequency [Hz] (FREQUENCY [Hz])	[4]
	Frequency x Scaling [-] (FREQUENCY X SCALE)	[5]
	Motor current [A] (MOTOR CURRENT [A])	[6]
	Torque [%] (TORQUE [%])	[7]
	Power [kW] (POWER [kW])	[8]
	Power [HP] (POWER [hp] [US])	[9]
	Motor voltage [V] (MOTOR VOLTAGE [V])	[11]
	DC link voltage [V] (DC LINK VOLTAGE [V])	[12]
	Thermal load, FC [%] (FC THERMAL [%])	[14]
	Hours run [Hours] (RUNNING HOURS)	[15]
	Digital input [Binary code] (DIGITAL INPUT [BIN])	[16]
	External reference [%] (EXTERNAL REF [%])	[21]
	Status word [Hex] (STATUS WORD [HEX])	[22]
	Heat sink temp. [°C] (HEATSINK TEMP [°C])	[25]
	Alarm word [Hex] (ALARM WORD [HEX])	[26]
	Control word [Hex] (CONTROL WORD [HEX])	[27]
	Warning word 1 [Hex] (WARNING WORD 1 [HEX])	[28]
	Warning word 2 [Hex] (EXTENDED STATUS WORD [HEX])	[29]
	Analog input 1 [mA] (ANALOG INPUT 1 [mA])	[30]
	Analog input 2 [V] (ANALOG INPUT 2 [V])	[31]

Function:

This parameter allows a choice of the data value to be displayed in line 2 of the display.
Parameters 010-012 enable the use of three additional data values to be displayed in line 1.
For display read-outs, press the [DISPLAY/STATUS] button, see also page 31.

NB!
In parameter 009, "none" [0] cannot be selected.

Description of choice:

Reference [%] corresponds to the total reference (sum of digital/analogue/preset/bus/freeze ref./ catch-up and slow-down).
Reference [unit] gives the sum of the references using the unit stated on the basis of configuration in parameter 100 (Hz, Hz and rpm).
Feedback [unit] gives the status value of terminal 1 and 2 using the unit/scale selected in parameter 414, 415 and 416.
Frequency [Hz] gives the motor frequency, i.e. the output frequency to the motor.

✯ = factory setting. ( ) = display text [ ] = value for use in communication via serial communication port

Frequency x Scaling [-] corresponds to the present motor frequency f_M multiplied by a factor (scaling) set in parameter 008.
Motor current [A] states the phase current of the motor measured as effective value.
Torque [%] gives the current motor load in relation to the rated motor torque.
Power [kW] states the actual power consumed by the motor in kW.
Power [HP] states the actual power consumed by the motor in HP.
Motor voltage [V] states the voltage supplied to the motor.
DC link voltage [V] states the intermediate circuit voltage in the FC motor.
Thermal load, FC [%] states the calculated/ estimated thermal load on the FC motor. 100% is the cut-out limit.
Hours run [Hours] states the number of hours that the motor has run since the latest reset in parameter 619.
Digital input [Binary code] states the signal states from the 4 digital terminals (2, 3, 4 and 5). Input 5 corresponds to the bit at the far left. '0' = no signal, '1' = connected signal.
External reference [%] gives the sum of the external reference as a percentage (the sum of analogue/ pulse/bus).
Status word [Hex] gives the status word sent via the serial communication port in Hex code from the FC motor.
Heat sink temp. [°C] states the present heat sink temperature of the FC motor. The cut-out limit is 90 ± 5°C; cutting back in occurs at 60 ± 5°C.
Alarm word [Hex] indicates one or several alarms in a Hex code. See page 74.
Control word. [Hex] indicates the control word for the FC motor. See *Serial communication*.
Warning word 1. [Hex] indicates one or more warnings in a Hex code. See page 74 for further information.
Extended status word. [Hex] indicates one or more status states in a Hex code. See page 74 for further information.
Analog input 1 [mA], states the signal value on terminal 1.
Analog input 2 [V], states the signal value on terminal 2.

---

010 Display line 1.1 (DISPLAY LINE 1.1)

Value:

★ Reference [%] [1]

See parameter 009.

Function:

This parameter enables a choice of the first of three data values to be shown on the display, line 1, position 1.

Description of choice:

There is a choice of 24 different data values, see parameter 009.

---

011 Display line 1.2 (DISPLAY LINE 1.2)

Value:

★ Motor current [A] [6]

See parameter 009

Function:

This parameter enables a choice of the second of the three data values to be shown on the display, line 1, position 2.
For Display read-outs, press the [DISPLAY/STATUS] button, see also page 31.

Description of choice:

There is a choice of 24 different data values, see parameter 009.

---

012 Display line 1.3 (DISPLAY LINE 1.3)

Value:

★ Power [kW] [8]

See parameter 009

Function:

This parameter enables a choice of the third of the three data values to be shown on the display, line 1, position 3.
Display read-outs are made by pressing the [DISPLAY/STATUS] button, see also page 31.

Description of choice:

There is a choice of 24 different data values, see parameter 009.

★ = factory setting. ( ) = display text [ ] = value for use in communication via serial communication port

013 Local Control/Configuration as parameter 100 (LOCAL CTRL/CONFIG.)

Value:

	Local not active (DISABLE)	[0]
	LCP control and open loop. (LCP CTRL/OPEN LOOP)	[1]
	LCP digital control and open loop. (LCP+DIG CTRL/OP.LOOP)	[2]
	LCP control/as parameter 100. (LCP CTRL/AS P100)	[3]
✯	LCP digital control/as parameter 100. (LCP+DIG CTRL/AS P100)	[4]

Function:

This is where the desired function is to be selected if Local control has been chosen in parameter 002. See also the description of parameter 100.

Description of choice:

If *Local not active* [0] is selected, a possible setting of *Local reference via parameter* 003 is blocked.
It is only possible to change to *Local not active* [0] from one of the other setting options in parameter 013, when the FC motor has been set to *Remote control* [0] in parameter 002.

LCP control and open loop [1] is used when the speed is to be adjustable (in Hz) via parameter 003, when the FC motor has been set to *Local control* [1] in parameter 002.

If parameter 100 has not been set to *Speed regulation open loop* [0], switch to *Speed regulation open loop* [0].

LCP digital control and open loop [2] functions as *LCP control and open loop* [1], the only difference being that when parameter 002 has been set to *Local operation* [1], the motor is controlled via the digital inputs.

LCP control/as parameter 100 [3] is selected if the reference is to be set via parameter 003.

LCP digital control/as parameter 100 [4] functions as *LCP control/as parameter 100* [3], although, when parameter 002 has been set to *Local operation* [1], the motor may be controlled via the digital inputs.

NB!
Shift from *Remote control* to *LCP digital control and open loop:*

The present motor frequency and direction of rotation must be maintained. If the present direction of rotation does not correspond to the reversing signal (negative reference), the motor frequency f_M will be set at 0 Hz.

Shift from *LCP digital control and open loop* to *Remote control:*
The selected configuration (parameter 100) will be active. Shifts are effected without any abrupt movement.

Shift from *Remote control to LCP control/as parameter 100* or *LCP digital control/as parameter 100.*
The present reference will be maintained. If the reference signal is negative, the local reference will be set at 0.

Shift from *LCP control/as parameter 100* or *LCP remote control as parameter 100* to *Remote control.*
The reference will be replaced by the active reference signal from the remote control.

014 Local stop (LOCAL STOP)

Value:

	Not possible (DISABLE)	[0]
✯	Possible (ENABLE)	[1]

Function:

This parameter disables/enables the local stop function in question from the control panel.
This key is used when parameter 002 has been set for *Remote control* [0] or *Local* [1].

Description of choice:

If *Disable* [0] is selected in this parameter, the [STOP] key will be inactive.

NB!
If *Enable* is selected, the [STOP] key overrules all Start commands.

✯ = factory setting. ( ) = display text [ ] = value for use in communication via serial communication port

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015 Local jog (LOCAL JOGGING)

Value:

★ Not possible (DISABLE) [0]
Possible (ENABLE) [1]

Function:

In this parameter, the jog function can be enabled/disabled on the control panel.

Description of choice:

If *Disable* [0] is selected in this parameter, the [JOG] key will be inactive.

016 Local reversing (LOCAL REVERSING)

Value:

★ Not possible (DISABLE) [0]
Possible (ENABLE) [1]

Function:

In this parameter, the reversing function can be enabled/disabled on the control panel.
This key can only be used if parameter 002 has been set to *Local operation* [1] and parameter 013 to *LCP control with open loop* [1] or *LCP control as parameter 100* [3].

Description of choice:

If *Disable* [0] is selected in this parameter, the [FWD/REV] key will be inactive.
See parameter 200.

017 Local reset of trip (LOCAL RESET)

Value:

Not possible (DISABLE) [0]
★ Possible (ENABLE) [1]

Function:

In this parameter, the reset function can be selected/removed from the keyboard.
This key can be used when parameter 002 has been set for *Remote control* [0] or *Local control* [1].

Description of choice:

If *Disable* [0] is selected in this parameter, the [RESET] key will be inactive.

NB!
Only select *Disable* [0] if an external reset signal has been connected via the digital inputs.

018 Lock for data change (DATA CHANGE LOCK)

Value:

★ Not locked (NOT LOCKED) [0]
Locked (LOCKED) [1]

Function:

In this parameter, the software can "lock" the control, which means that data changes cannot be made via LCP 2 (however, this is still possible via the serial communication port).

Description of choice:

If *Locked* [1] is selected, data changes cannot be made.

019 Operating state at power up, local control (POWER UP ACTION)

Value:

Auto restart, use saved ref.(AUTO RESTART) [0]
★ Forced stop, use saved ref. (LOCAL=STOP) [1]
Forced stop, set ref. to 0 (LOCAL=STOP, REF=0) [2]

Function:

Setting of the desired operating mode when the mains voltage is reconnected.
This function can only be active in connection with *Local control* [1] in parameter 002.

Description of choice:

Auto restart, use saved ref. [0] is selected if the unit is to start up with the same local reference (set in parameter 003) and the same start/stop conditions (given via the [START/STOP] keys) that the FC motor had before it was switched off.
Forced stop, use saved ref. [1] is used if the unit is to remain stopped when the mains voltage is connected, until the [START] key is pressed. After the start command, the local reference used is set in parameter 003.
Forced stop, set ref. to 0 [2] is selected if the unit is to remain stopped when the mains voltage is connected. Local reference (parameter 003) is reset.

NB!
In remote controlled operation (parameter 002), the start/stop condition at power up will depend on the external control signals. If *Latched start* is selected in parameter 332-335, the motor will remain stopped at power up.

★ = factory setting. ( ) = display text [ ] = value for use in communication via serial communication port

100 Configuration (CONFIG. MODE)

Settings:

☆ Speed,
open loop mode (SPEED OPEN LOOP) [0]
Process,
closed loop mode (PROCESS CLOSED LOOP) [3]

Function:

This parameter is used for selecting the configuration to which the FC motor is to be adapted.

Description of choice:

If *Speed, open loop mode* [0] is selected, a normal speed control (without feedback signal) is obtained, but with automatic slip compensation, ensuring a nearly constant speed at varying loads. Compensations are active, but may be disabled as required in parameter 133 - 136.

If *Process, closed loop mode* [3] is selected, the internal process regulator will be activated, thereby enabling accurate regulation of a process with respect to a given process signal. The process signal can be set using the actual process unit or as a percentage. A feedback signal must be supplied from the process, and the process setpoint must be adjusted. In process closed loop both directions is not allowed in parameter 200.

NB!
This is only possible in Stop Mode (motor stopped on a Stop command).

101 Torque characteristics (TORQUE CHARACT)

Settings:

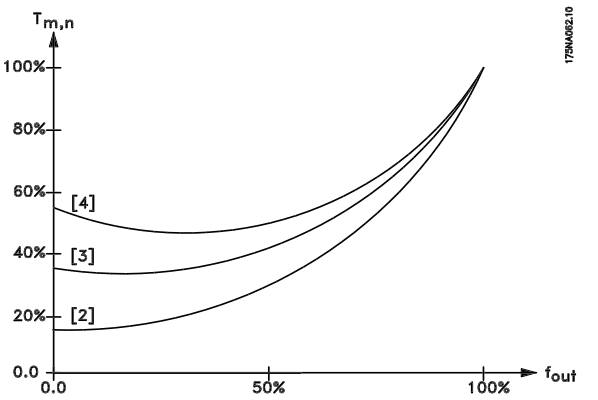
★ Constant torque (CONSTANT TORQUE) [1]
Variable torque: low (VAR.TORQUE: LOW) [2]
Var. torque: medium (VAR.TORQUE: MEDIUM) [3]
Variable torque: high (VAR.TORQUE: HIGH) [4]

Function:

In this parameter, the principle for adjusting the U/f characteristics of the FC motor to the torque characteristics of the load is selected.

Description of choice:

If *Constant torque* [1] is selected, a load-dependent U/f characteristic is obtained in which the output voltage is increased in the case of an increasing load (current) so as to maintain constant magnetisation of the motor.
Select *Variable torque low* [2], *Variable torque medium* [3] or *Variable torque high* [4] if the load is square (centrifugal pumps, fans).



NB!
Slip compensation (parameter 136) and start (parameter 134) are not active if a variable torque is used.

102 Motor power (MOTOR POWER)

Value:

XX.XX kW - depends on the FC motor [XXXX]

Function:

Read only parameter.

103 Motor voltage (MOTOR VOLTAGE)

Value:

XX V- depends on the FC motor [XX]

Function:

Read only parameter.

104 Motor frequency (MOTOR FREQUENCY)

Value:

XX.X Hz - depends on the FC motor [XXX]

Function:

Read only parameter.

105 Motor current (MOTOR CURRENT)

Value:

XX.X X A- depends on the FC motor. [XXXX]

Function:

Read only parameter.

☆ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

106 Rated motor speed (MOTOR NOM. SPEED)

Value:

XX rpm - depends on the FC motor [XX]

Function:

Read only parameter.

---

117 Resonance damping (RESONANCE DAMP.)

Settings:

OFF - 100% [OFF -100]

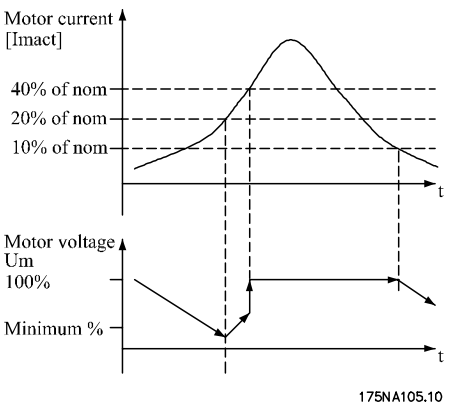
✯ OFF %. [OFF]

Function:

It is possible to optimise the resonance damping in CT mode. The grade of the influence is adjusted in this parameter.
The value may be set between 0% (OFF) and 100%. 100% corresponds to 50% reduction of U/F ratio.
Default value is OFF.

Internal settings (fixed):
The resonance filter is active from 10% of nominal speed and above.
In this case 5Hz and above.
Speed to go from 0 to nominal flux level: 500ms
Speed to go from nominal to 0 flux level: 500ms

Description of functionality:
The filter monitors the active motor current and changes the motor voltage according to the figure below. The filter reacts on levels referring to the nominal motor current.



If the active motor current is below 10%, the motor voltage will be decreased by the speed mentioned above until the voltage reaches the setting for Par. 117. If the active motor current comes over 20% the voltage will be increased by the above mentioned speed. If the active motor current reaches 40% the motor voltage will be increased immediately to normal motor voltage.
The reduction in motor voltage depends on the parameter 117 setting.

Description of choice:

Set the grade of Motor current [Imact] influence on the U/F ratio between 0% (OFF) and 100%. 100% corresponds to 50% reduction of U/F ratio. Default value is OFF.

---

126 DC braking time (DC BRAKING TIME)

Settings:

0.0 - 60.0 sec. [0-600]

✯ 10.0 sec. [100]

DC braking see P132

Function:

This parameter is for setting the DC braking time for which the DC braking voltage (parameter 132) is to be active.

0.0 sec. = OFF

Description of choice:

Set the desired time.

---

127 DC brake cut-in frequency (DC BRAKE CUT-IN)

Settings:

0.0 - f_{MAX} (parameter 202) [0 -]

✯ 0.0 Hz = OFF [0]

DC braking see P132

Function:

This parameter is for setting the DC brake cut-in frequency at which the DC braking voltage (parameter 132) is to be active, in connection with a Stop command.

✯ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

Description of choice:

Set the desired frequency.

128 Motor thermal protection (MOTOR THERM. PRO

Settings:

✯ Disable (DISABLE)	[0]
Enable (ENABLE)	[1]

Function:

FCM always disable [0]

Description of choice:

If *Disable* [0] is selected no tripping is required when the motor is overloaded.

132 DC braking voltage (DC BRAKE VOLTAGE)

Settings:

0 - 100 %	[0-100]
✯ 0 %	[0]

DC braking:

If the stator in an asynchronous is supplied with DC voltage, a braking torque will arise.
The braking torque depends on the selected DC braking voltage.
For applying a braking torque by means of DC braking the rotating field (AC) in the motor is exchanged with a stationary field (DC)
The DC braking will be active when below cut in frequency and stop is activated at the same time.
P126, R127 and P132 are used for the control of the DC braking.
The DC braking can also be activated directly by a digital input.

Function:

The braking torque depends on the selected DC braking voltage. The DC braking voltage is stated as a percentage of maximum braking voltage.

Description of choice:

Set the desired voltage as a specified percentage of maximum braking voltage.

NB!
The DC braking voltage cannot be used as a holding brake.

133 Start voltage (START VOLTAGE)

Settings:

0.00 - 100.00 V	[0-10000]
✯ Depends on motor	

Function:

You can set the motor voltage below the field weakening point independently of the motor current. Use this parameter to compensate too low starting torque.

The start voltage is the voltage at 0 Hz.

NB!
If the start voltage is set too high, it can lead to magnetic saturation and motor overheating; the FC motor may trip. Therefore take care when using the start voltage.

Description of choice:

Set the desired start voltage.

134 Load compensation (LOAD COMPENSATION)

Settings:

0.0 - 300.0 %	[0-3000]
✯ 100.0 %	[1000]

Function:

In this parameter, the load characteristic is set. By increasing the load compensation, the motor is given an extra voltage and frequency supplement at increasing loads. This is used e.g. in motors/applications in which there is a big difference between the full-load current and idle-load current of the motor.

NB!
If the value is too high the FC motor can trip due to overcurrent.

Description of choice:

Enter a % value.

Rated start compensation = 100 %.

---

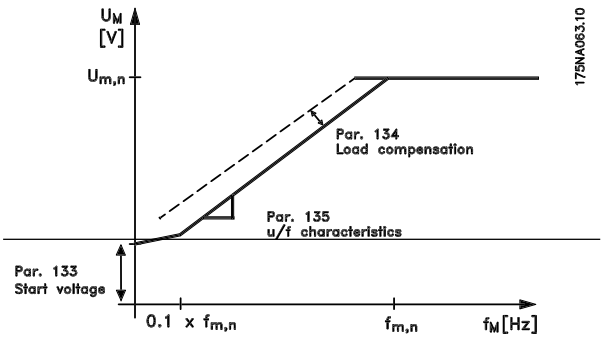
135 U/f ratio (U/F RATIO)

Settings:

0.00 - 20.00 V/Hz	[0-2000]
✯ Motor dependent	

Function:

The output voltage to the motor can be adjusted on a linear basis from 0 to rated frequency.



136 Slip compensation (SLIP COMP.)

Settings:

-500.0 - +500.0 %	[-5000 - +5000]
✯ 100.0 %	[1000]

Function:

The rated slip compensation (factory setting) is calculated on the basis of the motor parameters. In parameter 136 the slip compensation can be adjusted in detail. Optimizing makes the motor speed less load dependent. This function is not active at the same time as variable torque (parameter 101).

Description of choice:

Enter a % value of rated slip compensation.

---

137 DC holding voltage (DC HOLD VOLTAGE)

Settings:

0 - 100 %	[0-100]
✯ 0 (OFF) %	[0]

Function:

This parameter is used to uphold the motor function (holding torque) or to pre-heat the motor. DC holding voltage is active at stopped motor when it is set at a value which is different from 0. Coasting stop will deactivate the function.

Description of choice:

Enter a percentage value.

---

138 Brake cut out frequency (BRAKE RELEASE)

Settings:

0.5 - 132 Hz (parameter 200)	[5-]
✯ 3.0 Hz	[30]

Function:

Here the frequency at which the external brake is to be released is selected via output set in parameter 340 during running.

Description of choice:

Set desired frequency.

✯ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

139 Brake cut in frequency at activated stop (BRAKE CUT IN)

Settings:

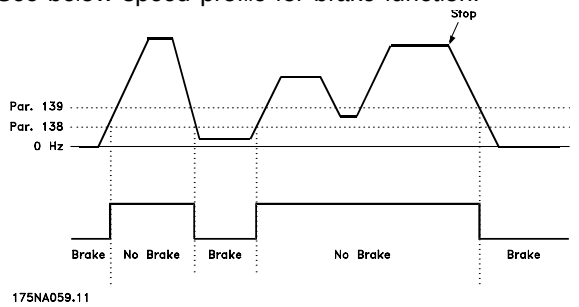
0.5 - 132 Hz (parameter 200) [5-]
★ 3.0 Hz [30]

Function:

Here the frequency at which the external brake is to be activated is selected via output set in parameter 340 when the motor is ramping down to stop.

Description of choice:

Set the desired frequency.
See below speed profile for brake function.



200 Rotation direction (ROTATION)

Settings:

★ Only clockwise,
0-132 Hz (132 Hz CLOCK WISE) [0]
Both directions,
0-132 Hz (132 Hz BOTH DIRECTIONS) [1]
Only counterclockwise, 0-132 Hz
(132Hz COUNTERCLOCKW.) [2]

Function:

This parameter guarantees protection against unwanted reversing.

Using *Process, closed loop* mode (parameter 100) parameter 200 must not be changed to *Both directions* [1].

Description of choice:

Select the desired direction seen from the motor drive end.

Note that if *Only clockwise, 0-132 Hz* [0]/*Only counterclockwise, 0-132 Hz* [2] is selected, the output frequency will be limited to the range f_{MIN} - f_{MAX}.

If *Both directions, 0-132 Hz* [1] is selected, the output frequency will be limited to the range ± f_{MAX} (the minimum frequency is of no significance).

NB!
This is only possible in Stop Mode (motor stopped on a Stop command).
Ramp will be followed, if no set up change.

NB!
If parameter 200, selection of direction, is set for different values in the 2 setups, and the setup is changed during operation, the direction changes without ramping. In such cases trip may occur and that may reduce the service life of the power module, as well as it may be harmfull to the application.

Therefore!
It is recommended not to set parameter 200 for different values in the 2 setups. If that should be necessary the user must make sure that setup changes are only made with stopped motor.

201 Min. output frequency (MIN OUTPUT FREQ)

Settings:

0.0 Hz - f_{MAX} (parameter 202) [0 -]
★ 0.0 Hz [0]

Function:

In this parameter, a minimum motor frequency limit can be selected that corresponds to the minimum frequency at which the motor is to run.

The minimum frequency can never be higher than the maximum frequency, f_{MAX}.

If *Both directions* has been selected in parameter 200, the minimum frequency is of no significance.

Description of choice:

A value from 0.0 Hz to the max. frequency selected in parameter 202 (f_{MAX}) can be chosen.

202 Max. output frequency (MAX OUTPUT FREQ)

Settings:

f_{MIN} (parameter 201) - f_{RANGE} (132 Hz, par. 200)
★ f_{RANGE}

Function:

In this parameter, a maximum motor frequency can be selected that corresponds to the highest frequency at which the motor is to run.

★ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

See also parameter 205.

Description of choice:

A value from f_{MIN} to 132 Hz can be selected.

203 Reference/feedback range (REF/FEEDB. RANGE)

Settings:

★ Min - Max (MIN - MAX) [0]
- Max - + Max (-MAX-+MAX) [1]

Function:

This parameter decides whether the reference signal is to be positive or can be both positive and negative.

NB!
Analogue input (reference/feedback) can only be positive.

Choose *Min - Max* [0] if *Process, closed loop mode* has been selected in parameter 100.

Description of choice:

Choose the desired range.

204 Minimum reference (MIN. REFERENCE)

Settings:

-100,000.000 - Ref_{MAX} (par. 205) [-100000000 -]
✯ 0.000 [0]

Depends on parameter 100.

Function:

The *Minimum reference* gives the minimum setting that can be assumed by the sum of all references.

Minimum reference is only active if *Min - Max* [0] has been set in parameter 203; however, it is always active in *Process, closed loop mode* (parameter 100).

Description of choice:

Is only active when parameter 203 has been set to *Min - Max* [0].

Set the desired value.

205 Maximum reference (MAX. REFERENCE)

Settings:

Ref_{MIN} (parameter 204)-100,000,000 [-100000000]
✯ 50.000 Hz [50000]

Function:

The *Maximum reference* gives the highest value that can be assumed by the sum of all references.
If parameter 100 has been selected to open loop the max. setting is 132 Hz.
If closed loop has been selected the maximum reference cannot be set higher than the maximum feedback (parameter 415).

Description of choice:

Set the desired value.

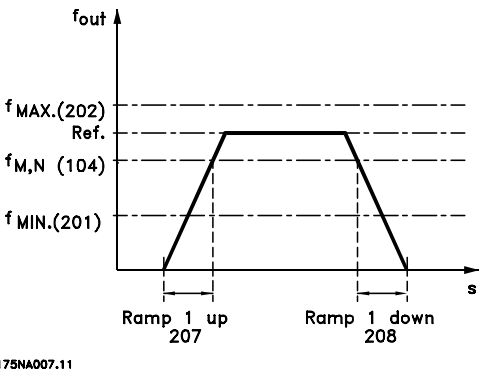
207 Ramp-up time 1 (RAMP UP TIME 1)

Settings:

0.15 - 3600.00 sec. [5 -360000]
✯ 3.00 sec. [300]

Function:

The ramp-up time is the acceleration time from 0 Hz to the rated motor frequency $f_{M,N}$ (parameter 104). This presupposes that the current limit is not reached (to be set in parameter 221).



Description of choice:

Program the desired ramp-up time.

208 Ramp-down time 1 (RAMP DOWN TIME 1)

Settings:

0.15 - 3600.00 sec. [5 - 360000]
✯ 3.00 sec. [300]

✯ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

Function:

The ramp-down time is the deceleration time from the rated motor frequency $f_{M,N}$ (parameter 104) to 0 Hz provided there is no over-voltage in the inverter because of regenerative operation of the motor, and the current limit is not reached (to be set in parameter 221).

Description of choice:

Program the desired ramp-down time.

209 Ramp-up time 2 (RAMP UP TIME 2)

Settings:

0.15 - 3600.00 sec. [5 -360000]

★ 3.00 sec. [300]

Function:

The ramp-up time is the acceleration time from 0 Hz to the rated motor frequency $f_{M,N}$ (parameter 104). This presupposes that the current limit is not reached (to be set in parameter 221).

Description of choice:

Program the desired ramp-up time.
Shift from ramp 1 to ramp 2 by activating ramp 2 via a digital input.

210 Ramp-down time 2 (RAMP DOWN TIME 2)

Settings:

0.15 - 3600.00 sec. [5 - 360000]

★ 3.00 sec. [300]

Function:

The ramp-down time is the deceleration time from the rated motor frequency $f_{M,N}$ (parameter 104) to 0 Hz provided there is no over-voltage in the inverter because of regenerative operation of the motor, and the current limit is not reached (to be set in parameter 221).

Description of choice:

Program the desired ramp-down time.
Shift from ramp 1 to ramp 2 by activating ramp 2 via a digital input

211 Jog ramp time (JOG RAMP TIME)

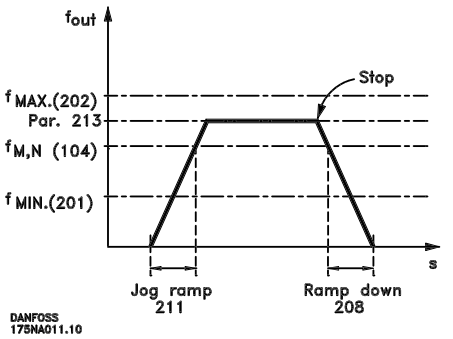
Settings:

0.15 - 3600.00 sec. [5 - 360000]

★ 3.00 sec. [300]

Function:

The jog ramp time is the acceleration/deceleration time from 0 Hz to the rated motor frequency $f_{M,N}$ (parameter 104), provided there is no over-voltage in the inverter because of regenerative operation of the motor, and the current limit is not reached (to be set in parameter 221).



The jog ramp time starts if a jog signal is given via the digital inputs or the serial communication port.

Description of choice:

Set the desired ramp time.

212 Quick stop ramp-down time (Q STOP RAMP TIME)

Settings:

0.15 - 3600.00 sec. [5 - 360000]

★ 3.00 sec. [300]

Function:

The ramp-down time is the deceleration time from the rated motor frequency to 0 Hz, provided there is no over-voltage in the inverter because of regenerative operation of the motor, and the current limit is not reached (to be set in parameter 221).

Quick-stop is activated by means of a signal on one of the digital input terminals (2-5), or via the serial communication port.

Description of choice:

Program the desired ramp-down time.

★ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

213 Jog frequency (JOG FREQUENCY)

Settings:

0.0 Hz - parameter 202	[0 -]
✯ 10.0 Hz	[100]

Function:

The jog frequency f_{JOG} is the fixed output frequency at which the FC motor is running when the jog function is activated.

Description of choice:

Set the desired frequency.

214 Reference function (REF FUNCTION)

Settings:

★ Sum (SUM)	[0]
External/preset (EXTERNAL/PRESET)	[2]

Function:

It is possible to define how the preset references are to be added to the other references. For this purpose, *Sum* is used. It is also possible - by using the *External/preset* function - to select whether a shift between external references and preset references is desired.

Description of choice:

If *Sum* [0] is selected, one of the adjusted preset references (parameters 215-216) is added as a percentage of the maximum possible reference.

If *External/preset* [2] is selected, it is possible to shift between external references or preset references via terminal 2, 3, 4, or 5 (parameter 332, 333, 334, or 335). Preset references will be a percentage value of the reference range.

External reference is the sum of the analogue references, pulses and bus references.

NB!
If *Sum* is selected, one of the preset references will always be active. If the preset references are to be without influence, they should be set to 0 % (as in the factory setting).

215 Preset reference 1 (PRESET REF. 1)

216 Preset reference 2 (PRESET REF. 2)

Settings:

-100.00 % - +100.00 %	[-10000 - +10000]
% of the reference range/external reference	
✯ 0.00%	[0]

Function:

Two different preset references can be programmed in parameters 215-216.

The preset reference is stated as a percentage of the value Ref_{MAX} or as a percentage of the other external references, depending on the choice made in parameter 214. If a $Ref_{MIN} \neq 0$ has been programmed, the preset reference as a percentage will be calculated on the basis of the difference between Ref_{MAX} and Ref_{MIN}, following the value is added to Ref_{MIN}.

Description of choice:

Set the fixed reference(s) that is/are to be the options.

To use the fixed references, it is necessary to have selected Preset ref. enable on terminal 2, 3, 4, or 5 (parameters 332 - 335).

Choices between fixed references can be made by activating terminal 2, 3, 4, or 5 - see the table below.

Terminals 2/3/4/5 Preset reference	
Preset reference 1	0
Preset reference 2	1

NB!
The parameter 215-216 setting automatically will be the setting of parameter 241-242 as well. Parameter 241-247 can be used for up to 7 preset references.

219 Catch up/slow down value (CATCH UP/SLW DWN)

Settings:

0.00 - 100.00 %	[0 - 10000]
✯ 0.00 %	[0]

Function:

This parameter enables the entry of a percentage value (relative) which will either be added to or deducted from the actual reference.

Description of choice:

If *Catch up* has been selected via one of the terminals 2, 3, 4, or 5 (parameters 332 - 335), the percentage (relative) value selected in parameter 219 will be added to the total reference.

If *Slow down* has been selected via one of the terminals 2, 3, 4, or 5 (parameters 332 - 335), the percentage (relative) value selected in parameter 219 will be deducted from the total reference.

---

221 Current limit for motor mode (CURRENT LIMIT)

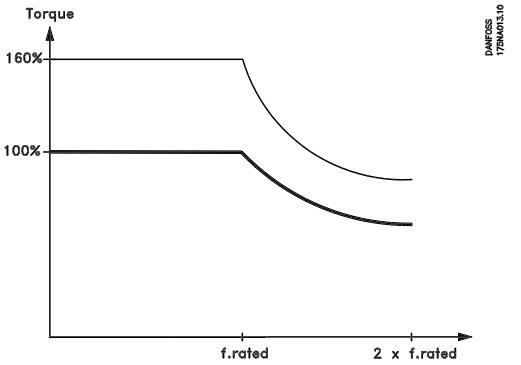
Settings:

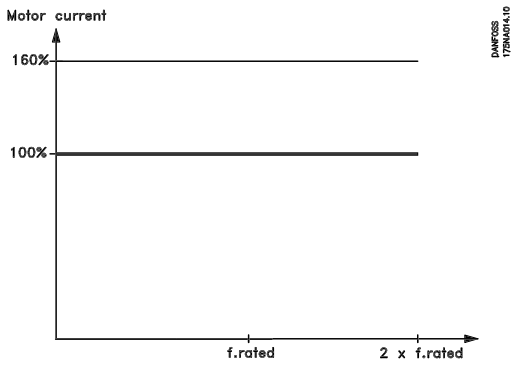
Min. limit (XX.X) - max. limit (XXX.X) in % of I_{RATED}	[XXX - XXXX]
✯ Max. limit (XXX.X)	[XXXX]

I_{RATED} = rated motor current
Min. limit = magnetising current in % of I_{RATED}
Max. limit = unit dependent limit in % of I_{RATED}

Function:

This function is relevant for all application configurations; speed and process regulation. This is where to set the current limit for motor operation.





Description of choice:

Set the desired % of current.

NB!
The setting is limited to 160%, but for motors with 2 poles (0.55 + 1.1 kW), the setting is limited to 120% which corresponds to 160% torque, setting 73% corresponds to 100% torque.

---

229 Frequency bypass, bandwidth (FREQ BYPASS B.W.)

Settings:

0 (OFF) - 100%	[0-100]
✯ 0 (OFF) %	[0]

Function:

Some systems call for some output frequencies to be avoided because of resonance problems in the system.

In parameters 230-231 these output frequencies can be programmed for bypassing (Frequency bypass). In this parameter (229), a bandwidth can be defined on either side of these frequency bypasses.

Description of choice:

The bypass band is the bypass frequency +/- half the set bandwidth.

A percentage of the setting in parameters 230-231 is selected.

---

230 Frequency bypass 1 (FREQ. BYPASS 1)
231 Frequency bypass 2 (FREQ. BYPASS 2)

Settings:

0.0 - 132 Hz (parameter 200)	[0 -]
✯ 0.0 Hz	[0]

Function:

Some systems call for some output frequencies to be avoided because of resonance problems in the system.

Description of choice:

Enter the frequencies to be avoided.

See also parameter 229.

✯ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

241 Reference preset 1 (REF PRESET 1)
242 Reference preset 2 (REF PRESET 2)
243 Reference preset 3 (REF PRESET 3)
244 Reference preset 4 (REF PRESET 4)
245 Reference preset 5 (REF PRESET 5)
246 Reference preset 6 (REF PRESET 6)
247 Reference preset 7 (REF PRESET 7)

Value:

-100.00 % - +100.00 % [-10000 - +10000]
% of the reference range/external reference
✯ 0.00% [0]

Function:

Seven different reference presets can be programmed in parameters 241 - 247 *reference preset*. The reference preset is stated as a percentage of the value Ref_{MAX} or as a percentage of the other external references, depending on the choice made in parameter 214. If a $Ref_{MIN} \neq 0$ has been programmed, the reference preset as a percentage will be calculated on the basis of the difference between Ref_{MAX} and Ref_{MIN} following the value is added to Ref_{MIN} .
The choice between reference presets can be made via the digital inputs or via serial communication.

Description of choice:

Set the fixed reference(s) that is/are to be the option.

See P332, P333, P334 and P335 Description of choice, where the description of the digital input set up is given.

317 Time out (LIVE ZERO TIME OUT)

Settings:

1 - 99 sec. [1 - 99]
★10 sec. [10]

Function:

If the value of the reference signal connected to the input, terminal 1, falls below 50% of the setting in parameter 336 for a period longer than the time set in parameter 317, the function selected in parameter 318 will be activated.

Description of choice:

Set the desired time.

318 Function after time out (LIVE ZERO FUNCT.)

Settings:

★ Off (OFF) [0]
Stop and trip (STOP AND TRIP) [5]

Function:

This parameter allows a choice of the function to be activated if the value of the reference signal connected to the input, terminal 1, falls below 50% of the setting in parameter 336 for a period longer than the time set in parameter 317.

If a time-out function (parameter 318) occurs at the same time as a bus time-out function (parameter 514), the time-out function (parameter 318) will be activated.

327 Pulse reference/feedback, max. frequency (PULSE REF/FB MAX)

Settings:

100 - 70000 Hz [100 - 70000]
★ 5000 Hz [5000]

Function:

In this parameter, the signal value is set that corresponds to the maximum reference/feedback value set in parameter 205/415.

Description of choice:

Set the desired pulse frequency.

NB!
Frequency limit:
Open collector 24 V: 8 kHz
Push pull 24 V: 70 kHz

331 Terminal 1, analogue input current (AI [mA] 1 FUNCT)

Settings:

★ No operation (NO OPERATION) [0]
Reference (REFERENCE) [1]
Feedback (FEEDBACK) [2]

Function:

This parameter allows a choice between the different functions available for the input, terminal 1.

Scaling of the input signal is effected in parameters 338 and 339.

Description of choice:

No operation. Is selected if the FC motor is not to react to signals connected to the terminal.

Reference. Is selected to enable change of reference by means of an analogue reference signal.

If other inputs are connected, these are added up, taking account of their signs.

Feedback. Is selected if closed loop regulation with an analogue signal is used.

NB!
If *Reference* or *Feedback* has been selected on more than one terminal, these signals will be added.

---

332 Terminal 2, analogue/digital input (DIGITAL INPUT 2)
333 Terminal 3, digital input (DIGITAL INPUT 3)
334 Terminal 4, digital input (DIGITAL INPUT 4)
335 Terminal 5, digital input (DIGITAL INPUT 5)

Function:

In parameters 332-335 it is possible to choose between the different possible functions related to the inputs on terminals 2-5. The function options are shown in the table below.

Parameter		332	333	334	335
Digital input on terminal no.		2	3	4	5
Settings:					
No function	(NO OPERATION)	[0]	[0]	[0]	[0]
Reset	(RESET)	[1]	★ [1]	[1]	[1]
Coasting stop, inverse	(MOTOR COAST INVERSE)	[2]	[2]	[2]	[2]
Reset and coasting stop, inverse	(RESET & COAST INV.)	[3]	[3]	[3]	[3]
Quick-stop, inverse	(QUICK STOP INVERSE)	[4]	[4]	[4]	[4]
DC-braking, inverse	(DC-BRAKE INVERSE)	[5]	[5]	[5]	[5]
Stop inverse	(STOP INVERSE)	[6]	[6]	[6]	[6]
Start	(START)	[7]	[7]	★ [7]	[7]
Latched start	(LATCHED START)	[8]	[8]	[8]	[8]
Reversing	(REVERSING)	[9]	[9]	[9]	[9]
Start reversing	(START REVERSING)	[10]	[10]	[10]	[10]
Start clockwise, on	(ENABLE FORWARD)	[11]	[11]	[11]	[11]
Start counter-clockwise, on	(ENABLE REVERSE)	[12]	[12]	[12]	[12]
Jog	(JOGGING)	[13]	[13]	[13]	★ [13]
Freeze reference	(FREEZE REFERENCE)	[14]	[14]	[14]	[14]
Freeze output	(FREEZE OUTPUT)	[15]	[15]	[15]	[15]
Speed up	(SPEED UP)	[16]	[16]	[16]	[16]
Speed down	(SPEED DOWN)	[17]	[17]	[17]	[17]
Selection of Setup	(SETUP SELECT)	[18]	[18]	[18]	[18]
Catch-up	(CATCH UP)	[19]	[19]	[19]	[19]
Slow-down	(SLOW DOWN)	[20]	[20]	[20]	[20]
Preset reference	(PRESET REF.)	[21]	[21]	[21]	[21]
Preset reference, on	(PRESET REF. ON)	[22]	[22]	[22]	[22]
Precise stop, inverse	(PRECISE STOP)			[23]	
Pulse reference	(PULSE REFERENCE)		[24]		
Pulse feedback	(PULSE FEEDBACK)		[25]		
Analogue reference	(REFERENCE)	★ [30]			
Analogue feedback	(FEEDBACK)	[31]			
Reset and start	(RESET AND START)	[32]	[32]	[32]	[32]
Freeze reference and start	(FREEZE REF AND START)	[33]	[33]	[33]	[33]
Ramp 2	(RAMP 2)	[34]	[34]	[34]	[34]
Start-ref bit 1	(START-REF BIT 1)	[35]	[35]	[35]	[35]
Start-ref bit 2	(START-REF BIT 2)	[36]	[36]	[36]	[36]
Start-ref bit 3	(START-REF BIT 3)	[37]	[37]	[37]	[37]

★ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

Description of choice:

No function is selected if the FC motor is not to react to signals transmitted to the terminal.

Reset zeroes the FC motor after an alarm; however, not all alarms can be reset without disconnecting from mains.

Coasting stop, inverse is used for making the FC motor run freely to stop. Logic '0' leads to coasting stop.
Reset and coasting stop, inverse, is used for activating coasting stop at the same time as reset.

Logic '0' leads to coasting stop and reset.

Quick-stop, inverse is used for stopping the motor in accordance with the quick-stop ramp (set in parameter 212).

Logic '0' leads to a quick-stop.

DC braking, inverse is used for stopping the motor by energizing it with a DC voltage for a given time, see parameters 126-132.

Please note that this function is only active if the settings of parameters 126-132 is different from 0. Logic '0' leads to DC braking.

Stop inverse is activated by interrupting the voltage to the terminal. This means that if the terminal has no voltage, the motor cannot run. The stop will be effected in accordance with the selected ramp (parameters 207/208).



None of the above-mentioned stop commands are to be used as disconnection switch in connection with repairs. Cut mains instead.

Start, is selected if a start/stop command is desired. Logic '1' = start, logic '0' = stop (stand-by).

Latched start - if a pulse is applied for min. 20 ms, the motor will start, provided no stop command. The motor stops if Stop inverse is activated briefly.

Reversing is used for changing the direction of rotation of the motor shaft. Logic "0" will not lead to reversing. Logic "1" will lead to reversing. The reversing signal only changes the direction of rotation; it does not activate the start function.

Should not be used with *Process, closed loop mode.*

Start reversing, is used for start/stop and for reversing with the same signal. No start signal is allowed at the same time. Acts as latch start reversing, provided latch start has been chosen for another terminal.

Should not be used with *Process, closed loop mode.*

Start clockwise, on is used if the motor shaft is only to be able to rotate clockwise when starting.

Should not be used with *Process, closed loop mode.*

Start counter-clockwise, *on* is used if the motor shaft is to be able to rotate counter-clockwise when started.

Should not be used with *Process, closed loop mode.*

Jog is used for overriding the output frequency to the jog frequency set in parameter 213. The ramp time can be set in parameter 211. Jog is not active if a stop command has been given (start-disable).

Jog overrides stand-by.

Freeze reference - freezes the actual reference. The frozen reference is now the point of enable/ condition for *Speed up* and *Speed down* to be used.

If speed up/down is used, the speed change always follows the normal ramp (parameters 207/208) in the range 0 - $Ref_{MAX.}$

Freeze output - freezes the actual motor frequency (Hz). The frozen motor frequency is now the point of enable/condition for *Speed up* and *Speed down* to be used.

Freeze output overrides start/stand-by, slip compensation and closed loop process control.

If speed up/down is used, the speed change always follows the normal ramp (parameters 207/208) in the range 0 - $f_{M,N}$.

Speed up and *Speed down* are selected if digital control of the up/down speed is desired (motor potentiometer). This function is only active if *Freeze reference* or *Freeze output* has been selected.

As long as there is a logic '1' on the terminal selected for speed up, the reference or the output frequency will increase.

As long as there is a logic '1' on the terminal selected for speed down, the reference or the output frequency will be reduced.

Pulses (logic '1' minimum high for 20 ms and a minimum pause of 20 ms) will lead to a change of speed of 0.1% (reference) or 0.1 Hz (output frequency).

Example:

	Terminal 2-5	2-5	Freeze ref./ Freeze output
No speed change	0	0	1
Speed down	0	1	1
Speed up	1	0	1
Speed down	1	1	1

Selection of Setup, enables a choice of one of the two Setups; however, this presupposes that parameter 004 has been set to *Multi Setup.*

Catch-up/Slow-down is selected if the reference value is to be increased or reduced by a programmable percentage value set in parameter 219.

	Slow-down	
Catch-up		
Unchanged speed	0	0
Reduced by %-value	1	0
Increased by %-value	0	1
Reduced by %-value	1	1

Preset reference enables a choice of one of the two preset references, in accordance with the table in parameter 215 and 216. To be active, *Preset reference, on* has to be selected.

Preset reference, on is used for shifting between external reference and preset reference. It is assumed that *External/preset* [2] has been selected in parameter 214. Logic '0' = external references active; logic '1' = one of the two preset references is active.

Precise stop corrects the ramp-down time to obtain a high repetitive accuracy of the stopping point.

Pulse reference is selected if a pulse sequence (frequency) of 0 Hz is used, corresponding to Ref_{MIN}, parameter 204. The frequency is set in parameter 327, corresponding to Ref_{MAX}.

Pulse feedback is selected if a pulse sequence (frequency) is selected as a feedback signal. See also page 55.

Analogue reference is selected to enable change of reference by means of an analogue reference signal. See also page 55.

If other inputs are connected, these are added up, taking account of their signs.

Analogue feedback is selected if closed loop regulation with an analogue signal is used.

Reset and start is used for activating start at the same time as reset.

Freeze reference and start, both a START and a FREEZE REFERENCE command will be initiated. When using SPEED UP/SPEED DOWN both FREEZE REFERENCE and START must be activated. By implementing this feature a digital input can be spared.

Ramp 2, is selected if a shift between ramp 1 (parameters 207-208) and ramp 2 (parameters 209-210) is required. Logic "0" leads to ramp 1 and logic "1" leads to ramp 2.

Start-ref bit 1,2 and 3, makes it possible to select which REF RESET (1-7) is to be used. The REF PRESET (1-7) are set in parameters 241 to 247.

Par. No	Fixed speed	START REF BIT 321
- - -	Stand by	000
241	REF RESET 1	001
242	REF RESET 2	010
243	REF RESET 3	011
244	REF RESET 4	100
245	REF RESET 5	101
246	REF RESET 6	110
247	REF RESET 7	111

If at least one of the 3 digital inputs is activated the FCM has start signal. The 7 possible input combinations will than decide which preset speed is to be used.
If only 1 or 2 digital inputs are used respectively 1 or 3 speeds can be chosen after above shown principle.
If 2 set-ups are used up to 14 preset speeds can be chosen by means of 4 digital inputs.
The P241 and P242 settings will be mirrored into P215 and P216.

Ex.
Digital inputs 2,3 and 4: P332 [choice 35 selected], P333 [choice 36 selected] and P334 [choice 37 selected]
Input combination on the digital inputs 2,3 and 4: "010".
This means REF PRESET 2 will be the preset speed.

Scaling of the input signal is effected in parameters 338 and 339.

NB!
If *Reference* or *Feedback* has been selected on more than one terminal, these signals will be added with signs.

336 Terminal 1, min. scaling (AI 1 SCALE LOW)

Settings:

0.0 - 20.0 mA [0 - 200]
★ 0.0 mA [0]

Function:

This parameter determines the value of the reference signal that is to correspond to the minimum reference value set in parameter 204.

If the *Time-out* function of parameter 317 is to be used, the setting must be > 2 mA.

Description of choice:

Set the desired current value.

337 Terminal 1, max. scaling (AI 1 SCALE HIGH)

Setting:

0.0 - 20.0 mA [0 - 200]
★ 20.0 mA [200]

Function:

This parameter sets the value of the reference signal that is to correspond to the maximum reference value set in parameter 205.

Description of choice:

Set the desired current value.

338 Terminal 2, min. scaling (AI 2 SCALE LOW)

Settings:

0.0 - 10.0 V [0 - 100]
★ 0.0 V [0]

Function:

This parameter is used for setting the signal value that corresponds to the minimum reference value set in parameter 204.

Description of choice:

Set the desired voltage value.

339 Terminal 2, max. scaling (AI 2 SCALE HIGH)

Settings:

0.0 - 10.0 V [0 - 100]
★ 10.0 V [100]

Function:

This parameter is used for setting the signal value that corresponds to the maximum reference value set in parameter 205.

Description of choice:

Set the desired voltage value.

340 Terminal 9, output functions (OUTPUT FUNC.)		
Settings:		
✯ No function	(NO OPERATION)	[0]
Ready signal	(UNIT READY)	[1]
Enable, no warning	(ENABLE/NO WARNING)	[2]
Running	(MOTOR RUNNING)	[3]
Running, no warning	(RUNNING NO WARNING)	[4]
Running on reference, no warning	(RUNNING ON REFERENCE)	[5]
Fault	(FAULT)	[6]
Fault or warning	(FAULT OR WARNING)	[7]
Current limit	(CURRENT LIMIT)	[8]
Thermal warning	(THERMAL WARNING)	[9]
Reversing	(REVERSE)	[10]
Control word bit 11	(CONTROL WORD BIT 11)	[11]
Actual frequency 0-20 mA	(0-FMAX = 0-20 mA)	[12]
Actual frequency 4-20 mA	(0-FMAX = 4-20 mA)	[13]
$Reference_{MIN}$ - $reference_{MAX}$: 0-20 mA	(REF MIN-MAX =0-20 mA)	[14]
$Reference_{MIN}$ - $reference_{MAX}$: 4-20 mA	(REF MIN-MAX =4-20 mA)	[15]
$Feedback_{MIN}$ - $feedback_{MAX}$: 0-20 mA	(FB MIN-MAX =0-20 mA)	[16]
$Feedback_{MIN}$ - $feedback_{MAX}$: 4-20 mA	(FB MIN-MAX =4-20 mA)	[17]
Actual current 0-20 mA	(0-IMAX = 0-20 mA)	[18]
Actual current 4-20 mA	(0-IMAX = 4-20 mA)	[19]
Mechanical brake	(MECHANICAL BRAKE)	[20]

Function:

This output can act both as a digital and an analogue output. If used as a digital output (data value [0]-[20]), a 24 V DC signal is transmitted; if used as an analogue output either a 0-20 mA signal, or a 4-20 mA signal output.

Description of choice:

Unit Ready signal, the FC motor is ready for use.

Enable/no warning, the FC motor is ready for use; no start or stop command has been given (start/disable). No warning.

Motor Running, the output frequency is higher than 0.1 Hz. A start command has been given.

Running no warning, the output frequency is higher than 0.1 Hz. A start command has been given. No warning.

Running on reference, no warning, speed according to reference. No warning.

Fault, output is activated by alarm.

Fault or warning, the output is activated by alarm or warning.

Current limit, the current limit in parameter 221 has been exceeded.

Thermal warning, above the temperature limit in the frequency converter.

Reverse. Logic '1' = relay activated, 24 V DC on the output when the direction of rotation of the motor is clockwise. Logic '0' = relay not activated, no signal on the output, when the direction of rotation of the motor is counter-clockwise.

✯ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

Control word bit 11, if Profidrive [0] has been selected in parameter 512, the output is activated. If either OFF1, OFF2 or OFF3 (bit in the control word) is logic '1'.

0-f_{MAX} (parameter 202) ⇒ 0-20 mA and
0-f_{MAX} (parameter 202) ⇒ 4-20 mA

$Reference_{MIN}$ - $Reference_{MAX}$: 0-20 mA and
$Reference_{MIN}$ - $Reference_{MAX}$: 4-20 mA

$Feedback_{LOW}$ - $Feedback_{HIGH}$: 0-20 mA and
$Feedback_{LOW}$ - $Feedback_{HIGH}$: 4-20 mA

0-$I_{VLT, MAX}$ ⇒ 0-20 mA and
0-$I_{VLT, MAX}$ ⇒ 4-20 mA

Mechanical brake, enables control of an optional external mechanical brake (see also parameter 138 and 139).

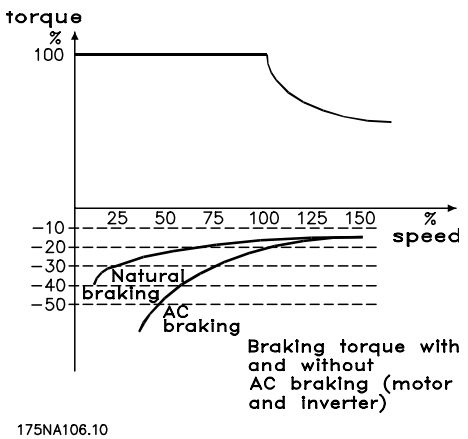
400 Brake functions (BRAKE FUNCTIONS)

Settings:

★ OFF (OFF)	[0]
AC brake (AC BRAKE)	[4]

Function:

AC brake [4] can be selected to improve braking. With the new AC brake function it is possible to control the time of increased motor losses, still protecting the motor thermally. This function will yield a braking torque between 80 and 20 % in the speed range up to base speed (50 Hz). Above base speed the extra braking will gradually disappear.



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Description of choice:

Select *AC brake* [4] if short-term generated loads occur.

405 Reset function (RESET MODE)

Settings:

★ Manual reset (MANUAL RESET)	[0]
Automatic reset x 1 (AUTOMATIC X 1)	[1]
Automatic reset x 2 (AUTOMATIC X 2)	[2]
Automatic reset x 3 (AUTOMATIC X 3)	[3]
Automatic reset x 4 (AUTOMATIC X 4)	[4]
Automatic reset x 5 (AUTOMATIC X 5)	[5]
Automatic reset x 6 (AUTOMATIC X 6)	[6]
Automatic reset x 7 (AUTOMATIC X 7)	[7]
Automatic reset x 8 (AUTOMATIC X 8)	[8]
Automatic reset x 9 (AUTOMATIC X 9)	[9]
Automatic reset x 10 (AUTOMATIC X 10)	[10]
Reset at power-up (RESET AT POWER UP)	[11]

Function:

This parameter makes it possible to select the reset function desired after tripping.

After reset, the FC motor can be restarted after 1.5 sec.

Description of choice:

If *Manual reset* [0] is selected, reset must be effected via the digital inputs.

If the FC motor is to carry out an automatic reset (max. 1-10 times within 10 minutes) after tripping, select data value [1]-[10].

Warning: The motor may start without warning up to 10 x 5 sec. after trip.

411 Switching frequency (SWITCH FREQ.)

Settings:

1.5 -14.0 kHz	[1500 - 14000]

★ Unit dependent

Function:

The setting determines the switching frequency of the inverter. If the switching frequency is changed, this may help to minimise possible acoustic noise from the motor.

Description of choice:

When the motor is running, the switching frequency is adjusted in parameter 411 until the frequency has been obtained at which the motor is as low-noise as possible.

See also parameter 446 - switching pattern. See derating in chapter 10.

NB!

Switching frequencies higher than 4 kHz may cause thermal trip depending on ambient temperature.

412 Variable switching frequency (VAR CARRIER FREQ)

Settings:

Not possible (DISABLE)	[0]
Variable switching freq. (VAR. CARRIER FREQ.)	[1]
★ Temperature dep. sw. freq. (TEMP. DEP. FREQ.)	[2]

Function:

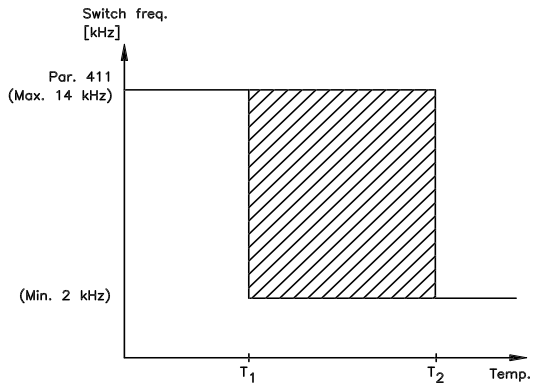
This function makes it possible to change the switching frequency depending on the load. However, the maximum switching frequency is determined by the value set in parameter 411.

Description of choice:

Select *Not possible* [0] if a permanent switching frequency is desired. Set the switching frequency in parameter 411.

If *Variable switching frequency* [1] is selected the switching frequency will decline at an increasing output frequency. This is used in applications with square torque characteristics (centrifugal pumps and fans) in which the load declines depending on the output frequency.

If *Temperature dependent switching frequency* [2] is selected, the switching frequency will decline at an increasing inverter temperature, see the drawing below.



413 Overmodulation function (OVERMODULATION)

Settings:

Off (OFF)	[0]
★ On (ON)	[1]

Function:

This parameter allows connection of the overmodulation function for the output voltage.

Description of choice:

Off means that there is no overmodulation of the output voltage, which means that torque ripple on the motor shaft is avoided. This can be a good feature, e.g. on grinding machines.

On means that an output voltage can be obtained which is greater than the mains voltage (up to 5%).

---

414 Minimum feedback (MIN. FEEDBACK)

Settings:

-100,000,000 - FB $_{HIGH}$ (par. 415)	[-100000000 -]
★ 0.000	[0]

Function:

Parameters 414 and 415 are used to scale the feedback range to physical values used by the user. The setting will also be the bounds of the reference (parameters 204 and 205).

Used together with *Process, closed loop mode* (parameter 100).

Description of choice:

Is only active when parameter 203 has been set to *Min-Max* [0].

---

415 Maximum feedback (MAX. FEEDBACK)

Settings:

(par. 414) FB_{LOW} - 100,000,000	[- 100000000]
✯ 1.500.000	[1500000]

Function:

See description of parameter 414.

---

416 Reference/feedback unit (REF/FEEDB. UNIT)

Settings:

	NO UNIT	[0]		t/min	[21]
★	%	[1]		t/h	[22]
	PPM	[2]		m	[23]
	RPM	[3]		Nm	[24]
	bar	[4]		m/s	[25]
	CYCLE/min	[5]		m/min	[26]
	PULSE/s	[6]		°F	[27]
	UNITS/s	[7]		in wg	[28]
	UNITS/min	[8]		gal/s	[29]
	UNITS/h	[9]		ft^3/s	[30]
	°C	[10]		gal/min	[31]
	Pa	[11]		ft^3/min	[32]
	l/s	[12]		gal/h	[33]
	m^3/s	[13]		ft^3/h	[34]
	l/min	[14]		lb/s	[35]
	m^3/min	[15]		lb/min	[36]
	l/h	[16]		lb/h	[37]
	m^3/h	[17]		lb ft	[38]
	kg/s	[18]		ft/s	[39]
	kg/min	[19]		ft/min	[40]
	kg/h	[20]			

Function:

Choose among different units to be shown on the display.

This unit is also used directly in *Process regulation, closed loop* as a unit for *Minimum/Maximum reference* (parameters 204/205) and *Minimum/ Maximum feedback* (parameters 414/415).

The possibility of choosing a unit in parameter 416 will depend on the choices made in the following parameters:

Par. 002 *Local/remote control.*

Par. 013 *Local control/config. as par. 100.*

Par. 100 *Configuration.*

Select parameter 002 as *Remote control*

If parameter 100 is selected as *Speed regulation, open loop*, the unit selected in parameter 416 can be used in displays (par. 009-12 *Feedback [unit]*) of process parameters.
Note: The reference can only be shown in Hz (*Speed regulation, open loop*).

If parameter 100 is selected as *Process regulation, closed loop*, the unit selected in parameter 416 will be used when displaying both reference (par. 009-12: *Reference [unit]*) and feedback (par. 009-12: *Feedback [unit]*).

Select parameter 002 as *Local control*

If parameter 013 is chosen as *LCP control and open loop* or *LCP digital control and open loop*, the reference will be given in Hz, regardless of the choice made in parameter 416. If parameter 013 is chosen as *LCP control/as par. 100* or *LCP digital control/as par. 100*, the unit will be as described above under parameter 002, Remote-control.

NB!
The above applies to display of *Reference [unit]* and *Feedback [unit]*. If *Reference [%]* or *Feedback [%]* is selected, the value displayed will be in the form of a percentage of the selected range.

Description of choice:

Select the desired unit for the reference/feedback signal.

437 Process PID Normal/inverse control (PROC NO/INV CTRL)

Settings:

★ Normal (NORMAL)	[0]
Inverse (INVERSE)	[1]

Function:

It is possible to choose whether the process regulator is to increase/reduce the output frequency if there is a difference between the reference signal and the feedback signal.
Used together with *Process, closed loop mode* (parameter 100).

Description of choice:

If the FC motor is to reduce the output frequency in case the feedback signal increases, select *Normal* [0].
If the FC motor is to increase the output frequency in case the feedback signal increases, select *Inverse* [1].

438 Process PID anti windup (PROC ANTI WINDUP)

Settings:

Disable (DISABLE)	[0]
★ Enable (ENABLE)	[1]

Function:

It is possible to select whether the process regulator is to continue regulating on an error even if it is not possible to increase/reduce the output frequency.
Used together with *Process, closed loop mode* (parameter 100).

Description of choice:

The factory setting is *Enable* [1], which means that the integration link is adjusted in relation to the actual output frequency if either the current limit or the max./min. frequency has been reached. The process regulator will not engage again until either the error is zero or its sign has changed.

Select *Disable* [0] if the integrator is to continue integrating on an error, even if it is not possible to remove the fault by such regulation.

NB!
If *Disable* [0] is selected, it will mean that when the error changes its sign, the integrator will first have to integrate down from the level obtained as a result of the former error, before any change to the output frequency occurs.

439 Process PID start frequency (PROC START VALUE)

Settings:

f_{MIN}-f_{MAX} (parameter 201 and 202)	X.X
✯ parameter 201	

Function:

When the start signal comes, the FC motor will react in the form of *Speed, open loop mode* following the ramp. Only when the programmed start frequency has been obtained, will it change over to *Process, closed loop mode*. In addition, it is possible to set a frequency that corresponds to the speed at which the process normally runs, which will enable the required process conditions to be reached sooner.

Used together with *Process, closed loop mode* (parameter 100).

✯ = factory setting. ( ) = parameter window text. [ ] = value for use in communication via serial communication port

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Description of choice:
Set the required start frequency.

NB!
If the FC motor is running at the current limit before the desired start frequency is obtained, the process regulator will not be activated. For the regulator to be activated anyway, the start frequency must be lowered to the required output frequency. This can be done during operation.

---

440 Process PID proportional gain (PROC. PROP. GAIN)

Settings:

0.00 (OFF) - 10.00	[0 - 1000]
✯ 0.01	[1]

Function:
The proportional gain indicates the number of times the error between the set point and the feedback signal is to be applied.

Used together with *Process, closed loop mode* (parameter 100).

Description of choice:
Quick regulation is obtained by a high gain, but if the gain is too high, the process may become unstable.

---

441 Process PID integral time (PROC. INTEGR. T.)

Settings:

0.01 - 9999 sec. (OFF)	[1 - 999900]
✯ 9999 sec.	[999900]

Function:
The integrator provides an increasing gain at a constant error between the set point and the feedback signal. The greater the error, the quicker the gain will increase. The integral time is the time needed by the integrator to reach the same gain as the proportional gain.

Used together with *Process, closed loop mode* (parameter 100).

Description of choice:
Quick regulation is obtained at a short integral time. However, this time may become too short, which can make the process unstable.

If the integral time is long, major deviations from the required set point may occur, since the process regulator will take a long time to regulate in relation to a given error.

---

442 Process PID differentiation time (PROC. DIFF. TIME)

Settings:

0.00 (OFF) - 10.00 sec.	[0 - 1000]
✯ 0.00 sec.	[0]

Function:
The differentiator does not react to a constant error. It only provides a gain when the error changes. The quicker the error changes, the stronger the gain from the differentiator.

The gain is proportional to the speed at which the error changes.

Used together with *Process, closed loop mode* (parameter 100).

Description of choice:
Fast regulation is obtained with a long differentiation time. However, this time may become too long, which can make the process unstable.

---

443 Process PID diff. gain limit (PROC. DIFF. GAIN)

Settings:

5.0 - 50.0	[50 - 500]
✯ 5.0	[50]

Function:
It is possible to set a limit for the differentiator gain.

The differentiator gain will increase if there are fast changes, which is why it can be beneficial to limit this gain, thereby obtaining a pure differentiator gain at slow changes and a constant differentiator gain where quick changes to the error occur.

Used together with *Process, closed loop mode* (parameter 100).

Description of choice:
Select a limit to differentiator gain as required.

444 Process PID lowpass filter time (PROC. FILTER TIME)

Settings:

0.02 - 10.00 sec	[2 - 1000]
✯ 0.02 sec	[2]

Function:
Oscillations on the feedback signal are dampened by the lowpass filter in order to reduce their impact on the process regulation. This can be an advantage e.g. if there is a lot of noise on the signal.

Used together with *Process, closed loop mode* (parameter 100).

Description of choice:
Select the desired time constant (τ). If a time constant (τ) of 100 ms is programmed, the break frequency for the lowpass filter will be 1/0.1 = 10 RAD/sec., corresponding to (10/2 x π) = 1.6 Hz.

The process regulator will thus only regulate a feedback signal that varies by a frequency lower than 1.6 Hz. If the feedback signal varies by a higher frequency than 1.6 Hz, the Process regulator will not react.

445 Flying start (FLYING START)

Settings:

★ Disable (DISABLE)	[0]
OK - same direction (OK-SAME DIRECTION)	[1]
OK - both directions (OK-BOTH DIRECTIONS)	[2]
DC-brake before start (DC-BRAKE BEF. START)	[3]

Function:
This function makes it possible to 'catch' a motor, which is spinning freely because of a mains drop-out.

Description of choice:
Select *Disable* if this function is not required.

OK - same direction: Chosen if the motor can only rotate in same direction on cut-in.

OK - both directions: Chosen if the motor can rotate in both directions on cut-in.

DC-brake - before start: Selected if the motor is to be stopped using DC brake before the motor is ramped up to the desired speed. The DC brake time must be set in parameter 126.

Limitations:
1. Too low inertia will cause acceleration of the load, which may be dangerous or prevent succesful *Flying start*. Use DC brake instead.

2. If load is driven eg. by "windmilling", the unit might trip due to overvoltage.

3. Below 250 rpm the *Flying start* will not function.

446 Switching pattern (SWITCH PATTERN)

Settings:

60° AVM (60° AVM)	[0]
★ SFAVM (SFAVM)	[1]

Description of choice:
Normally it is not necessary for the customer to set this parameter.

500 Address (BUS ADDRESS)

Settings:

1 - 126	[1 -126]
✯ 1	[1]

Function:

This parameter allows specification of the address of each FC motor. This feature is used in connection with PLC/PC connection.

Description of choice:

The individual FC motor can be given an address between 1 and 126. The address 0 is used if a master (PLC or PC) wishes to send a telegram that is to be received by all FC motors connected to the serial communication port at the same time. In this case, the FC motor will not acknowledge receipt. If the number of units connected (FC motors + master) exceeds 31, a repeater is required.

501 Baudrate (BAUDRATE)

Settings:

300 Baud (300 BAUD)	[0]
600 Baud (600 BAUD)	[1]
1200 Baud (1200 BAUD)	[2]
2400 Baud (2400 BAUD)	[3]
4800 Baud (4800 BAUD)	[4]
★ 9600 Baud (9600 BAUD)	[5]

Function:

This parameter is for programming the speed at which data is to be transmitted via the serial connection. Baud rate is defined as the number of bits transferred per second.

Description of choice:

The transmission speed of the FC motor is to be set at a value that corresponds to the transmission speed of the PLC/PC.



Can not be changed via LCP 2.
LCP 2 is only capable to communicate at 9600 baud.

502 Coasting (COASTING SELECT)
503 Quick-stop (Q STOP SELECT)
504 DC-brake (DC BRAKE SELECT)
505 Start (START SELECT)
506 Reversing (REVERSING SELECT)
507 Selection of Setup (SETUP SELECT)
508 Selection of speed (PRES.REF. SELECT)

Settings:

Digital input (DIGITAL INPUT)	[0]
Bus (SERIAL PORT)	[1]
Logic and (LOGIC AND)	[2]
★ Logic or (LOGIC OR)	[3]

Function:

Parameters 502-508 allow a choice between controlling the FC motor via the terminals (digital input) and/or via the bus.

If *Logic and* or *Bus* is selected, the command in question can only be activated if transmitted via the serial communication port. In the case of *Logic and*, the command must additionally be activated via one of the digital inputs.

Description of choice:

Digital input [0] is selected if the control command in question is only to be activated via a digital input.

Bus [1] is selected if the control command in question is only to be activated via a bit in the control word (serial communication).

Logic and [2] is selected if the control command in question is only to be activated when a signal is transmitted (active signal = 1) via both a control word and a digital input.

Digital input 505-508	Bus	Control command
0	0	0
0	1	0
1	0	0
1	1	1

Logic or [3] is selected if the control command in question is to be activated when a signal is given (active signal = 1) either via a control word or via a digital input.

Digital input

505-508	Bus	Control command
0	0	0
0	1	1
1	0	1
1	1	1

NB!
Parameters 502-504 deal with stop functions - see examples regarding 502 (coasting) below. Active stop command "0".

Parameter 502 = *Logic and*

Digital input	Bus	Control command
0	0	1 Coasting
0	1	0 Motor running
1	0	0 Motor running
1	1	0 Motor running

Parameter 502 = *Logic or*

Digital input	Bus	Control command
0	0	1 Coasting
0	1	1 Coasting
1	0	1 Coasting
1	1	0 Motor running

509 Bus jog 1 (BUS JOG 1 FREQ.)

Settings:

0.0 - parameter 202 [0 -]
✯ 10.0 Hz [100]

Function:

This is where to set a fixed speed (jog) that is activated via the serial communication port.

This function is the same as in parameter 213.

Description of choice:

The jog frequency f_{JOG} can be selected in the range between f_{MIN} (parameter 201) and f_{MAX} (parameter 202).

510 Bus jog 2 (BUS JOG 2 FREQ.)

Settings:

0.0 - parameter 202 [0 -]
✯ 10.0 Hz [100]

Function:

This is where to set a fixed speed (jog) that is activated via the serial communication port.

This function is the same as in parameter 213.

Description of choice:

The jog frequency f_{JOG} can be selected in the range between f_{MIN} (parameter 201) and f_{MAX} (parameter 202).

512 Telegram profile (TELEGRAM PROFILE)

Settings:

Fieldbus Profile (FIELDBUS PROFILE) [0]
★ FC Profile (FC PROFILE) [1]

Function:

There is a choice of two different control word profiles.

Description of choice:

Select the desired control word profile.

See chapter 9, serial communication, for further information about the control word profiles.

NB!
This is only possible in Stop Mode (motor stopped on a Stop command).

513 Bus time interval (BUS TIMEOUT TIME)

Value:

1 - 99 sec. [1-99]
★ 1 sec. [1]

Function:

This parameter sets the maximum time expected to pass between the receipt of two consecutive telegrams. If this time is exceeded, the serial communication is assumed to have stopped and the desired reaction is set in parameter 514.

Description of choice:

Set the desired time.

514 Bus time interval function (BUS TIMEOUT FUNC)

Value:

★	Off (OFF)	[0]
	Freeze output (FREEZE OUTPUT)	[1]
	Stop (STOP)	[2]
	Jogging (JOGGING)	[3]
	Max. speed (MAX SPEED)	[4]
	Stop and trip (STOP AND TRIP)	[5]

Function:

This parameter selects the desired reaction of the FC motor when the set time for bus timeout (parameter 513) has been exceeded. If choices [1] to [5] are activated, relay 01 and relay 04 will be de-activated.

Description of choice:

The output frequency of the FC motor can: be frozen at the present value, be frozen at the reference, go to stop, go to jogging frequency (parameter 213), go to max. output frequency (parameter 202) or stop and activate a trip.

515 Data read-out: Reference % (REFERENCE)

Value:

XXX.X % [XXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown corresponds to the total reference (sum of digital/analogue/preset/bus/freeze ref./catch-up and slow-down).

This value is updated every 320 ms.

516 Data read-out: Reference unit (REFERENCE [UNIT])

Value:

X.XXX Hz or rpm. [XXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

Indicates the status value of the unit given on the basis of the choice of the reference sum.

This value is updated every 320 ms.

517 Data read-out: Feedback (FEEDBACK [UNIT])

Value:

X.XXX [XXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

Indicates the status value of terminals 1/2 at the unit/scale selected in parameters 414 and 415.

This value is updated every 320 ms.

518 Data read-out: Frequency (FREQUENCY)

Value:

XXX.X Hz [XXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown corresponds to the actual motor frequency.

This value is updated every 320 ms.

519 Data read-out: Frequency x scale (FREQUENCY X SCALE)

Value:

XXX.X Hz [XXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value corresponds to the present output frequency f_M multiplied by the factor preset in parameter 008 *Display scaling* of output frequency.

520 Data read-out: Current (MOTOR CURRENT)

Value:

XXX.XX A [XXXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown is a calculated value of the given motor current.

This value is updated every 320 ms.

521 Data read-out: Torque (TORQUE)

Value:

XXX.X % [XXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown is the torque, with sign, supplied to the motor shaft. The value is given as a percentage of the rated torque.

There is not exact linearity between 160% motor current and torque in relation to the rated torque. Due to tollerences and temperature differences some motors supply more torque than that. Consequently, the min. value and the max. value will depend on the max./min. motor current.

This value is updated every 320 ms.

522 Data read-out: Power, kW (POWER (kW))

Value:

XX.XX kW [XXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown is calculated on the basis of the actual motor voltage and motor current.

This value is updated every 320 ms.

523 Data read-out: Power, HP (POWER (hp))

Value:

XX.XX HP (US) [XXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown is calculated on the basis of the actual motor voltage and motor current. The value is indicated in the form of HP.

This value is updated every 320 ms.

524 Data read-out: Motor voltage (MOTOR VOLTAGE)

Value:

XXX.X V [XXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown is a calculated value used for controlling the motor.

This value is updated every 320 ms.

525 Data read-out: DC link voltage (DC LINK VOLTAGE)

Value:

XXXX V [XXXX]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown is a measured value.

The value is filtered, which means that approx. 1.3 seconds may pass from an input value changes until the data read-out changes values.

This value is updated every 320 ms.

---

527 Data read-out: FC therm. (FC THERMAL)

Value:

0 - 100% [0 - 100]

Function:

This parameter can be read out via the serial communication port.

Description of choice:

Only whole numbers are displayed.

This value is updated every 160 ms.

---

528 Data read-out: Digital input (DIGITAL INPUT)

Value:

Unit

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown indicates the signal status from the 4 digital terminals (2, 3, 4, and 5).

This value is updated every 20 ms.

---

533 Data read-out: External reference % (EXT. REFERENCE)

Value:

-200.0 - +200.0 %

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value stated gives, as a percentage, the sum of external references (sum of analogue/bus/pulse).

This value is updated every 80 ms.

---

534 Data read-out: Status word, binary (STATUS WORD [HEX])

Value:

Unit

Function:

This parameter can be read out via the serial communication port.

Description of choice:

Indicates the status word transmitted via the serial communication port.

---

537 Data read-out: INV. temperature (INVERTER TEMP.)

Value:

Unit: ºC

Function:

This parameter can be read out via the serial communication port.

Description of choice:

States the given temperature of the frequency converter. This value is updated every 10 sec.

538 Data read-out: Alarm word (ALARM WORD)

Value:

Unit

Function:

This parameter can be read out via the serial communication port. See chapter on *"Warnings and alarms".*

Description of choice:

States whether there is an alarm on the FC motor.

Hex	Fault messages
00000002	Trip lock
00000040	HPFB timeout
00000080	Standard bus timeout
00000100	Short circuit
00000200	24 V supply fault
00000400	Earth fault
00000800	Overcurrent
00004000	Motor thermistor
00008000	Inverter overload
00010000	Undervoltage
00020000	Overvoltage
00040000	Phase loss
00080000	Live zero error
00100000	Overtemperature
02000000	HPFB error
08000000	Inrush fault
10000000	Internal error

NB!
This parameter is updated every 20 ms.

539 Data read-out: Control word (CONTROL WORD)

Value:

Unit

Function:

This parameter can be read out via the serial communication port.

Description of choice:

Indicates the control word sent via the serial communication port in Hex code from the FC motor. This parameter is updated every 20 ms.

540 Data read-out: Warning word (WARN. WORD)

Value:

Unit

Function:

This parameter can be read out via the serial communication port. See chapter on *"Warnings and alarms".*

Description of choice:

States in Hex format whether there is a warning on the FC motor.

Hex	Warning messages
00000008	HPFB timeout
00000010	Standard bus timeout
00000040	Current limit
00000200	Inverter overload
00001000	Voltage warning low
00002000	Voltage warning high
00004000	Phase loss
00010000	Live zero error warning
00400000	Output freq. limit warning
00800000	HPFB error
40000000	24 V supply warning
80000000	Inverter temp. high

541 Data read-out:

Value:

Unit

Function:

This parameter can be read out via the serial communication port.

Description of choice:

States in Hex format whether there is a warning on the FC motor.

Hex	Status messages
01	Ramping
04	Start clockwise/counterclockwise
08	Slow down
10	Catch-up
8000	Frequency limit

542 Data read-out: Terminal 1, analogue input (ANALOG INPUT 1)

Value:

Unit: mA

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown indicates the signal value on terminal 1.

The scaling (parameters 336 and 337) does not influence the read-out. Min. and max. are determined by the offset and gain adjustment of the AD-converter.

This value is updated every 20 ms.

543 Data read-out: Terminal 2, analogue input (ANALOG INPUT 2)

Value:

Unit: X.X V

Function:

This parameter can be read out via the serial communication port.

Description of choice:

The value shown indicates the signal value on terminal 2.

The scaling (parameters 338 and 339) does not influence the read-out. Min. and max. are determined by the offset and gain adjustment of the AD-converter.
This value is updated every 20 ms.

600 Operating data: Operating hours (OPERATING HOURS)

Value:

Unit: hours
0.0 - 130,000.0

Function:

This parameter can be read out via the display or the serial communication port. The value cannot be reset.

Description of choice:

Indicates the number of hours in which the FC motor has been switched on.

The value is updated in the FC motor every hour and saved when the unit is turned off.

601 Operating data: Hours run (RUNNING HOURS)

Value:

Unit: hours
0.0 - 130,000.0

Function:

This parameter can be read out via the display or the serial communication port. The value can be reset via parameter 619.

Description of choice:

Indicates the number of hours in which the FC motor has been in operation since reset in parameter 619.

The value is updated in the FC motor every hour and saved when the unit is turned off.

603 Operating data: Number of power-up's (POWER UP'S)

Value:

Unit: number
0 - 9999

Function:

This parameter can be read out via the display or the serial communication port.

Description of choice:

States the number of power-ups of the supply voltage to the FC motor.

604 Operating data: Number of overtemperatures (OVER TEMP'S)

Value:

Unit: number
0 - 9999

Function:

This parameter can be read out via the display or the serial communication port.

Description of choice:

States the number of temperature faults there has been on the FC motor.

605 Operating data: Number of overvoltages (OVER VOLT'S)

Value:

Unit: number
0 - 9999

Function:

This parameter can be read out via the display or the serial communication port.

Description of choice:

States the number of overvoltages there has been on the FC motor.

615 Fault log: Error code (F.LOG: ERROR COD)

Value:

[Index XX - XXX]

Function:

Array type parameter. This parameter makes it possible to see the reason why a trip occurs.

10 log values are stored.

The lowest log number (1) contains the latest/most recently saved data value; the highest log number (10) contains the oldest data value.

For additional information, see chapter on *"Warnings and alarms".*

Description of choice:

Read out as a figure code between 1 and 37.

Fault code	Alarm
0	No fault
1	
2	Live zero error
3	
4	Phase loss
7	Overvoltage
8	Undervoltage
9	Inverter overload
11	Motor thermistor
13	Overcurrent
14	Earth fault
15	Supply fault
16	Short circuit
17	Standard BUS time out
18	HPFB time out
34	HPFB error
35	Inrush fault
36	Overtemperature
37	Internal error

The fault log is reset after initialisation in parameter 620.

616 Fault log: Time (F.LOG: TIME)

Value:

Unit: Hours
[Indication range XX - XXX]

Function:

Array type parameter. This parameter makes it possible to see the total number of operating hours before the trip occurred.
10 (1-10) log values are stored.

The lowest log number (1) contains the latest/most recently saved data value, while the highest log number (10) contains the oldest data value.

Description of choice:

Read out as an option.

Indication range: XX - XXX.

The fault log is reset after initialisation (para. 620).

617 Fault log: Value (F.LOG: VALUE)

Value:

[Index XX - XXX]

Function:

Array type parameter. This parameter makes it possible to see at what current or voltage a given trip occurred.

Description of choice:

Read out as one value.

Indication range: 0.0 - 999.9.

The fault log is reset after initialisation (para. 620).

---

619 Reset of hours-run counter (RESET RUN. HOUR)

Settings:

★ No reset (DO NOT RESET)	[0]
Reset (RESET COUNTER)	[1]

Function:

Reset to zero of hours-run counter (parameter 601).

Description of choice:

If *Reset* [1] has been selected the hours-run counter of the FC motor is reset.

---

620 Operating mode (OPERATION MODE)

Settings:

★ Normal function (NORMAL OPERATION)	[0]
Control card test (CONTROL CARD TEST)	[2]
Initialisation (INITIALIZE)	[3]

Function:

In addition to its normal function, this parameter can be used for two different tests.

Also, all parameters (except parameters 603-605) can be initialised.

Description of choice:

Normal function [0] is selected for normal operation with the motor in the selected application.

Control card test [2] is selected if control of the analogue and digital inputs, as well as the analogue, digital outputs and the +10 V control voltage is desired.
A test connector with internal connections is required for this test. Setup: Analogue/digital output to digital inputs 3, 4 and 5 and 10 V supply to analogue/digital input 2.

Initialisation [3] is selected if the factory setting of the unit is desired without resetting parameters 500, 501 + 600 - 605. Initialisation is active after power up.

---

621 Nameplate: FC type (FC TYPE)

Value:

Depends on unit

Function:

The key data of the unit can be read out via the serial communication port.

Description of choice:

Type indicates the unit size and basic function concerned.

---

624 Nameplate: Software version no. (SOFTWARE VERSION)

Value:

Depends on unit

Function:

The key data of the unit can be read out the serial communication port.

Description of choice:

Software version gives the version number.

---

625 Nameplate: LCP identification no. (LCP VERSION)

Value:

Depends on unit

Function:

The key data of the unit can be read out via the display or the serial communication port.
For example: ID 1,42 2 kB.

---

626 Nameplate: Database identification no. (DATABASE VER.)

Value:

Depends on unit

Function:

The key data of the unit can be read out via the display or the serial communication port.

628 Nameplate: Application option type (APP. OPTION)

Value:

Function:

The key data of the unit can be read out via the display or the serial communication port.

630 Nameplate: Communication option type ordering no. (COM. ORDER NO)

Value:

Function:

The key data of the unit can be read out via the display or the serial communication port.

632 BMC software identification (BMC SW VERSION)

Value:

Function:

The key data of the unit can be read out via the display or the serial communication port.

633 Motor database identification (MOTOR DATA VERS.)

Value:

Function:

The key data of the unit can be read out via the display or the serial communication port.

634 Unit identification for communication (UNIT ID)

Value:

Function:

The key data of the unit can be read out via the display or the serial communication port.

Chapter 9

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- Serial bus ..... page 81
- Telegram communication ..... page 81
- Telegram build-up ..... page 81
- Data bytes ..... page 82

■ Danfoss PC software for serial communication

Using serial communication makes it possible to monitor, programme and control one or several FC motors from a centrally placed computer. All FCM 300 Series have an RS 485 port as standard, which enables them to communicate e.g. with a PC. A programme entitled VLT® Software Dialog is available for this purpose.

VLT® Software Dialog comes in three modules and - as a minimum - contains the programmes included in the Basic module.

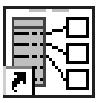
The Basic module covers:



TEST RUN
is used for controlling and commissioning of a FC motor, including:
- setting of reference value,
- simultaneous display of selected parameters in graphs,
- option of DDE link, e.g. to a spreadsheet.



PARAMETER SETUP
is used for setting up and transferring parameter sets, including:
- setting of FC motor parameters,
- parameter sets can be obtained from and copied to a FC motor,
- documentation/print-out of the Setup including diagrams.



BUS ADDRESS SETUP
is used for setting the bus addresses on individual FC motors which are connected to the same bus.
- setting bus addresses
- storing list of units
- reporting list of units

The Logging module covers:



LOGGING
is used for collecting and displaying historical or real-time operating data:
- graphical representation of selected parameters from several FC motors,
- collection of log data to file,
- option of DDE link e.g. to a spreadsheet.



MODEM SETUP
is used for setting up the modem.
- sets the FC motor modem via the communication port of the PC.

The template module covers:



TEMPLATE SETUP
is used for setting up template files for PARAMETER SETUP:
- the template file functions as a mask that limits the number of accessible parameters when a parameter file is to be made or edited in PARAMETER SETUP,
- the template file may contain preset values for the parameters of the FC motor.



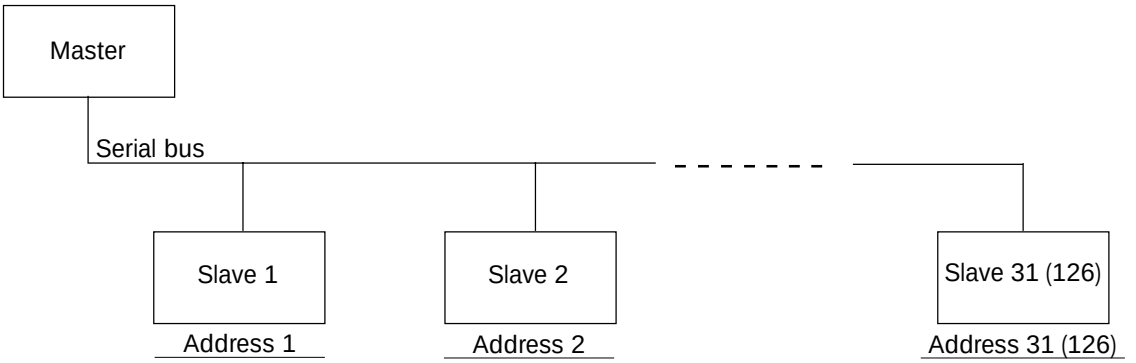
NB!
The logging and template module calls for a Basic module to be installed on the same PC.

The guided tour covers:



GUIDED TOUR
offers a demonstration of the VLT Software Dialog programme.

■ Serial bus



■ Telegram communication

Control and reply telegrams

The telegram communication in a master/slave system is controlled by the master. A maximum of 31 slaves (FC motors) can be connected to one master, unless a repeater is used - see also the description of the address format.

The master continuously sends control telegrams addressed to the slaves and awaits reply telegrams from these. The response time of the slaves is maximum 50 ms.

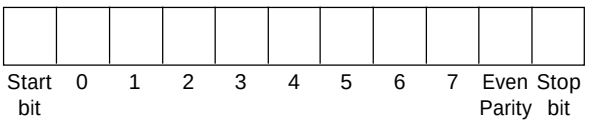
Only a slave that has received a faultless telegram addressed to that slave will respond by sending back the telegram unchanged.

Broadcast

A master can send the same telegram at the same time to all slaves connected to the bus. In such *broadcast* communication, the control telegram *broadcast* bit of the address bit has a value of 1 (see *VLT address*). Address bits 0-4 are not used.

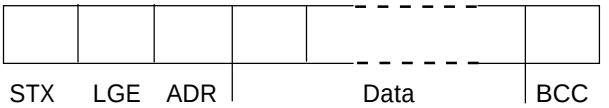
Contents of a byte

Each transmitted sign begins with a start bit. Subsequently, 8 databits are transmitted. Each sign is given via a parity bit set at "1" when there is an even parity (i.e. an even number of binary 1's in the 8 databits and parity bits together). The sign ends with a stop bit and thus consists of a total of 11 bits.



■ Telegram build-up

Each telegram begins with a startbyte (STX) = 02 Hex, followed by a byte that gives the telegram length (LGE) and a byte that gives the address (ADR). Then follows a number of databytes (variable, depending on telegram type). The telegram ends with a data control byte (BCC).



Telegram length (LGE)

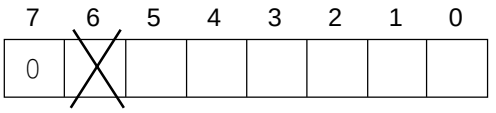
The telegram length is the number of databytes plus address byte ADR plus data control byte BCC.

Telegrams with 4 databytes have a length of:
LGE = 4 + 1 + 1 = 6 bytes
Telegrams with 12 databytes have a length of:
LGE = 12 + 1 + 1 = 14 bytes

VLT address (ADR)

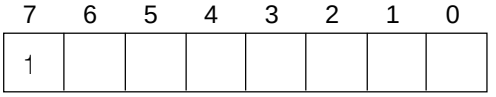
Two different address formats are used:

1. Siemens USS protocol address format:



Bit 7 = 0
Bit 6 is not used
Bit 5 = 1: Broadcast, address bits (0-4) are not used
Bit 5 = 0: No Broadcast
Bits 0-4 = VLT address 1-31

2. Danfoss format:



Bit 7 = 1
Bits 0-6 = VLT address 1-127 (0 = Broadcast)

Data control byte (BCC)

The data control byte can best be explained by means of an example: Before the first sign of the telegram is received, BCC = 0.

	7	6	5	4	3	2	1	0
BCC	0	0	0	0	0	0	0	0

After the first sign has been received:

BCC_{NEW} = BCC_{OLD} EXOR "first byte"
(EXOR = exclusive-or gate)

BCC_{OLD} = 0 0 0 0 0 0 0 0
EXOR
"first byte" = 0 0 0 0 0 0 1 0 (02H)

BCC_{NEW} = 0 0 0 0 0 0 1 0

Each additional, subsequent byte is gated by BCC_{OLD} EXOR and gives a new BCC_{NEW}, e.g.:

BCC_{OLD} = 0 0 0 0 0 0 1 0
EXOR
"second byte" = 1 1 0 1 0 1 1 0 (D6H)

BCC_{NEW} = 1 1 0 1 0 1 0 0

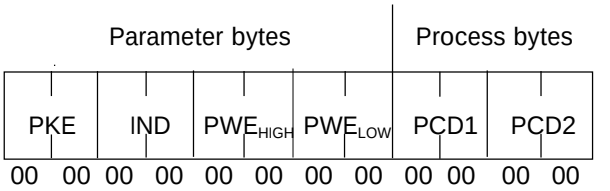
The result after the last received sign is BCC.

■ Databytes

The block of databytes is divided into two smaller blocks:

1. Parameter bytes used for transferred parameters between master and slave
2. Process bytes, covering
   - Control word and reference value (from master to slave)
   - Status word and present output frequency (from slave to master)

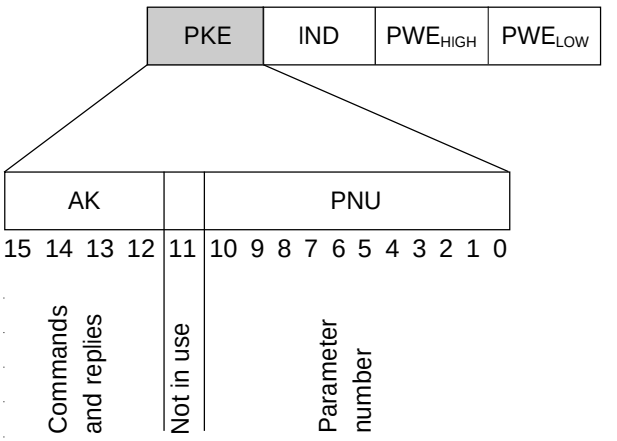
This structure applies to both the control telegram (master→slave) and the reply telegram (slave→master).



There are two types of telegrams:

- with 12 bytes built up as shown above, with parameter and process block
- with four bytes, which is the process block from the 12 byte telegram

1. Parameter bytes



Commands and replies (AK)

Bits no. 12-15 are used for transmitting commands from master to slave and the slave's processed reply back to the master.

Commands master→slave:

Bit no.

15	14	13	12	Command
0	0	0	0	No command
0	0	0	1	Read parameter value
0	0	1	0	Write parameter value in RAM (word)
0	0	1	1	Write parameter value in RAM (double word)
1	1	0	1	Write parameter value in RAM and EEPROM (double word)
1	1	1	0	Write parameter value in RAM and EEPROM (word)
1	1	1	1	Read text

Reply slave→master:

Bit no.

15	14	13	12	Reply
0	0	0	0	No reply
0	0	0	1	Parameter value transferred (word)
0	0	1	0	Parameter value transferred (double word)
0	1	1	1	Command cannot be executed
1	1	1	1	Text transferred

If the command cannot be executed, the slave will send this reply (0111) and give the following error message in the parameter value:

Error code (reply 0111)	Error message
0	The parameter number used does not exist
1	There is no write access to the parameter called
2	The data value exceeds the parameter limits
3	The used sub-index does not exist
4	The parameter is not of the array type
5	The data type does not match the parameter called
17	Data change in the parameter called is not possible in the present mode of the FC motor. E.g. some parameters can only be changed when the motor has stopped
130	There is no bus access to the parameter called
131	Data change is not possible because factory Setup has been selected

Parameter number (PNU)

Bits no. 0-10 are used for transmitting parameter numbers. The function of a given parameter can be seen from the parameter description in chapter 8.

PKE	IND	PWE

Index

Index is used together with the parameter number for read/write access to parameters of the *array* type (par. 615, 616 and 617).

Parameter value (PWE)

PKE	IND	PWE

The parameter value depends on the command given. If the master wants a parameter (read), it does not care about the PWE block value. If a parameter is changed by the master (write), the new value is transferred in the PWE block. If the slave replies to a parameter request (read command), the present parameter value is transferred to the PWE block.

The transferred value corresponds to the figures given in the parameter descriptions in chapter 8. E.g. parameter 101, where [1] corresponds to *Constant torque*, [2] corresponds to *Variable torque: low*, etc. However, parameters with data type 9 (text string) are excepted, as this text is transferred as an ASCII text string. When a text string is transferred (read), the telegram length is variable, since the texts have different lengths. The telegram length is stated in the 2nd byte of the telegram, called LGE, see page 73. Parameters 621-634 (nameplate data) have data type 9 (text string).

Data types supported by the VLT frequency converter

Data type	Description
3	Integer 16
4	Integer 32
5	Unsigned 8
6	Unsigned 16
7	Unsigned 32
9	Text string

Unsigned means there is no sign included in the telegram.

The different attributes for each parameter can be seen in the section on factory settings.
Since a parameter value can only be transferred as an integer, a conversion factor must be used to transfer decimals.

Example:
Parameter 201: minimum frequency, conversion factor 0,1. If parameter 201 is to be set to 10 Hz, a value of 100 must be transferred, since a conversion factor of 0,1 means that the transferred value will be multiplied by 0.1. A value of 100 will thus be understood as 10.

Addressing by unit ID

The unit ID is printed on the label on the plastic cover under the lid of the electronics box. The three groups of unit ID each with three digits must be converted to Hex. The desired address is added as the last byte. The frame is sent to the bus address parameter(s) 500 (and 918) via a broadcast.

Unit ID:			0-255	0-255	1-255	
			↓	↓	↓	
PKE		IND	00-FF	00-FF	01-FF	Address

PKE: Write to parameter No. 500 or 918
IND: Not Used

2. Process-bytes

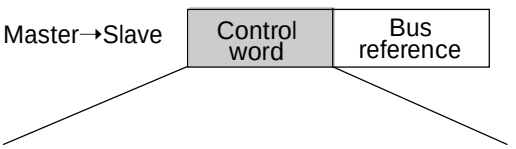
The process byte block is divided into two blocks each of 16 bits, which always come in the sequence stated.

PCD1	PCD2

	PCD1	PCD2
Control telegram (master→slave)	Control word	Reference value
Reply telegram (slave→master)	Status word	Given output frequency

■ Control word according to Fieldbus Profile Standard

(parameter 512 = Fieldbus Profile)
The control word is used for transmitting commands from a master (e.g. a PC) to a slave (FC motor).



15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0 Bit no.

Bit	Bit = 0	Bit =1
00	OFF 1	ON 1
01	OFF 2	ON 2
02	OFF 3	ON 3
03	Motor coasting	Enable
04	Quick-stop	Ramp
05	Freeze output frequency	Ramp enable
06	Ramp stop	Start
07	No function	Reset
08	Jog 1 OFF	ON
09	Jog 2 OFF	ON
10	Data not valid	Valid
11	No function	Slow down
12	No function	Catch-up
13	Choice of Setup	
14		
15	No function	Reversing

NB!
The use of Bit 00, Bit 01 and Bit 02 for switching off the power supply (by use of relay) will require a separate power on. This because there is no 24V external connection to supply the FCM 300 control, which is required to activate the FCM 300 again via input signal.

Bit 00, OFF1/ON1:
An ordinary ramp stop which uses the ramp time in parameters 207/208. Bit 00 = "0" leads to a stop and to output being activated, the output frequency is 0 Hz, provided *OFF 123* has been selected in parameter 340. Bit 00 = "1" means that the frequency converter will be able to start if the other conditions for starting have been fulfilled.

Bit 01, OFF2/ON2:
Coasting stop. Bit 01 = "0" leads to a coasting stop and leads to output being activated, when the output frequency is 0 Hz, provided *OFF 123* has been selected in parameter 340. Bit 01 = "1" means that the frequency converter is able to start, provided the other conditions for starting are fulfilled.

Bit 02, OFF3/ON3:
Quick-stop, which uses the ramp time in parameter 212. Bit 02 = "0" leads to a quick-stop and leads to output being activated, when the output frequency is 0 Hz, provided *OFF 123* has been selected in parameter 340. Bit 02 = "1" means that the frequency converter is able to start, provided the other conditions for starting are fulfilled.

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Bit 03, Coasting/enable:
Coasting. Bit 03 = "0" leads to a stop. Bit 03 = "1" means that the frequency converter is able to start, provided the other conditions for starting are fulfilled. Note: In parameter 502 the choice is made as to how bit 03 is to be combined (gated) with the corresponding function in the digital inputs.

Bit 04, Quick-stop/ramp:
Quick-stop which uses the ramp time in parameter 212. Bit 04 = "0" leads to a quick-stop. Bit 04 = "1" means that the frequency converter is able to start, provided the other conditions for starting are fulfilled.
Note: In parameter 503 the choice is made as to how bit 04 is to be combined (gated) with the corresponding function on the digital inputs.

Bit 05, Freeze output frequency/ramp enable:
Bit 05 = "0" means that the given output frequency is maintained even if the reference is changed. Bit 05 = "1" means that the frequency converter is again able to regulate, and the given reference is followed.

Bit 06, Ramp stop/start:
An ordinary ramp stop that uses the ramp time in parameters 207/208; in addition, output will be activated when the output frequency is 0 Hz, provided *OFF 123* has been selected in parameter 340. Bit 06 = "0" leads to a stop. Bit 06 = "1" means that the frequency converter is able to start, provided the other conditions for starting are fulfilled. Note: In parameter 505 the choice is made as to how bit 06 is to be combined (gated) with the corresponding function on the digital inputs.

Bit 07, No function/reset
Reset of trip. Bit 07 = "0" means that there is no reset. Bit 07 = "1" means that a trip is reset.
After reset it will take approx. 1.5 second until the unit is ready. The status word will indicate the ready state.

Bit 08, Jog 1 OFF/ON:
Activation of pre-programmed speed in parameter 509 (Bus JOG 1). JOG 1 is only possible when Bit 04 = "0" and bit 00-03 = "1".

Bit 09, Jog 2 OFF/ON:
Activation of pre-programmed speed in parameter 510 (Bus JOG 2). JOG 2 is only possible when Bit 04 = "0" and Bits 00-03 = "1". If both JOG 1 and JOG 2 are activated (Bits 08 and 09 = "1"), JOG 1 has the higher priority, which means that the speed programmed in parameter 509 will be used.

Bit 10, Data not valid/valid:
Used for telling the FC motor whether the control word is to be used or ignored. Bit 10 = "0" means that the control word is ignored. Bit 10 = "1" means that the control word is used. This function is relevant because the control word is always contained in the telegram, regardless of the type of telegram used, i.e. it is possible to disconnect the control word if it is not to be used in connection with updating or reading of parameters.

Bit 11, No function/slow down:
Used for reducing the speed reference by the value in parameter 219. Bit 11 = "0" means that there is no change of the reference. Bit 11 = "1" means that the reference is reduced.

Bit 12, No function/catch-up:
Used for increasing the speed reference by the value of parameter 219. Bit 12 = "0" means that there is no change of the reference; Bit 12 = "1" means that the reference is increased. If both slow down and catch-up are activated (Bits 11 and 12 = "1"), slow down has the higher priority, i.e. the speed reference is reduced.

Bits 13, Choice of Setup:
Bit 13 is used for choosing between the two menu Setups in accordance with the following table:

Setup	Bit 13
1	0
2	1

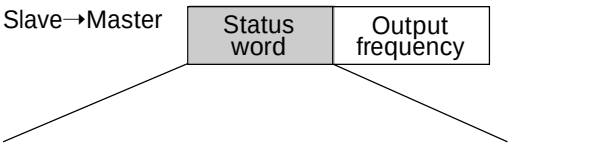
This function is only possible if *Multi-Setups* have been selected in parameter 004.

NB!
Parameter 507 is used for choosing how Bit 13 is to be combined (gated) with the corresponding function on the digital inputs.

Bit 15, No function/reversing:
Reversing of the direction of rotation of the motor. Bit 15 = "0" leads to no reversing, Bit 15 = "1" leads to reversing.

NB!
Unless otherwise mentioned, the control word bit is combined (gated) with the corresponding function on the digital inputs as a logic "or" function.

Status word (according to Fieldbus Profile standard)
The status word is used for informing the master (e.g. a PC) of the condition of a slave (FC motor).



Bit	Bit = 0	Bit = 1
00	Control not ready	Ready
01	FC not ready	Ready
02	Motor coasting	Enable
03	No fault	Trip
04	ON 2	OFF 2
05	ON 3	OFF 3
06	Start enable	Start disable
07	No warning	Warning
08	Speed ≠ ref.	Speed = ref.
09	Reserved	
10	Reserved	
11	Not running	Running
12		
13	Voltage OK	Above limit
14	Torque OK	Above limit
15	Timer OK	Above limit

Bit 00, Control not ready/ready:
Bit 00 = "0" means that bit 00, 01 or 02 of the control word is "0" (OFF1, OFF2 or OFF3), or that the frequency converter has tripped. Bit 00 = "1" means that the frequency converter control is ready.

Bit 01, FC not ready/ready:
Same meaning as bit 00; however, there is also a supply to the power section, and the frequency converter is ready to run when it receives the necessary start signals.

Bit 02, Coasting/enable:
Bit 02 = "0" means that the control word bit 00, 01, 02 or 03 is "0" (OFF1, OFF2, OFF3 or Coasting), or the FCM 300 Series unit has tripped. Bit 02 = "1" means that the control word bits 00, 01, 02 or 03 are "1" and that the FC motor has not tripped.

Bit 03, No fault/trip:
Bit 03 = "0" means that FCM 300 Series is not in a fault condition. Bit 03 = "1" means that FCM 300 Series has tripped and needs a reset signal in order to run.

Bit 04, ON2/OFF2:
Bit 04 = "0" means that control word bit 01 = "1".
Bit 04 = "1" means that control word bit 01 = "0".

Bit 05, ON3/OFF3:
Bit 05 = "0" means that control word bit 02 = "1".
Bit 05 = "1" means that control word bit 02 = "0".

Bit 06, Start enable/start disable:
Bit 06 is always "0" if *FC Drive* has been selected in parameter 512. If *Profidrive* has been selected in parameter 512, bit 06 will be "1" after reset of a trip, after activation of OFF2 or OFF3 and after connection of mains voltage. *Start disable* is reset, setting control word bit 00 to "0" and bits 01, 02 and 10 to "1".

Bit 07, No warning/warning:
Bit 07 = "0" means that there is no unusual situation. Bit 07 = "1" means that an abnormal condition has arisen for the FC motor. All warnings described on page 66 will set bit 07 to "1".

Bit 08, Speed ≠ ref/speed. = ref.:
Bit 08 = "0" means that the actual motor speed is different from the speed reference set. This can be the case i.a. while the speed is ramped up/down during start/stop. Bit 08 = "1" means that the present motor speed equals the speed reference set.

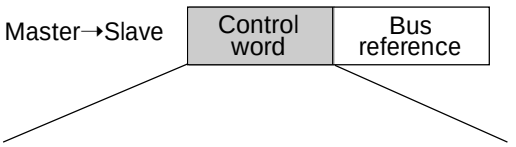
Bit 11, Does not run/runs:
Bit 11 = "0" means that the motor is not running. Bit 11 = "1" means that the FC motor has a start signal or that the output frequency is greater than 0 Hz.

Bit 13, Voltage OK/above limit:
Bit 13 = "0" means that the voltage limits of the FC motor have not been exceeded. Bit 13 = "1" means that the DC voltage of the FC motor intermediate circuit is too low or too high.

Bit 14, Torque OK/above limit:
Bit 14 = "0" means that the motor current is lower than the torque limit selected in parameter 221. Bit 14 = "1" means that the torque limit in parameter 221 has been exceeded.

Bit 15, Timers OK/above limit:
Bit 15 = "0" means that the timers for motor thermal protection and VLT thermal protection, respectively, have not exceeded 100%. Bit 15 = "1" means that one of the timers has exceeded 100%.

Control word under FC Profile (parameter 512 = FC Drive)
The control word is used for sending commands from a master (e.g. a PC) to a slave (FC motor).



Bit	Bit = 0	Bit = 1
00	Preset reference choice	
01	No function	
02	DC brake	Ramp
03	Coasting	Enable
04	Quick-stop	Ramp
05	Hold	Ramp enable
06	Ramp stop	Start
07	No function	Reset
08	No function	Jog
09	No function	
10	Data not valid	Valid
11	No function	
12	No function	
13	Choice of Setup	
15	No function	Reversing

Bit 00:
Bit 00 is used for choosing between the two pre-programmed references (parameters 215-216) in accordance with the following table:

Preset ref.	Parameter	Bit 00
1	215	0
2	216	1

NB!
Parameter 508 is where to choose the way bits 1/12 are to be combined (gated) with the corresponding function on the digital inputs.

Bit 02, DC brake:
Bit 02 = "0" leads to DC braking and stop. Braking current and duration are set in parameters 132 and 133. Bit 02 = "1" leads to *ramp*.

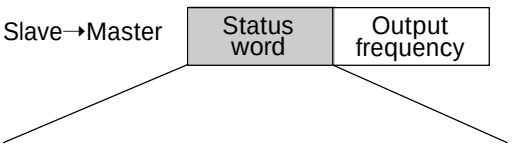
Bit 08, Activation of Jog speed in parameter 213:
Bit 08 = "0": Jog speed not activated. Bit 08 = "1" means that the motor is running at Jog speed.

See the description of other bits under control word for Fieldbus Profile, page 84.

NB!
Unless otherwise mentioned, the control word bit is combined (gated) with the corresponding function on the digital inputs as a logic "or" function.

Status word under FC Profile

The status word is used for informing the master (e.g. a PC) about the condition of the slave (FC motor).



Bit	Bit = 0	Bit = 1
00	Control not ready	Ready
01	FC not ready	Ready
02	Coasting	Enable
03	No fault	Trip
04	Reserved	
05	Reserved	
06	Reserved	
07	No warning	Warning
08	Speed ≠ ref.	Speed = ref.
09	Local control	Bus control
10	Out of range	Frequency OK
11	Not running	Running
12		
13	Voltage OK	Above limit
14	Torque OK	Above limit
15	Timer OK	Above limit

Bit 01, FC not ready/ready:

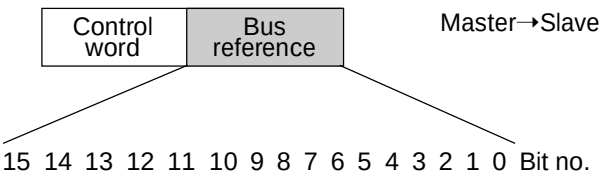
Bit 01 = "0" means that the frequency converter has tripped.
Bit 01 = "1" means that the frequency converter is ready.

Bit 02, Coasting/enable:

Bit 02 = "0" means that the control word bit 03 is "0" (Coasting) or that the FC motor has tripped.
Bit 02 = "1" means that control word bit 03 is "1" and that the FC motor has not tripped.

See the description of other bits under status word for the Profidrive standard, page 84.

Bus reference value:

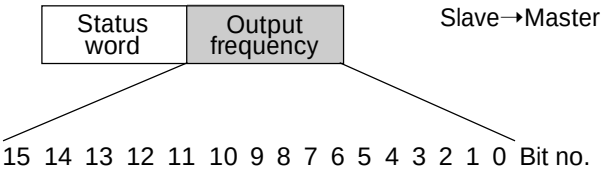


The frequency reference value is transmitted to the frequency converter in the form of a 16-bit word. The value is transmitted as a whole number (0-32767). 16384 (4000 Hex) corresponds to 100%. (Negative figures are formed by means of 2's complement.)

The bus reference has the following format:
Parameter 203 = "0"
"ref_{MIN}-ref_{MAX}"
0-16384 (4000 Hex) ~ 0-100% ~ ref_{MIN} - ref_{MAX}

Parameter 203 = "1"
-ref_{MAX} - +ref_{MAX}
-16384 (. . . Hex) - +16384 (4000 Hex) ~
-100- +100% ~ -ref_{MAX}- +ref_{MAX}

Actual output frequency



The value of the actual output frequency of the frequency converter is transmitted in the form of a 16-bit word. The value is transmitted as a whole number (0-32767). 16384 (4000 Hex) corresponds to 100%. (Negative figures are formed by means of 2's complement).

Chapter 10

- Galvanic isolation ..... page 90
- Earth leakage current ..... page 90
- Extreme running conditions ..... page 90
- Acoustic noise ..... page 90
- Derating ..... page 92
- Derating for ambient temperature ..... page 92
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■ Galvanic isolation (PELV)

PELV offers protection by way of extra low voltage. Protection against electric shock is considered to be ensured when all connected devices are of the PELV type and the installation is made as described in local/national regulations on PELV supplies.

In FCM 300 Series all control terminals are supplied from or in connection with extra low voltage (PELV).

Galvanic (ensured) isolation is obtained by fulfilling requirements concerning higher isolation and by providing the relevant creapage/clearance distances. These requirements are described in the EN 50178 standard.

The components that make up the electrical isolation, as described below, also comply with the requirements concerning higher isolation and the relevant test as described in EN 50178.

The galvanic isolation can be shown in three locations (see drawing below), namely:

1. Power supply (SMPS) incl. signal isolation of U_{DC}, indicating the intermediate current voltage.
2. Gate drive that runs the IGBTs (opto-couplers).
3. Current transducers (opto-couplers).

■ Earth leakage current

Earth leakage current is primarily caused by the capacitance between motor phases and the motor frame. The RFI filter contributes additional leakage current, as the filter circuit is connected to earth through capacitors.

The size of the leakage current to the ground depends on the following factors, in order of priority:

1. Switching frequency
2. Motor grounded on site or not

The leakage current is of importance to safety during handling/operation of the frequency converter if (by mistake) the frequency converter has not been earthed.

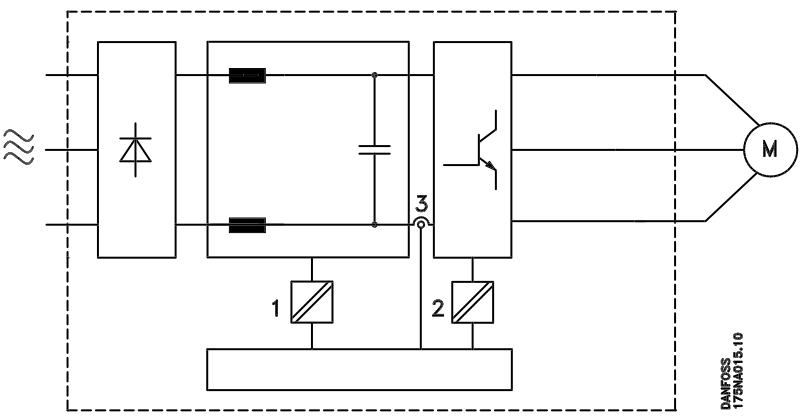
NB!
FCM 305-375 all have leakage currents > 3.5 mA, approx 4 to 20 mA. Varies with switching frequencies within the given interval.

This means reinforced earthing mus be established (see Quick Guide MG.03.A1.02), if EN50178 is to be complied with.
Never use ELCB (Earth Leakage Circuit Breaker) relays also called RCD (Residual Current Device) that are not suitable for DC fault currents (type A).

If a RCD is used it must be:
- Suitable for protecting equipment with a DC current content in the fault current (3-phase rectifier)
- Suitable for power-up with short charging current to earth
- Suitable for a high leakage current.

This means it is possible to operate the FCM 300 on RCD type B:
Residual Current Devices (RCD) type B has a tolerance on trip level. It is therefore recommended to use a RCD where the max leakage current for the FCM (see above, 20 mA) is less than 1/3 of the trip level for the RCD. This means the trip level for the RCD will have to be 60 mA or higher, i.e. a RCD type B with a trip level 100 mA can be used for protection.

Galvanic isolation



■ Extreme running conditions

Motor-generated overvoltage

The voltage in the intermediate circuit is increased when the motor acts as a generator. This occurs in two cases:

1. The load drives the motor (at constant output frequency from the frequency converter), i.e. the load generates energy.
2. During deceleration ("ramp-down") if the moment of inertia is high, the load is low and the ramp-down time is too short for the energy to be dissipated as a loss in the VLT frequency converter, the motor and the installation.

The control unit attempts to correct the ramp if possible.

The inverter turns off to protect the transistors and the intermediate circuit capacitors when a certain voltage level is reached.

Mains drop-out

During a mains drop-out, FCM 300 Series continues until the intermediate circuit voltage drops below the minimum stop level, which is typically 15% below FCM 300 Series's lowest rated supply voltage.

The time before the inverter stops depends on the mains voltage before the drop-out and on the motor load.

Static overload

When FCM 300 Series is overloaded (the current limit in parameter 221 has been reached), the controls will reduce the output frequency in an attempt to reduce the load.

If the overload is excessive, a current may occur that makes the FC motor cut out after approx. 1.5 sec.

■ Acoustic noise

Below are the typical values measured at a distance of 1 m from the unit at full load:

	2 pole	4 pole
FCM 305		54 dB(A)
FCM 311		58 dB(A)
FCM 315		59 dB(A)
FCM 322		58 dB(A)
FCM 330		61 dB(A)
FCM 340	62 dB(A)	63 dB(A)
FCM 355	64 dB(A)	60 dB(A)
FCM 375		61 dB(A)

■ Balance

The FCM 300 is balanced to class R according to ISO2373 (reduced balance). For critical applications especially at high speed (>4000 RPM) special balance (class S) might be required.

■ Thermal Protection and Derating

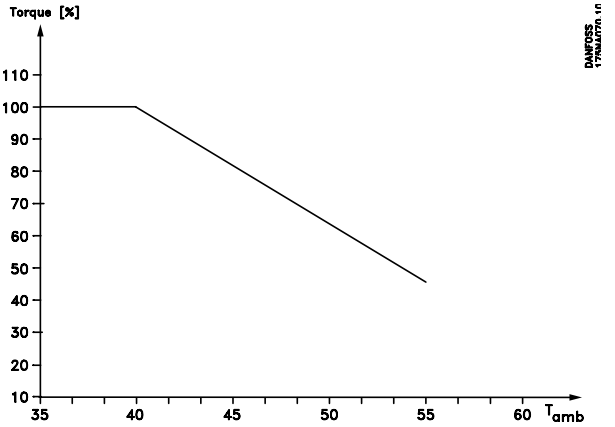
The FCM 300 Series motor is thermally protected in case limits are exceeded. At high temperatures the switching frequency will be gradually reduced down to 2 kHz and eventually the motor will trip.

NB!
Combination of high switching frequency and missing fan cooling might damage the unit.

■ Derating for ambient temperature

The ambient temperature ($T_{AMB,MAX}$) is the maximum temperature allowed. The average ($T_{AMB,AVG}$) measured over 24 hours must be at least 5ºC lower.

If FCM 300 Series is operated at temperatures above 40 ºC, a derating of the continuous output current is necessary.

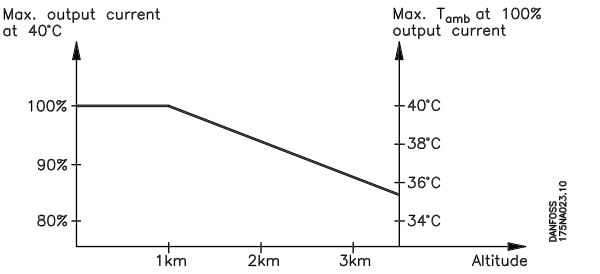


■ Derating for air pressure

Below 1000 m altitude no derating is necessary.

Above 1000 m the ambient temperature (T_{AMB}) or max. output current ($I_{VLT,MAX}$) must be derated in accordance with the following diagram:

1) Derating of output current versus altitude at T_{AMB} = max. 40°C
2) Derating of max. T_{AMB} versus altitude at 100% output current.

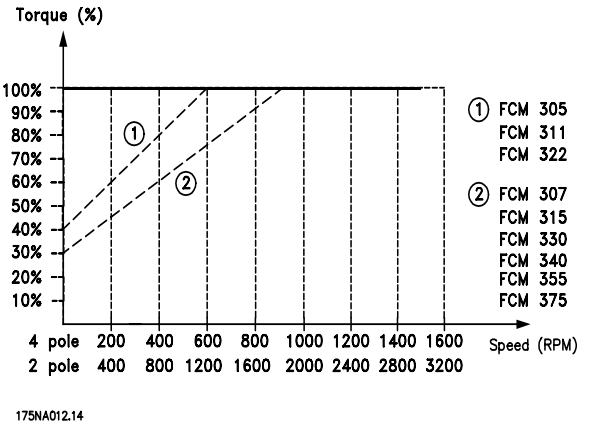


■ Derating for running at low speed

When a centrifugal pump or a fan is controlled by a FC motor, it is not necessary to reduce the output at low speed because the load characterstic of the centrifugal pumps/fans, automatically ensures the necessary reduction.

FC motors running constant load torque applications continuously at low speed must be derated (see diagram) or an independent fan must be used (cooling option 6).

Nominal torque (100%) can be yielded up to 15 min and at a duty cycle up to 25% at low speed.



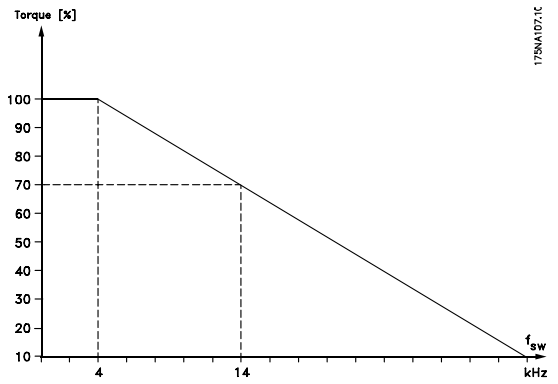
■ Derating for high switching frequency

The FCM 300 Series motor can use two different PWM schemes, SFAVM and 60° AVM. Factory setting is SFAVM. The PWM scheme can be changed in parameter 446. Below 25 Hz motor speed the FCM 300 Series motor automatically change to SFAVM.

Factory setting of the switching frequency is 4000 Hz. It can be changed between 2 and 14 kHz in parameter 411.

A higher switching frequency leads to a quieter running unit but higher losses in the electronics of the FC motor and makes an appropriate derating necessary.

See below Torque carateteristic



■ Vibration and shock

FCM 300 Series has been tested according to a procedure based on the following standards:

IEC 68-2-6:	Vibration (sinusoidal) - 1970
IEC 68-2-34:	Random vibration broad-band - general requirements
IEC 68-2-35:	Random vibration broad-band - high reproducibility
IEC 68-2-36:	Random vibration broad-band - medium reproducibility

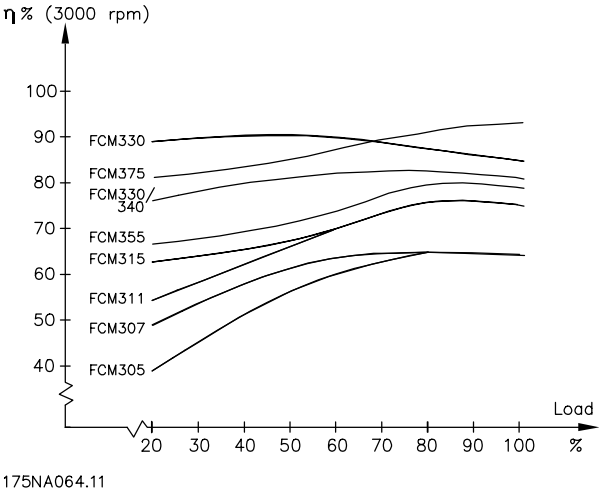
FCM 300 Series complies with requirements that correspond to conditions in the standards mentioned above.

■ Air humidity

FCM 300 Series has been designed to meet the IEC 68-2-3 standard, EN 50178 item 9.4.2.2/DIN 40040, class E, at 40°C.

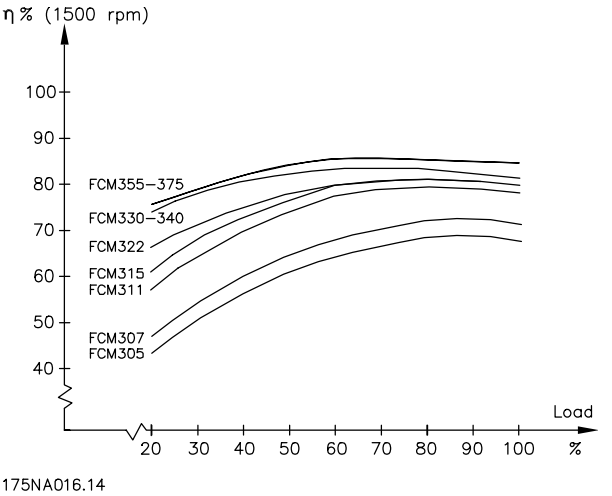
Cyclic damp heat according to IEC 68-2-30, 40°C.

■ Efficiency



175NA064.11

2 pole



175NA016.14

4 pole

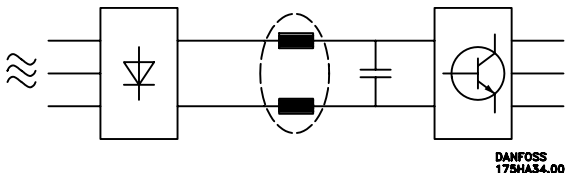
■ Mains supply interference/harmonics

A FC motor takes up a non-sinusoidal current from mains, which increases the input current I_{RMS}. A non-sinusoidal current can be transformed by means of a Fourier analysis and split up into sine wave currents with different frequencies, i.e. different harmonic currents I_N with 50 Hz as the basic frequency:

Harmonic currents	I_1	I_5	I_7	I_{11}
Hz	50 Hz	250 Hz	350 Hz	550 Hz
In/I1 [%]	100%	44%	29%	8%

The harmonics do not affect the power consumption directly, but increase the heat losses in the installation (transformer, cables). Consequently, in plants with a rather high percentage of rectifier load, it is important to maintain harmonic currents at a low level to avoid overload of the transformer and high temperature in the cables.

Some of the harmonic currents might disturb communication equipment connected to the same transformer or cause resonance in connection with power-factor correction batteries.



To ensure low, harmonic currents, FCM 300 has intermediate circuit coils as standard..
THD (current) ≤ 54%
The voltage distortion on the mains supply depends on the size of the harmonic currents multiplied by the mains impedance for the frequency in question.
The total voltage distortion THD is calculated on the basis of the individual voltage harmonics using the following formula:

$$THD = \frac{U_1}{\sqrt{U_2^2 + \ldots + U_N^2}} \quad (\%)$$

■ Power factor

The power factor is the relation between I_1 and I_{RMS}.

The power factor for 3-phase control

$$= \frac{\sqrt{3} \times U \times I_1 \times \cos \varphi_1}{\sqrt{3} \times U \times I_{RMS}}$$

$$\text{Power factor} = \frac{I_1 \times \cos \varphi_1}{I_{RMS}} = \frac{I_1}{I_{RMS}} \approx 0.9 \text{ since } \cos \varphi = 1$$

The power factor indicates the extent to which the FC motor imposes a load on the mains supply.

The lower the power factor, the higher the I_{RMS} for the same kW performance.

In addition, a high power factor indicates that the different harmonic currents are low.

$$I_{RMS} = \sqrt{I_1^2 + I_5^2 + I_7^2 + \ldots + I_n^2}$$

■ What is CE labelling?

The purpose of CE labelling is to avoid technical obstacles to trade within EFTA and the EU. The EU has introduced the CE label as a simple way of showing whether a product complies with the relevant EU directives. The CE label says nothing about the specifications or quality of the product. Frequency converters are regulated by three EU directives:

■ The machinery directive (89/392/EEC)

All machines with critical moving parts are covered by the machinery directive, which came into force on 1 January 1995. Since a frequency converter is largely electrical, and the motor always will be placed in connection with other machines, it does not fall under the machinery directive. However, if a FC motor is supplied for use in a machine, we provide information on safety aspects relating to the FC motor. We do this by means of a manufacturer's declaration.

■ The low-voltage directive (73/23/EEC)

Frequency converters must be CE labelled in accordance with the low-voltage directive. The directive applies to all electrical equipment and appliances used in the voltage range of 50-1000 V AC and 75-1500 V DC.

The EMC directive (89/336/EEC)

EMC is short for electromagnetic compatibility. The presence of electromagnetic compatibility means that the mutual interference between different components/ appliances is so small that the functioning of the appliances is not affected. The EMC directive came into force on 1 January 1996. The directive distinguishes between components, appliances, systems and installations.

What is covered?

The EU "Guidelines on the Application of Council Directive 89/336/EEC" outline three typical situations of using a FC motor. For each of these situations, explanations are offered as to whether the situation in question is covered by the EMC directive and must be CE labelled.

1. The FC motor is sold directly to the end-consumer. The FC motor is for example sold to a DIY market. The end-consumer is a layman. He installs the FC motor himself for use with a hobby machine, a kitchen appliance, etc. For such applications, the FC motor must be CE labelled in accordance with the EMC directive.

2. The FC motor is sold for installation in a plant. The plant is built up by professionals of the trade. It could be a production plant or a heating/ ventilation plant designed and installed by professionals of the trade. Neither the FC motor nor the finished plant has to be CE labelled under the EMC directive. However, the unit must comply with the basic EMC requirements of the directive. The installer can ensure this by using components, appliances and systems that are CE labelled under the EMC directive.

3. The FC motor is sold as part of a complete system. The system is being marketed as complete. It could be e.g. an air-conditioning system. The complete system must be CE labelled in accordance with the EMC directive. The manufacturer who supplies the system can ensure CE labelling under the EMC directive either by using CE labelled components or by testing the EMC of the system. If he chooses to use only CE labelled components, he does not have to test the entire system.

Danfoss FCM 300 Series motor and CE labelling

CE labelling is a positive feature when used for its original purpose, i.e. to facilitate trade within the EU and EFTA.

However, CE labelling may cover many different specifications. This means that it has to be checked what a given CE label specifically covers.

The specifications covered can in fact be widely different. That is why a CE label can give the installer a false feeling of security when using a FC motor as a component in a system or an appliance.

We CE label our VLT® DriveMotors in accordance with the low-voltage directive. This means that as long as the FC motor is installed correctly, we guarantee that it complies with the low-voltage directive. We issue a declaration of conformity that confirms our CE labelling in accordance with the low-voltage directive.

The CE label also applies to the EMC directive, on condition that the instructions given in the Operating Instructions for EMC-correct installation and filtering have been followed. On this basis, a declaration of conformity in accordance with the EMC directive is issued.

The Quick Guide gives detailed instructions for installation to ensure that your installation is EMC-correct. Furthermore, we specify which norms that are complied with by our different products.

We offer the filters that can be seen from the specifications and gladly provide other types of assistance that can help you obtain the best EMC result.

Compliance with EMC directive 89/336/EEC

In the great majority of cases, the VLT® DriveMotor is used by professionals of the trade as a complex component forming part of a larger appliance, system or installation. It must be noted that the responsibility for the final EMC properties of the appliance, system or installation rests with the installer. As an aid to the installer, Danfoss has prepared EMC installation guidelines for the Power Drive System. The standards and test levels stated for Power Drive Systems are complied with, provided the right EMC-correct instructions for installation have been followed, see electrical installation.

■ EMC standards

NOTE!

- All EMC specifications are stated with factory settings.
- Maximum 4 kHz switching frequency.
- Screened data/control cables must be used for surge protection.
- The FC motor must be connected to earth in order to comply.
- Maximum/minimum line impedance Z_{max} = 0.24 + j0.15 ohm; Z_{min} = 0 + j0 ohm. (EN 61800-3 commutation notches)

Generic standards

The generic standards are stated in the EMC directive (89/336/EEC).

The FC motor complies with:
EN 50081-1[1], EN 50082-1.
Residential, commercial and light industrial environment.

EN 50081-2, EN 50082-2.
Industrial environment.

[1] Emission levels stated by EN 50081-1 are only fulfilled by FC motors with class B-1 optional filter.

Furthermore the FC motor complies with:
DIN VDE 0160/1990 [2]

[2] 'Protection against overvoltage 7.3.1. class1'

Product standards

The product standards are stated in EN 61800-3 (IEC 1800-3).

The FC motor complies with:
EN 61800-3, unrestricted distribution[3].
EN 61800-3, restricted distribution.

[3] Emission levels stated by EN 61800-3 unrestricted distribution are only fulfilled by FC motors with class B-1 filter.

Basic standards, emissions

- *EN 55011:* Limits and methods of measuring radio disturbance characteristics of industrial, scientific and medical (ISM) radio-frequency equipment.
- *EN 55022:* Limits and methods of measuring radio disturbance characteristics of information technology equipment.
- *EN 61000-3-2:* Limits for harmonic current emissions (equipment input current ≤16 A)
- *EN 61000-3-4:* Limits for harmonic current emissions (equipment input current ≥16 A)

Basic standards, immunity

- *EN 61000-2-4 (IEC 1000-2-4):*
  Compatibility levels
  Simulation of voltage and frequency fluctuations, harmonics and commutation notches on the power line.
- *EN 61000-4-2 (IEC 1000-4-2):*
  Electrostatic discharge (ESD)
  Simulation of electrostatic discharge.
- *EN 61000-4-4 (IEC 1000-4-4):*
  Fast transients, burst 5/ 50 nS
  Simulation of transients caused by switching of contactors, relays or similar devices.
- *EN 61000-4-5 (IEC 1000-4-5):*
  Surges 1.2/ 50 μS.
  Simulation of transients caused by e.g. lightning that strikes near an installation.
- *EN 61000-4-6: (IEC 1000-4-6):*
  Radio-frequency electromagnetic field.
  Amplitude modulated.
  Simulation of interference caused by radio transmission equipment.
- *ENV 50140:*
  Radio-frequency electromagnetic field. Pulse modulated.
  Simulation of interference caused by GSM mobile phones.

General aspects of EMC emissions

For high frequency shielding, screened cables used for Profibus, standard bus, control cables and signal interface must in general be connected to the enclosure at both ends.

General aspects of EMC immunity

If there are problems with low frequency interference (ground loops), screened cable used for Profibus, standard bus, control cables and signal interface can be left open at one end.

■ Aggressive environments

In common with all electronic equipment, a VLT frequency converter contains a large number of mechanical and electronic components, all of which are vulnerable to environmental effects to some extent.

The VLT frequency converter should not therefore be installed in environments with airborne liquids, particles or gases capable of affecting and damaging the electronic components. Failure to take the necessary protective measures increases the risk of stoppages, thus reducing the life of the VLT frequency converter.

Liquids can be carried through the air and condense in the VLT frequency converter. In addition to this, liquids may cause corrosion of components and metal parts.
Steam, oil and salt water may cause corrosion of components and metal parts.
In such environments, equipment with enclosure rating ≥ IP 54 is recommended.

In environments with high temperatures and humidity, corrosive gases such as sulphur, nitrogen and chlorine compounds will cause chemical processes on the VLT frequency converter components. Such chemical reactions will rapidly affect and damage the electronic components.

NOTE!
Mounting VLT frequency converters in aggressive environments will increase the risk of stoppages and furthermore considerably reduce the life of the converter.

Before the installation of the VLT frequency converter, the ambient air should be checked for liquids, particles and gases. This may be done by observing existing installations in this environment. Typical indicators of harmful airborne liquids are water or oil on metal parts, or corrosion of metal parts.

Excessive dust particle levels are often found on installation cabinets and existing electrical installations.
One indicator of aggressive airborne gases is blackening of copper rails and cable ends on existing installations.

Chapter 11

- List of warnings and alarms ..... page 100
- What if the motor does not start? ..... page 100
- Warnings ..... page 101
- Warning words 1 + 2 and Alarm word ..... page 103

List of warnings and alarms

The table gives the different warnings and alarms and indicates whether the fault locks the FC motor. After Trip locked, the mains supply must be cut and the fault must be corrected. Reconnect the mains supply and reset the FC motor before being ready. Wherever a cross is placed under both Warning and Alarm, this can mean that a warning precedes the alarm. It can also mean that it is possible to program whether a given fault is to result in a warning or an alarm. After a trip, alarm and warning will flash, but if the fault is removed, only alarm will flash. After a reset, the FC motor will be ready to start operation again.

No.	Description	Warning	Trip Alarm	Trip locked
2	Live zero fault (LIVE ZERO ERROR)	X	X	
4	Phase loss (MAINS PHASE LOSS)	X	X	X
5	Voltage warning high (DC LINK VOLTAGE HIGH)	X		
6	Voltage warning low (DC LINK VOLTAGE LOW)	X		
7	Overvoltage (DC LINK OVERVOLT)		X	X
8	Undervoltage (DC LINK UNDERVOLT)		X	
9	Inverter overload (INVERTER TIME)	X	X	
11	Motor thermistor (MOTOR THERMISTOR)		X	
12	Torque limit (TORQUE LIMIT)	X		
13	Overcurrent (OVERCURRENT)		X	X
14	Earth fault (EARTH FAULT)		X	X
15	Supply fault (SWITCH MODE FAULT)		X	X
16	Short-circuit (CURR.SHORT CIRCUIT)		X	X
17	Standard bus timeout (STD BUS TIMEOUT)	X	X	
18	HPFB bus timeout (HPFB TIMEOUT)	X	X	
33	Out of frequency range (OUT FREQ RNG/ROT LIM)	X		
34	HPFB error (HPFB ALARM)	X	X	
35	Inrush fault (INRUSH FAULT)		X	X
36	Overtemperature (OVERTEMPERATURE)	X	X	
37	Internal error (INTERNAL ERROR)		X	X

What if the motor does not start?

The LCP may be set for local stop. If so, the motor does not start when you disconnect the LCP. To make the motor start a LCP has to be connected, - there is no other way, and the VLT Dialog Software will not tell you what is wrong og what to do. So in case of problems follow the procedure stated below:



Warning:
Extreme care must be taken when operating the unit with open lid.

Green LED 302	Yellow LED 301	Red LED 300	Action
OFF	OFF	OFF	Apply power
ON	OFF	OFF	Apply start and reference signals , (see drawing on page 17)
ON	OFF	ON	Apply and remove reset signal according to the drawing on page 17.
ON	ON	ON	Switch off power until all LED's have turned off

For further information see the quick setup MG.03.Fx.xx.

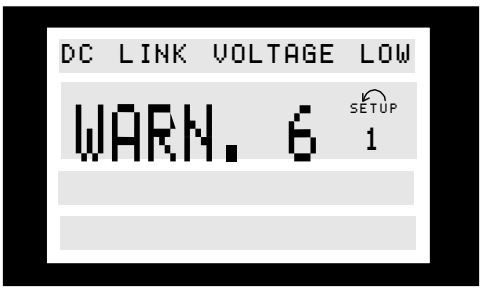
1. Make sure no parameters have been changed from initial delivery status (factory setting). Use the Local Control Panel or serial port to reset to factory setting. Make sure that parameter 002 is set for remote (if not, the yellow LED 301 will be flashing slowly.
2. Make sure no STOP command has been made via the optional control panel keyboard (local stop, yellow LED 301 flashing slowly *), Control panel STOP can only be restarted by the Control Panel START button.
3. Check the Light Emitting Diodes visible through a hole in the inside isolation cover (see drawing page 16) follow table below.

*) as from software version 2.12

Serial communication problems
If the bus address is set for a high value, communication may seem to be impossible, if the high address is not scanned by the master. The address is not changed back to factory setting with reset to factory setting function.

■ Warnings

The display flashes between normal state and warning. A warning comes up on the first and second line of the display. See examples below:



Alarm messages

The alarm comes up in the 2. and 3. line of the display, see example below:



WARNING/ALARM 2
Live zero fault (LIVE ZERO ERROR):
The current signal on terminal 1 is less than 50% of the value set in parameter 336 *Terminal 1, min. scaling*.

WARNING/ALARM 4
Phase loss (MAINS PHASE LOSS):
Phase missing on the supply side.
Check the supply voltage to the FC motor.

WARNING 5
Voltage warning high
(DC LINK VOLTAGE HIGH):
The intermediate circuit voltage (DC) is higher than the overvoltage limit of the control system, see table on this page. The FC motor is still active.

WARNING 6
Voltage warning low (DC LINK VOLTAGE LOW):
The intermediate circuit voltage (DC) is below the undervoltage limit of the control system, see table below. The FC motor is still active.

ALARM 7
Overvoltage (DC LINK OVERVOLT):
If the intermediate circuit voltage (DC) exceeds the inverter overvoltage limit (see table), the FC motor will trip. Furthermore, the voltage will be stated in the display.

ALARM 8
Undervoltage (DC LINK UNDERVOLT):
If the intermediate circuit voltage (DC) drops below the inverter lower voltage limit (see table on this page), the FC motor will trip after 3 - 28 sec., depending on unit. Furthermore, the voltage will be stated in the display. Check whether the supply voltage matches the FC motor, see technical data.

WARNING/ALARM 9
Inverter overload (INVERTER TIME):
The electronic, thermal inverter protection reports that the FC motor is about to cut out because of an overload (too high current for too long). The counter for electronic, thermal inverter protection gives a warning at 95% and trips at 100%, while giving an alarm. The FC motor cannot be reset until the counter is below 90%.

Trip/Alarm/warning limits:

FC motor Series	3 x 380 - 480 V [VDC]
Undervoltage	410
Voltage warning low	440
Voltage warning high	760
Overvoltage	760*

* 760V in 5 sec. or 800V immediately.

The voltages stated are the intermediate circuit voltage of the FC motor.

Warnings and alarms, cont.

ALARM 11
Motor thermistor (MOTOR THERMISTOR):
If a thermistor is mounted and parameter 128 is set to *Enable* [1], the FC motor will trip if the motor gets too hot.

WARNING 12
Current limit (CURRENT LIMIT):
The current is higher than the value in parameter 221 (in motor operation).

ALARM 13
Overcurrent (OVERCURRENT):
The inverter peak current limit (approx. 230% of the rated current) has been exceeded. The FC motor will trip, while giving an alarm.
Turn off the FC motor and check whether the motor shaft can be turned.


NB!
If shock loads occur this alarm may appear.

ALARM: 14
Earth fault (EARTH FAULT):
There is a discharge from the output phases to earth, either between the inverter and the motor or in the motor itself.

ALARM: 15
Supply fault (SWITCH MODE FAULT):
Fault in the switch mode power supply (internal 24 V supply).
Contact your Danfoss supplier.

ALARM: 16
Short-circuiting (CURR.SHORT CIRCUIT):
There is short-circuiting on the motor terminals or in the motor itself.
Contact your Danfoss supplier.

WARNING/ALARM 17
Standard bus timeout (STD BUSTIMEOUT)
There is no communication to the FC motor.
The warning will only be active when parameter 514 has been set to another value than *OFF*.
If parameter 514 has been set to *stop and trip*, it will first give a warning and then ramp down until it trips, while giving an alarm.
Parameter 513 Bus time interval could possibly be increased.

WARNING/ALARM 18
HPFB bus timeout (HPFB BUS TIMEOUT)
There is no communication with the FC motor.
The warning will only be active when parameter 804 has been set to another value than OFF.
If parameter 804 has been set to *Stop and trip*, it will first give a warning and then ramp down until it trips, while giving an alarm.
Parameter 803 *Bus time out* could possibly be increased.

WARNING 33
Out of frequency range:
This warning is active if the output frequency has reached parameter 201 *Output frequency low limit* or parameter 202 *Output frequency high limit*.

WARNING/ALARM 34
HPFB error (HPFB ALARM):
The profibus communication is not working correctly.

ALARM 35
Inrush fault (INRUSH FAULT):
This warning occurs when the unit has been switched on too many times within 1 minute.

WARNING/ALARM 36
Overtemperature (OVERTEMPERATURE):
A warning occurs at 78°C and the FC motor trips at 90°C. The unit can be reset when the temperature is below 70°C.

ALARM: 37
Internal error (INTERNAL ERROR):
An error has occurred in the system. Contact your Danfoss supplier.

■ Warning word, extended Status word and Alarm word

Warning word, extened status word and alarm word are shown on the display in Hex format. If there are more than one warning or alarm, a sum of all warnings or alarms will be shown.
Warning word, extened status word and alarm word can also be displayed using the serial bus in parameter 540, 541 and 538.

Bit (Hex)	Warning word (P. 540)
00000008	HPFB timeout
00000010	Standard bus timeout
00000040	Current limit
00000200	Inverter overload
00001000	Voltage warning low
00002000	Voltage warning high
00004000	Phase loss
00010000	Live zero error warning
00400000	Output freq. limit warning
00800000	HPFB error
40000000	24 V supply warning
80000000	Inverter temp. high

Bit (Hex)	Extended status word (P.541)
01	Ramping
04	Start clockwise/counterclockwise
08	Slow down
10	Catch-up
8000	Frequency limit

Bit (Hex)	Alarm word (P. 538)
00000002	Trip lock
00000040	HPFB timeout
00000080	Standard bus timeout
00000100	Short circuit
00000200	24 V supply fault
00000400	Earth fault
00000800	Overcurrent
00004000	Motor thermistor
00008000	Inverter overload
00010000	Undervoltage
00020000	Overvoltage
00040000	Phase loss
00080000	Live zero error
00100000	Overtemperature
02000000	HPFB error
08000000	Inrush fault
10000000	Internal error

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Functions to programme, to control, and to monitor via bus (PROFIBUS) or by PC.

	Function	Range/number of settings/value	Factory setting	Parameter No.
Operation and display	Language	6	English	Parameter 001
	Local/remote control	2	Remote control	Parameter 002
	Local reference		000.000	Parameter 003
	Active Setup	4	Setup 1	Parameter 004
	Programming Setup	4	Active setup	Parameter 005
	Copying of Setups	4	No copying	Parameter 006
	LCP copy	4	No copying	Parameter 007
	Display scaling of motor frequency		100	Parameter 008
	Display line 2	24	Frequency [Hz]	Parameter 009
	Display line 1.1		Reference [%]	Parameter 010
	Display line 1.2		Motor current [A]	Parameter 011
	Display line 1.3		Power [kW]	Parameter 012
	Local control/configaration	5	LCP digital control/par. 100	Parameter 013
	Local stop	2	Possible	Parameter 014
	Local jog	2	Not possible	Parameter 015
	Local reversing	2	Not possible	Parameter 016
	Local reset of trip	2	Possible	Parameter 017
	Lock for data change	2	Not locked	Parameter 018
	Operating state at power up, local c.	3	Forced stop, use saved ref.	Parameter 019
Load and motor	Configuration	2	Speed, open loop mode	Parameter 100
	Torque characteristics	4	Constant torque	Parameter 101
	Motor power	XX.XX kW - dep. on unit		Parameter 102
	Motor voltage	XX.XX V - dep. on unit		Parameter 103
	Motor frequency	XX.X Hz - dep. on unit		Parameter 104
	Motor current	XX.XX A - dep. on unit		Parameter 105
	Rated motor speed	XX rpm - dep. on unit		Parameter 106
	Resonance damping	off - 100%	off %	Parameter 117
	DC braking time	0.0 (off) - 60.0 sec.	10.0 sec.	Parameter 126
	DC brake cut-in frequency	0.0 Hz - f_{MAX}	0.0 Hz	Parameter 127
	Motor thermal protection	2	Disable	Parameter 128
	DC braking voltage	0 - 100 %	0 %	Parameter 132
	Start voltage	0.00 - 100.00 V	Motor dependent	Parameter 133
	Load compensation	0.0 - 300.0 %	100.0 %	Parameter 134
	U/f ratio	0.00 - 20.00 V/Hz	Motor dependent	Parameter 135
	Slip compensation	-500.0 - +500.0 %	100.0 %	Parameter 136
	DC holding voltage	0 - 100 %	0 %	Parameter 137
	Brake cut out frequency	0.5 - 132 Hz	3.0 Hz	Parameter 138
	Brake cut in frequency	0.5 - 132 Hz	3.0 Hz	Parameter 139
References and limits	Rotation direction	3	Only clockwise 0 - 132 Hz	Parameter 200
	Min. output frequency (f_{MIN})	0.0 Hz - f_{MAX}	0.0 Hz	Parameter 201
	Max. output frequency (f_{MAX})	f_{MIN} - f_{RANGE}	f_{RANGE} (132 Hz)	Parameter 202
	Reference/feedback range	Min. - max./-max.- +max.	Min. - Max.	Parameter 203
	Minimum reference	-100,000.000 - Ref_{MAX}	0.000	Parameter 204
	Maximum reference	Ref_{MIN} - 100,000.000	50.000	Parameter 205
	Ramp-up time 1	0.15 - 3600.00 sec.	3.00 sec.	Parameter 207
	Ramp-down time 1	0.15 - 3600.00 sec.	3.00 sec.	Parameter 208
	Ramp-up time 2	0.15 - 3600.00 sec.	3.00 sec	Parameter 209
	Ramp-down time 2	0.15 - 3600.00 sec.	3.00 sec.	Parameter 210
	Jog ramp time	0.05 - 3600.00 sec.	3.00 sec.	Parameter 211
	Quick stop ramp-down time	0.05 - 3600.00 sec.	3.00 sec.	Parameter 212

	Function	Range/number of settings	Factory setting	Parameter No.
	Jog frequency	0 Hz - f_{MAX}	10. Hz	Parameter 213
	Reference function	2	Sum	Parameter 214
	Preset reference 1	-100.00 % - +100.00 %	0.00 %	Parameter 215
	Preset reference 2	-100.00 % - +100.00 %	0.00 %	Parameter 216
	Catch up/slow down value	0.00 - 100.00 %	0.00 %	Parameter 219
	Current limit for motor mode	Min.- max. limit in % of I_{RATED}Max. limit		Parameter 221
	Frequency bypass, bandwidth	0 (off) - 100 %	0 %	Parameter 229
	Frequency bypass 1	0.0 - 132 Hz	0.0 Hz	Parameter 230
	Frequency bypass 2	0.0 - 132 Hz	0.0 Hz	Parameter 231
	Reference preset 1	-100.00 % - +100.00 %	0.00 %	Parameter 241
	Reference preset 2	-100.00 % - +100.00 %	0.00 %	Parameter 242
	Reference preset 3	-100.00 % - +100.00 %	0.00 %	Parameter 243
	Reference preset 4	-100.00 % - +100.00 %	0.00 %	Parameter 244
	Reference preset 5	-100.00 % - +100.00 %	0.00 %	Parameter 245
	Reference preset 6	-100.00 % - +100.00 %	0.00 %	Parameter 246
	Reference preset 7	-100.00 % - +100.00 %	0.00 %	Parameter 247
	Time out	1 -99 sec.	10 sec.	Parameter 317
	Function after time out	Off/Stop and trip	Off	Parameter 318
	Pulse reference/feedback, max. freq. Parameter 327		100 - 70000 Hz	5000 Hz
Inputs and Outputs	Terminal 1, analog input current	3	No operation	Parameter 331
	Terminal 2, digital input	25	Reference	Parameter 332
	Terminal 3, digital input	25	Reset	Parameter 333
	Terminal 4, digital input	24	Start	Parameter 334
	Terminal 5, digital input	23	Jog	Parameter 335
	Terminal 1, min. scaling	0.0 - 20.0 mA	0.0 mA	Parameter 336
	Terminal 1, max. scaling	0.0 - 20.0 mA	20.0 mA	Parameter 337
	Terminal 2, min. scaling	0.0 - 10.0 V	0.0 V	Parameter 338
	Terminal 2, max. scaling	0.0 - 10.0 V	10.0 V	Parameter 339
	Output functions	21	No operation	Parameter 340
	Brake function	Off/AC braking	Off	Parameter 400
	Reset function	11	Manual reset	Parameter 405
	Switching frequency	1.5 - 14.0 kHz	Unit dependent	Parameter 411
	Variable switching frequency	3	Temp. dep. sw. freq.	Parameter 412
	Overmodulation function	Off/On	On	Parameter 413
	Minimum feedback	-100000 - FB_{HIGH}	0	Parameter 414
	Maximum feedback	FB_{LOW} - 100,000	1500	Parameter 415
	Reference/feedback unit	42	%	Parameter 416
	Process PID normal/inverse ctrl.	Normal/inverse	Normal	Parameter 437
	Process PID anti windup	Disable/Enable	Enable	Parameter 438
	Process PID start frequency	f_{MIN} - f_{MAX}	f_{MIN}	Parameter 439
Special functions	Process PID proportional gain	0.00 (off) - 10.00	0.01	Parameter 440
	Process PID integral time	0.01 - 9999 sec. (off)	9999 sec.	Parameter 441
	Process PID differentation time	0.00 (off) - 10.00 sec.	0.00 sec.	Parameter 442
	Process PID different. gain limit	5 -50	5	Parameter 443
	Process PID lowpass filter time	0.1 - 10.00 sec.	0.1 sec.	Parameter 444
	Flying start	4	Disable	Parameter 445
	Switching pattern	2	SFAVM	Parameter 446
	Bus address	1 - 126	1	Parameter 500
	Baudrate	300 - 9600 Baud/6	9600 Baud	Parameter 501
	Coasting	4	Logic or	Parameter 502

	Function	Range/number of settings	Factory setting	Parameter No.
	Quick-stop	4	Logic or	Parameter 503
	DC-brake	4	Logic or	Parameter 504
	Start	4	Logic or	Parameter 505
	Reversing	4	Logic or	Parameter 506
	Selection of setup	4	Logic or	Parameter 507
	Selection of speed	4	Logic or	Parameter 508
	Bus jog 1	0.0 - f_{MAX}	10.0 Hz	Parameter 509
	Bus jog 2	0.0 - f_{MAX}	10.0 Hz	Parameter 510
	Telegram profile	Profidrive/FC Drive	FC Drive	Parameter 512
	Bus time interval		1 sec.	Parameter 513
	Bus time interval function	6	Off	Parameter 514
Serial communication	Data read-out: Reference	XXX.X		Parameter 515
	Data read-out: Refer. unit	Hz/rpm		Parameter 516
	Data read-out: Feedback			Parameter 517
	Data read-out: Frequency	Hz		Parameter 518
	Data read-out: Frequency x scale	Hz		Parameter 519
	Data read-out: Current	A x 100		Parameter 520
	Data read-out: Torque	%		Parameter 521
	Data read-out: Power	kW		Parameter 522
	Data read-out: Power	hp		Parameter 523
	Data read-out: Motor voltage	V		Parameter 524
	Data read-out: DC link voltage	V		Parameter 525
	Data read-out: FC therm.	0 - 100 %		Parameter 527
	Data read-out: Digital input			Parameter 528
	Data read-out: External reference	-200.0 - +200.0 %		Parameter 533
	Data read-out: Status word, binary			Parameter 534
	Data read-out: FC temperature	°C		Parameter 537
	Data read-out: Alarm word, binary			Parameter 538
	Data read-out: Control word			Parameter 539
	Data read-out: Warning word			Parameter 540
	Data read-out: Extended status word			Parameter 541
	Data read-out: Terminal 1, analog input	mA X 10		Parameter 542
	Data read-out: Terminal 2, analog input	V X 10		Parameter 543
	Operating data: Operating hours	0 - 130,000.0 hours		Parameter 600
	Operating data: Hours run	0 - 130,000.0 hours		Parameter 601
	Operating data: Number of power-up's	0 - 9999		Parameter 603
	Operating data: Number of overtemp.	0 - 9999		Parameter 604
	Operating data: Number of overvoltages	0 - 9999		Parameter 605
	Fault log, read-out: Error code	Index XX - XXX		Parameter 615
	Fault log, read-out: Time	Index XX - XXX		Parameter 616
	Fault log, read-out: Value	Index XX - XXX		Parameter 617
	Reset of hours-run counter	No reset/reset	No reset	Parameter 619
	Operation mode	3	Normal function	Parameter 620
Technical functions	Nameplate: FC motor type	Depends on unit		Parameter 621
	Nameplate: Software version no.	Depends on unit		Parameter 624
	LCP version	Depends on unit		Parameter 625
	Nameplate: Database identification no.	Depends on unit		Parameter 626
	Nameplate: Application option type			Parameter 628
	Nameplate: Communication option type			Parameter 630
	BMC software identification			Parameter 632
	Motor database identification			Parameter 633
	Unit identification for communication			Parameter 634

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Design Guide



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